

IRON ORE

SALIENT DATA OF ORE DRESSING INVESTIGATION CARRIED OUT BY OD DIVISION, IBM

ZONE- B : CHATTISGARH, MAHARASHTRA, MADHYA PRADESH

SR. NO.	R.I. NO.	TITLE OF THE INVESTIGATION	ORIGINAL ANALYSIS %		MINERALOGY	CONCENTRATE			PROCESS ADOPTED
						WT%	ASSAY%	%REC	
1.	59	Pilot Plant crushing and screening investigation on Bailadila Iron ore deposit No.14.	Fe Al ₂ O ₃ SiO ₂ P	66.83 1.50 0.40 0.003	<u>Val. Mineral</u> Hematite <u>Gangue</u> Quartz Laterite	+ 1½'' - 6 to 7 % - 1½'' + ½'' - 60 to 70 % - ½'' - 24 to 25 %			Crushing, Dry and wet screening.
2.	65	Pilot Plant crushing and screening investigation on Bailadila Iron ore deposit No.14.	Fe Al ₂ O ₃ SiO ₂ P	67.41 1.02 0.70 0.003	<u>Val. Mineral</u> Hematite <u>Gangue</u> Quartz Laterite	+ 1½ ''- 5 % - 1½'' + ½'' - 70 % - ½'' - 25 %			Crushing, Dry and wet screening.
3.	103	Sintering of iron ore fines from Bailadila.	Fe Al ₂ O ₃ SiO ₂ Volatiles	66.52 1.31 1.04 1.43	<u>Val. Mineral</u> Hematite	Satisfactory sinter obtained			Sintering
4.	360	Pilot Plant studies on crushing, screening and washing of iron ore samples from Dalli Deposit, Madhya Pradesh (Massive ore) for Bhilai Ispat Ltd.	Fe Al ₂ O ₃ SiO ₂	64.84 3.19 2.88		58.80	Product A (Lumps) Fe 67.82 Al ₂ O ₃ 2.37 SiO ₂ 1.70	61.40	Scrubbing, Screening and classification.
						33.00	Product B (Fines) Fe 63.56 Al ₂ O ₃ 3.34 SiO ₂ 3.06	32.50	

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5.	361	Pilot Plant studies on crushing, screening and washing of iron ore samples from Dalli Deposit, Madhya Pradesh (Shally ore) for Bhilai Ispat Ltd.	Sample-II A			A 71.20	Sample-II A (Lumps)		73.90	Scrubbing, Screening and classification
			Fe	60.16			Fe	62.82		
			SiO ₂	5.04			SiO ₂	3.97		
			Al ₂ O ₃	5.26		Al ₂ O ₃	4.46			
			Sample-II B			B 22.71	Sample-II B (Lumps)		22.80	
Fe	58.79	Fe	60.68							
SiO ₂	5.61	SiO ₂	4.16							
Al ₂ O ₃	6.71	Al ₂ O ₃	5.79							
6.	362	Pilot Plant studies on crushing, screening and washing of iron ore samples from Dalli Deposit, Madhya Pradesh (Soft laminated ore) for Bhilai Ispat Ltd.	Fe	55.39		A 57.80	Sample-II B (Lumps)		62.08	Scrubbing, Screening and classification
			SiO ₂	12.74			Fe	63.17		
			Al ₂ O ₃	5.52			SiO ₂	3.50		
			B 22.90	Product A (Lumps)		51.50				
				Fe			59.85	Fe	60.55	
SiO ₂	5.12	Al ₂ O ₃	3.53							
Al ₂ O ₃	4.72	SiO ₂	8.95							
Product B (Sand)		B 41.40	Product B (Sand)		43.00					
Fe	56.55		Fe	56.55						
Al ₂ O ₃	5.23		Al ₂ O ₃	5.23						
SiO ₂	9.49	SiO ₂	9.49							

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7.	373	Pilot Plant studies on crushing, screening and washing of iron ore samples from Dalli Deposit, Madhya Pradesh (Laminated ore) for Bhilai Ispat Ltd.	Fe	59.58	--	59.80	A		63.96	Scrubbing, Screening and classification
			SiO ₂	4.63			Fe	63.90		
			Al ₂ O ₃	6.66			SiO ₂	2.49		
							Al ₂ O ₃	5.36		
					31.70	B (Classifier sands)		31.49		
						Fe	59.34			
						SiO ₂	4.56			
						Al ₂ O ₃	4.53			
8	404	Pilot Plant studies on crushing, screening and washing of iron ore samples from Dalli Deposit, Madhya Pradesh (Composite sample).	Fe	61.44	--	57.80	Fe	64.48	60.40	Wet screening
			SiO ₂	4.77			SiO ₂	2.95		
			Al ₂ O ₃	5.72			Al ₂ O ₃	4.05		
9.	405	Screening test on iron ore fines from Kondekasa and Mayurpani mines for Bhilai Ispat Ltd.	A		--	7.10	A (+10 mm)		7.70	Wet screening.
			Fe	59.39			Fe	64.77		
			SiO ₂	4.73			SiO ₂	1.53		
			Al ₂ O ₃	7.37			Al ₂ O ₃	4.25		
						B (+10 mm)				
						Fe	62.84	12.50		
						SiO ₂	2.83			
						Al ₂ O ₃	4.32			
10.	415	Beneficiation of a low grade iron ore sample from Durgad iron ore mines, Redi area, Maharashtra.	Fe	53.93	Val. Mineral Goethite Limonite Gangue Clay, Laterite Quartz	53.63	Fe	64.90	64.99	Tabling.
			SiO ₂	5.75			SiO ₂	2.00		
			Al ₂ O ₃	7.13			Al ₂ O ₃	2.49		

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11.	495	Screening tests on iron ore fines from Jharandalli and Mahamaya Mines, Madhya Pradesh.	No. JD/1-2			8.80	+10mm		9.40	Wet screening
			Fe	63.13			Fe	67.11		
			SiO ₂	3.61			SiO ₂	072		
			Al ₂ O ₃	4.09			Al ₂ O ₃	2.43		
			P	0.06		P	0.06			
						Al ₂ O ₃ /SiO ₂	3.38			
			75.40	-10mm +150 mesh		77.30	Wet screening			
				Fe				64.30	Fe	61.65
				SiO ₂				2.64	SiO ₂	2.91
				Al ₂ O ₃				3.30	Al ₂ O ₃	5.30
P	0.06	P	0.18							
Al ₂ O ₃ /SiO ₂	1.25	Al ₂ O ₃ /SiO ₂	1.82							
9.90	+10 mm		11.20	Wet screening						
	Fe	54.35			Fe	60.75				
	SiO ₂	5.99	SiO ₂	2.43						
	Al ₂ O ₃	8.52	Al ₂ O ₃	5.36						
	P	0.14	P	0.13						
			Al ₂ O ₃ /SiO ₂	1.32						
15.90	-10mm + 5 mm		17.80	Wet screening						
	Fe	60.75			Fe	60.75				
	SiO ₂	2.43	SiO ₂	2.43						
	Al ₂ O ₃	5.36	Al ₂ O ₃	5.36						
	P	0.13	P	0.13						
			Al ₂ O ₃ /SiO ₂	1.32						

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12.	496	Screening tests on iron ore fines from Kondeksa and Mayurpani Mines Madhya Pradesh.	No.KD/1-2			10.80	+10mm		11.03	Wet screening				
							Fe	61.73			Fe	65.01		
			SiO ₂	3.02			SiO ₂	1.04						
			Al ₂ O ₃	5.58			Al ₂ O ₃	4.36						
			P	0.07			P	0.07						
			Al ₂ O ₃ /SiO ₂	4.19			Al ₂ O ₃ /SiO ₂	4.19						
			No.MP/1-2			6.10	-10mm +150 mesh		76.70		76.70	Wet screening		
							Fe	62.92					Fe	66.09
							SiO ₂	2.35					SiO ₂	2.11
							Al ₂ O ₃	4.94					Al ₂ O ₃	2.33
							P	0.07					P	0.05
							Al ₂ O ₃ /SiO ₂	2.10					Al ₂ O ₃ /SiO ₂	1.1
No.MP/1-2		6.10	+10 mm		79.10	79.10	Wet screening							
			Fe	60.97				Fe	62.78					
			SiO ₂	5.53				SiO ₂	4.47					
			Al ₂ O ₃	4.57				Al ₂ O ₃	3.66					
			P	0.07				P	0.07					
			Al ₂ O ₃ /SiO ₂	0.82				Al ₂ O ₃ /SiO ₂	0.82					

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13.	548	Crushing, Screening and scrubbing tests on iron ore sample from Mahamaya Deposit, M.P.	Fe Al ₂ O ₃ SiO ₂ P	61.52 3.20 3.91 0.15	<u>Val. Mineral</u> Hematite, Goethite <u>Gangue</u> Quartz Mica, Clay	61.20	+10mm		64.60	Scrubbing and sizing
							Fe	64.85		
							Al ₂ O ₃	1.38		
							SiO ₂	1.45		
							Al ₂ O ₃ / SiO ₂	0.95		
						28.00	-1-mm +65 mesh		28.40	
							Fe	62.36		
							Al ₂ O ₃	3.13		
							SiO ₂	3.96		
							Al ₂ O ₃ / SiO ₂	0.79		
14.	587	Beneficiation of low grade iron ore sample from Galel deposit, Sindhudurg District, Maharashtra.	Fe Al ₂ O ₃ SiO ₂	55.03 4.52 8.83	<u>Val. Mineral</u> Martitised Magnetite & Goethite. <u>Gangue</u> Quartz, Gibbsite & Clay	68.64	Fe Al ₂ O ₃ SiO ₂	61.04 2.80 3.26	76.14	Scrubbing, Classification and spiraling.