

Indian Minerals Yearbook 2012 (Part-I)

51st Edition

STATE REVIEWS (Gujarat)

(FINAL RELEASE)

GOVERNMENT OF INDIA MINISTRY OF MINES INDIAN BUREAU OF MINES

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GUJARAT

Mineral Resources

Gujarat is the sole producer of agate, chalk, perlite and is the principal producer of fluorite (conc.), kaoline, silica sand, lignite, laterite, petroleum & natural gas and marl in the country. The State is the sole holder of the country's perlite resources and is said to possess 66% fluorite, 28% diatomite, 24% bentonite, 18% granite and 12% wollastonite.

The important mineral occurrences in the State are: agate found in Deccan Trap flows in Bharuch district; bauxite in Amreli, Bhavnagar, Jamnagar, Junagadh, Kheda, Kachchh, Porbandar, Sabarkantha and Valsad districts; ball clay in Banaskantha, Bharuch, Kachchh and Patan districts; bentonite in Amreli, Bhavnagar, Jamnagar, Kachchh and Sabarkantha districts; china clay in Amreli, Banaskantha, Bhavnagar, Jamnagar, Junagadh, Kachchh, Mahesana and Sabarkantha districts; chalk in Porbandar district; diatomite in Bhavnagar district; dolomite in Bhavnagar and Vadodara districts; fireclay in Bharuch, Kachchh, Mehsana, Rajkot, Sabarkantha, Surat and Surendranagar districts; fluorite in Vadodara and Bharuch districts; fuller's earth in Bhavnagar and Kachchh districts; gypsum in Bhavnagar, Jamnagar, Junagadh, Kachchh and Surendranagar districts; lignite in Bharuch, Bhavnagar, Kachchh and Surat districts; limestone in Amreli, Banaskantha, Bharuch, Bhavnagar, Jamnagar, Junagadh, Kheda, Kachchh, Panchmahals, Porbandar, Rajkot, Sabarkantha, Surat, Vadodara and Valsad districts; ochre in Banaskantha, Bhavnagar and Kachchh districts; perlite in Rajkot district; petroleum and natural gas in oil fields of Ankaleshwar, Kalol, Navgam, Balol and Cambay in Cambay onshore and offshore basins; quartz/silica sand in Bharuch, Bhavnagar, Dahod, Kheda, Kachchh, Panchmahals, Rajkot, Sabarkantha, Surat, Surendranagar, Vadodara and Valsad districts; and talc/soapstone/ steatite in Sabarkantha district.

Other minerals that occur in the State are apatite and rock phosphate in Panchmahals district; calcite in Amreli and Bharuch districts; copper ore in Banaskantha district; granite in Banaskantha, Mahesana and Sabarkantha districts; graphite in Panchamahals district; leadzinc and marble in Banaskantha and Vadodara districts; manganese ore in Panchamahals and Vadodara districts; vermiculite in Vadodara district; and wollastonite in Banaskantha district (Table - 1). The lignite resources are located in Bharuch, Bhavnagar, Kachchh and Surat districts (Table - 2).

Exploration & Development

The details of exploration activities conducted by various agencies for the exploration of lignite and other minerals during 2011-12 are furnished in (Table - 3).

ONGC discovered one new gas field and four new oil prospects during 2011-12. The gas field name is UBER-2 (UBAC) in UBER-2 (UBAC) structure in District Bharuch. Four oil prospects, namely Viraj-58 (VJEP) in Viraj-58 (VJEP) structure and North Kadi-461 (NKPI) in North kadi-461 (NKPI) structure, NK-472 in North kadi-472 structure, District Mehsana and East Linch in East Linch (LNBU) structure in District Gandhinagar. Details of exploration activities conducted by ONGC during 2011-12 are furnished in Table - 4.

				(In million tonnes)
District	Proved	Indicated	Inferred	Total
Total	1278.65	283.70	1159.70	2722.05
Bharuch	724.76	118.59	491.23	1334.58
Bhavnagar	-	-	299.17	299.17
Kachchh	335.61	565.40	33.09	425.10
Surat	218.28	108.71	336.24	669.20

 Table – 2 : Reserves/Resources of Lignite as on 1.4.2012 : Gujarat

Source: Coal Directory of India, 2011-12.

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'000 tonnes 9406 cc 1000 tonnes 9406	ı	ı	'		ı	1	2520805	835000	ı	3355805	3355805
'000 tonnes 9406	24	37	I	ı	I	ı	I	15138	I	15138	15175
	164	9570	'	ı		'	'	I		I	9570
Ore '000 tonnes - 4955	845	5800	'	ı	ı	129	'	200	'	329	6129
Lead metal '000 tonnes - 104.37	17.81	122.18	'	ı	ı	3.90	'	ı	ı	3.90	126.08
Zinc metal '000 tonnes - 224.04	39.37	263.41	'	ı	ı	1.10	ı	I	'	1.10	264.51
Lead & zinc											
metal '000 tonnes	'	ı	'	·	ı	'	'	06.0	ı	0.90	06.0
Limestone '000 tonnes 542498 72263	195715	810475	60640	88866	159549	18728	858265	18014634	'	19200681	20011157
Manganese ore '000 tonnes -	ı	'	ı	ı	'	ı	ı	2954	'	2954	2954
'000 tonnes	ı	I	ı	26571	45000	ı	17129	34871	ı	123571	123571
tonne 33236150 4650000	2090000	13997615 011704870	11704870	ı	ı	'	·	I	ı	11704870	151681020
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Perlite '000 tonnes 140 -	288	428	ı	683	307	'	·	I	988	1978	2406
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d	I	1	I	1	1	1	1	1 00000	1	1 000000	1 00000
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 Table - 1 : Reserves/Resources of Minerals as on 1.4.2010 : Gujarat

11-3

Agency/	Location	Maj	oping	Dri	lling	C	Domorto
State/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated
GSI Basemetal Banas-kantha	Amlimal area (South Delhi Fold Belt)		-	-			Reconnaissance stage investigation (G-4) was taken up during FS 2010, 12 in this area to search for copper and associated precious metals in the rocks of South Delhi Fold Bel between Ambaji and Der polymetallic deposits. Indications of mineralisation in the Amlima area is recorded in the form of malachite and azurite stains, specks and stringers of pyrite with occasional chalcopyrite in the cherty quartzite and amphibolite Detail mapping have delineated various types of litho-units varying from meta-sedimentary calc-silicate bands to meta-volcanic rocks of amphibolite and meta-rhyolite and their variants along with plutonic quartz-syenite and quartz veins Four shear zones are marked with limonitisation and mineralisation in the form of pyrite and chalcopyrite disseminations, encrustations of malachite and azurite as exposed in old pits. Development of gossar with various shades of limonitisation and box work is observed at places in block- A and B, showing indications of mineralisation.
							A skarn zone was observed a the contact of calc-silicate, which comprises quart-epidote-garne rock, which is associated with ar old pit with malachite mineralisation in the block-C. The geophysical anomaly comprising SP IP and magnetic established by ground surveys are corroborated by the shear zones in the area Sampling was done keeping in minor the geophysical anomaly axes of the area. The copper values range from <15 ppm to 2.38 % with 7 samples having values more thar 0.1%. The Cu values are high in old pit samples of quartzmica schis (block-A) and calc-silicates of (Contd.

Table – 3 : Details of Exploration Activities in Gujarat, 2011-12

Table - 3 (Contd.)

Agency/	Location	Maj	pping	Dri	lling	Sampling	Domosto
State/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated
GSI Basemetal Banas-kantha (Contd.)	Amlimal area	-	-	-		-	block-C having values more that 0.1%. Concentration of zinc, in the analysed samples ranges from <10 ppm to 0.12%. Only one sample is showing Zn value more than 0.1%, which is from gossar sample of Block-B. The nicket values range from <15 ppm to 92 ppm and that of cobalt value range from <15 ppm to 580 ppm which are comparatively highe in amphibolite samples. The silver values are <5 ppm and gold values are <0.05 ppm for all the samples from the three blocks. On the basis of sum of the geological geochemical and geophysica data, it is recommended that tess exploration drilling should be done in all the three blocks, along the shear zones, to reveal potentiality of the occurrence at depth. The work has been completed.
GSI Bauxite Kachchh	Around Ukheda Daban, Wamoti, Naniand and Khanpur		-				Reconnaissance stage investigation (G-4) was carried out during F2 2010-12 to search for titaniferou bauxite and to study its mineralogy in the area. The area comprise mainly Mesozoic and Tertiar sedimentaries and the basic effusive and intrusives. In the bauxite laterite belt kaolinitisation lateritisation and bauxitisation wer noticed together at most of th places. The bauxite is pisolitic and its size varies from 1 m to 2 cm in diameter. The width of bauxite i ranging between 1m to 3.5 m a observed in different river cuts and mine sections. Bauxite of Kachchi area contains four major oxides, viz A1 ₂ 0 ₃ , SiO ₂ , Fe ₂ O ₃ and TiO ₂ and wa formed due to lateritisation o silicate rock (basalt). The titanium bearing minerals like ilmenite leucoxene, rutile, anatase etc. ar enriched in the lower part of th bauxite due to its high resistance to weathering and low mobility

(Contd.)

Agency/	Location	Maj	pping	Dri	lling	0 1	
State/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated
GSI Bauxite Kachchh (Contd.)	Around Ukheda Daban, Wam Nani and Ka		-	-	-	-	Samples along/across such identified zones/layers have been collected for analysis of $A1_2O_3$, SiO_2 , Fe_2O_3 and TiO_2 and for Ga (gallium) and V (vanadium). According to the available XRF analysis report, the percentage of $A1_2O_3$ and TiO_2 varies between 16.09% to 64.45% and 1.34% to 5.14% respectively in Wamoti Nani and Wamoti Moti. The work has been completed.
GMDC Manganese Panchmahal	Shivrajpur	1:1,000	424.20	-	-	-	Manganese Deposit occurs as lenticular in metamorphic rocks in association with phylites, quartzites, cherts & gneisses. These deposits are considered to be of epigenetic origin & occur in the term of tabular & irregular lenses. Pyrolusiste and psilomelane are the priniples ore minerals. Thickness of manganese ore varies from few cm to 5 meters. GSI estimated 25 million tonnes of manganese ore resources in this area.
Lignite Bhavnagar	Tagdi	-	-	10	1491.0	60	About 89.56 million tonnes of lignite resources (Block-A) were estimated.
-do- Surat	Tadkeshwar	1:5,000 1:3,000	-	29	2274.0	24	Resources were not estimated.

Table – 4 : Exploration for Petroleum & Natural Gas in Gujarat during 2011-12

				Drilling		
Agency	Seismic Surve	y	Expl	oratory	Develo	opment
	2D (GLKM) 3D	(SQKM)	Wells	Meterage (Km)	Wells	Meterage (Km)
ONGC	88.80	54.35	47	83.65	188	296.95

Production

The value of mineral production in Gujarat in 2011-12 at ₹15,449 crore decreased marginally as compared to that in the previous year. The State is ranked sixth in the country and accounted for 6% of the total value of mineral production in India during the year. Gujarat was the sole producer of agate and chalk; leading producer of marl (95%), kaolin (48%) and silica sand (41%); second largest producer in fluorite (40%), lignite (35%), clay (others) (32%), sulphur (17%) and laterite (13%) in the country. The production of agate has increased from 19 tonnes to 476 tonnes and that of sulphur about twice of the previous year. The other minerals which have reported significant increase in production are ochre (94%), silica sand (41%), talc/soapstone/steatite (29%), clay (others)

(17%), lignite (13%), limestone (8%) and kaolin and marl (5% each). However, fall in production was reported during 2011-12 in petroleum (crude) (2%), natural gas (ut.) (4%), bauxite (10%), laterite (11%), quartz (12%), dolomite (31%), ball clay (50%), fireclay (57%), fluorite (96%) as compared to that of the previous year (Table- 5).

The production value of minor minerals was estimated at ₹ 1,574 crore for the year 2011-12.

The number of reporting mines in the state was 380 in 2011-12 as compared to 429 in the previous year.

The index of mineral production in Gujarat (base 2004-05=100) was 91.72 in 2011-12 as compared to 93.36 in the previous year.

			(LX	ciuunig Ator		ici ais <i>)</i>			(Valu	e in ₹ '000)
			2009-1	0		2010-11			2011-12	(P)
Mineral	Unit	No. of mines	Qty	Value	No. of mines	Qty	Value	No. mine		Value
All Minerals		446		138408667	429		155680516	380		154491820
Lignite	'000t	7	10526	7013700	7	13064	13480300	7	14779	15249900
Natural Gas (utilised)	т с т	-	2444	9146538	-	2262	14479062	-	2173	13909373
Petroleum(crude)	'000t	-	5960	107540869	-	5905	107814553	-	5780	105532280
Bauxite	t	109	2687306	667424	100	938574	570664	77	843497	430400
Manganese Ore	t	1	55090	27270	1	245240	121639	-	-	-
Agate	t	1	11	6	1	19	10	1	476	238
Ball Clay	t	2	31053	1477	2	31140	2025	3	15523	1708
Chalk	t	128	185218	71087	129	177197	65799	127	176010	66612
Clay (others)	t	3	420598	7040	3	203291	12775	3	238731	14569
Dolomite	t	15	346234	50554	12	244218	45935	12	169235	23768
Fireclay	t	9	92868	9829	10	145961	12484	6	62295	5171
Fluorite	t	1	100237	60944	1	52920	15876	1	1920	576
Gypsum	t	4	112	15	2	37	14	1	20	6
Kaolin	t	28	1306539	207944	22	1251890	204177	17	1318937	234918
Laterite	t	2	184840	8343	2	234548	15733	2	208058	19151
Limestone	'000t	112	23322	2864989	114	22500	2773002	103	24224	2863977
Marl	t	-	4284658	245373	-	3738693	224314	-	3920395	247086
Ochre	t	2	649	65	1	2719	299	1	5275	580
Quartz	t	7	69597	7048	5	37540	4889	5	33061	4548
Silica Sand	t	14	465530	40569	16	1247949	94933	13	1757376	144790
Talc/soapstone/steati	te t	1	2660	396	1	2316	289	1	2981	425
Sulphur#	t	-	12045	-	-	22436	-	-	65923	-
Minor Minerals @		-	-	10437187	-	-	15741744	-	-	15741744

Table – 5 : Mineral Production in Gujarat, 2009-10 to 2011-12 (Excluding Atomic Minerals)

Note: The number of mines excludes petroleum (utilised), natural gas and minor minerals.

Recovered as by-product from oil refineries.

@ Figures for earlier years have been repeated as estimated.

11-7

Mineral-based Industry

The important large and medium-scale mineral-based industries in organised sector in the State are given in Table - 6.

Table – 6 : Principal Mineral-basedIndustries in Gujarat

Industry/plant	Capacity ('000 tpy)
Abrasives Carborandum Universal Ltd, Okha, Dist. Jamnagar.	NA
Carborandum Universal Ltd, Bhatia, Dist. Jamnagar.	NA
Flexo-Plast Abrasives, Ahmedabad.	NA
Emery (I) Pvt Ltd, Badeshwar, Dist. Jamnagar	7
Asbestos Products Gujarat Composite Ltd, Digvijaynagar, Dist. Jamnagar.	98
Ramco Industries Ltd, Singura, Dist. Kachchh.	72
Sanghi Industries Ltd, Sanghipuram, Dist. Kachchh.	36
U.P. Asbestos Ltd, Valsad.	36
Cement Ambuja Cements Ltd, Ambuja Nagar, Dist. Junagadh.	4500
Grasim Industries Ltd, Sikka, Dist. Jamnagar.	1075
Gujarat Sidhee Cements, Sidheegram, Dist. Junagadh.	1200
HMP Cements Ltd, Porbandar, Dist. Junagadh.	198
Sanghi Industries Ltd, Sanghipuram, Dist. Kachchh.	2600
Shree Digvijay Cement Co. Ltd, Digvijaygram, Dist. Jamnagar.	1075
Saurashtra Cements Ltd, Ranavav, Dist. Junagadh.	1164
Tata Chemicals Ltd, Mithapur, Dist. Jamnagar.	440
Ultra Tech Cement Co. Ltd, Pipavav, Dist. Amreli.	5300
Ultra Tech Cement Ltd (Narmada Cement), Jafrabad, Dist. Amreli.	400
	(Contd.)

Table - 6 (Contd.)

Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 (9.3) Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper Ltd, Jhagadia, Dist. Bharuch. (et	Capacity ('000 tpy)
VAN Ceramics Ltd, Dalpur, Dist. Sabarkan Varmora Granito Pvt Ltd, Duva, Rajkot. Vrundavan Ceramics Ltd, Dhuva, Dist. Raj Chemical Baroda Rayon Corpn. Ltd, Surat. 2.2 Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 (9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. 7 Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Sharuch. 500 Birla Copper Ltd, Jhagadia, Dist. Bharuch. (ei	21.6
Varmora Granito Pvt Ltd, Duva, Rajkot. Vrundavan Ceramics Ltd, Dhuva, Dist. Raj Chemical Baroda Rayon Corpn. Ltd, Surat. 2.2 Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 4 9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (ref Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Surat. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (el Fertilizer	12
Vrundavan Ceramics Ltd, Dhuva, Dist. Raj Chemical Baroda Rayon Corpn. Ltd, Surat. 2.2 Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 (9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Surat. Surashira Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	ntha. 35.3
Chemical Baroda Rayon Corpn. Ltd, Surat. 2.2 Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 (9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	24.8
Baroda Rayon Corpn. Ltd, Surat. 2.2 Century Chemicals, Nava Nanga, Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Birla Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	jkot. 71.3
Dist. Jamnagar. Gujarat Alkalies & Chemicals Ltd, Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 0 9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Birla Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	26 (yarn) 21.8 (H ₂ SO ₄) 2 (sodium sulphate)
Baroda. Gujarat Alkalies & Chemicals Ltd, Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Birla Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	108 (refined salt)
Dahej, Dist. Bharuch. 26.7 Indian Rayon Industries Ltd, Veraval, Dist. Junagadh. 10 9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (el Fertilizer	14.9 (caustic soda)
Veraval, Dist. Junagadh. 10 (9.3 Navin Fluorine Industries Ltd, Surat. Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (el Fertilizer	242.6 (caustic Soda) 151.4 (Cl) 7 (phosphoric acid)
Saurashtra Chemicals Ltd, Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (ei 2 Fertilizer	16 (yarn) 35.7 (H ₂ SO ₄) (carbon disulphide) 3 (sodium sulphate) 91.3 (caustic soda)
Porbandar, Dist. Porbandar. 26.4 (re Shree Sulphurics Pvt. Ltd, Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	22(HF)
Ankleshwar, Dist. Bharuch. Tata Chemicals Ltd, Mithapur, Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (el Fertilizer	365 (soda ash) 20.4 (caustic soda) efined bicarbonate)
Dist. Jamnagar. Copper Hindalco Industries Ltd, 500 Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	58 (H_2SO_4) 12 (chloro- sulphuric acid)
Hindalco Industries Ltd, 500 Birla Copper, Dahej, Dist. Bharuch. Jhagadia Copper Ltd, Jhagadia, Dist. Bharuch. (ei Fertilizer	875(soda ash)
Dist. Bharuch. (e)	0 (copper cathode) 1670 (H ₂ SO ₄) 400 (DAP) 15 tonnes (Au) 150 tonnes (Ag)
Fertilizer	50 tonnes (Ag) 50 electrolytic copper) 20 (copper anodes)
USPU- vauouara.	367 (urea) 108 (DAP) 196 (AS)

Table - 6 (Contd.)

Table - 6 (Concld.)

Industry/plant	Capacity
	('000 tpy)
GSFC-Sikka, Jamnagar.	177.10 (N ₂)
	452.70 (P ₂ O ₅)
GNVFC Ltd, Bharuch.	594 (urea) 142.5 (CAN)
	142.5 (CAN) 142.5 (ANP)
HIL-Dahej, Dist. Bharuch.	72.00 (N ₂)
	184.0 (P_2O_5)
IFFCO Ltd, Kandla, Dist. Kachchh.	1215 (NPK) 1200 (DAP)
IFFCO Ltd, Kalol, Dist. Gandhinagar.	544.5 (urea)
-	
KRIBHCO Ltd, Hazira, Dist. Surat.	1729.2 (urea)
Foundry Steelcast Ltd, Ruvapuri Road, Bhavnagar.	NA
Iron & Steel	5100 (UDI)
Essar Steel Ltd, Hazira, Dist. Surat.	5100 (HBI) 1000 (hot metal)
	4600 (HRC) 1400 (CRC)
Ferro Alloys Baroda Ferro Alloys Ltd, Panchmahals.	3.5
	5.5
Essel Mining & Industries Ltd, Vapi, Dist. Valsad.	2.1
Electro Ferro Alloys Ltd, Ahmedabad.	0.3
Sponge Iron Electrotherm India Pvt Ltd, Samakhalli,	75
Dist. Kachchh.	
Gallant Metal Ltd, Samakhialli, Dist. Kachc	chh 170
Global Hi-Tech Industries Ltd, Bhuj, Dist. Kachchh.	105
Glass Alembic Glass Industries Ltd, Baroda.	35.0
Bhagwati Glass Containers Ltd, Kalol.	8.7
Bharat Glass Tube Ltd, Bharuch.	7.2
Gobind Glass & Industries Ltd, Kadi.	NA
Gopal Glass Works Ltd, Budasan, Dist. Mah Gujarat Borosil Ltd, Govali, Dist. Bharuch.	esana 40.6 62.5
Gujarat Glass, Division of Nicholas Piramal, Mangrol.	80.3
-	(Contd

Industry/plant	Capacity ('000 tpy)
Gujarat Glass, Division of Nicholas Piramal, Jambusar.	84
Gujarat Glass, Division of Nicholas Piramal, Kosamba.	12.8
Haldyn Glass (Gujarat) Ltd, Padra, Vadodara.	43
Prestige Glass Industries Pvt Ltd, Vagra.	11.5
Petroleum Refinery IOCL, Koyali.	13700
RPL, Jamnagar RPL (SEZ), Jamnagar.	33000 27000
Essar Oil Ltd, Vadinar.	10500
Refractory Shri Natraj Ceramics & Chemical Industries Ltd, Khambhaliya, Dist. Jamnagar.	28
Meenal Ceramics Pvt. Ltd, Chattral, Dist. Kalol.	12
VRW Industries Ltd, Ahmedabad.	24
Calcined Bauxite Bombay Minerals Ltd, Jamkhambhaliya.	96
Saurashtra Calcine Bauxite & Allied Industries Ltd, Bhatia.	39
Birla VXL Ltd, Porbandar.	36
Shri Natraj Ceramics & Chemical Industries Ltd, Khambhaliya.	24
Graphite Crucible Diamond Crucible Co. Pvt, Mahesana.	NA
S.D. Industries, Ahmedabad.	NA
Ahmedabad Carbon Products, Ahmedabad.	NA
Silicon Carbide Cruicibles Vesuvius India Ltd, Mahesana.	1