

# Indian Minerals Yearbook 2012 (Part- III : Mineral Reviews)

51<sup>st</sup> Edition

# **CORUNDUM AND SAPPHIRE**

(FINAL RELEASE)

GOVERNMENT OF INDIA MINISTRY OF MINES INDIAN BUREAU OF MINES

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Corundum is the crystalline form of aluminium  $Coxide(Al_2O_3)$  with traces of iron, titanium and chromium. It is a rock forming mineral. It is one of the naturally clear transparent materials, but can have different colors when impurities are present. Transparent specimens are used as gems, called ruby if red and padparadscha pink-orange. All other colors are called sapphire, e.g., "green sapphire" for a green specimen.

Because of corundum's hardness (pure corundum is defined to have 9.0 Mohs), it can scratch almost every other mineral. It is commonly used as an abrasive, on everything from sandpaper to large machines used in machining metals, plastics and wood. Some emery is a mixture of corundum and other substances and it is less abrasive, with an average hardness near 8.0.

In addition to its hardness corundum is a unusual for its density of 4.02 g/cm<sup>3</sup>, which is very high for a transparent mineral composed of the low atomic mass elements aluminium and oxygen.

### RESOURCES

Corundum occurs as a mineral in mica schist, gneiss and some marbles in metamorphic terrain. It also occurs in low silica igneous syenite and nepheline syenite intrusives. Other occurrences are as masses adjacent to ultramafic intrusives, associated with lamprophyre dikes and as large crystals in pegmatites. It commonly occurs as a detrital mineral in stream and beach sands because of its hardness and resistance to weathering.

In India, it is found in association with kyanite and sillimanite in Assam, Meghalaya and Maharashtra. It occurs in syenites and ultrabasic rocks in Andhra Pradesh. A few outcrops of pegmatites containing corundum occur in Bastar district, Chhattisgarh and Morena district, Madhya Pradesh. Precious and semi-precious varieties of corundum have been reported from Tamil Nadu in Kangeyam belt stretching over Karur and Kulithalai tehsils in Tiruchirapalli district and Vedachandur tehsil in Dindigul district.

As per UNFC System as on 1.4.2010 (provisional), the total resources of corundum were estimated at 740,792 tonnes of which 598 tonnes were placed under reserves category and bulk, i.e., 740,194 tonnes under 'remaining resources' category. The resources of corundum are located in Karnataka (87%), Andhra Pradesh (10%) and Rajasthan (2%), besides Tamil Nadu and Chhattisgarh. The total resources of industrial grade and semi-precious grade were 710,323 tonnes and 909 tonnes, respectively.

The total resources of ruby were estimated at 5,348 kg of which 236 kg were placed under reserves category and the balance 5,112 kg under 'remaining resources' category. The entire resources are in Odisha. The total resources of sapphire were estimated at 450 kg, all placed under 'remaining resources' category in Jammu & Kashmir (Table - 1).

## PRODUCTION, STOCKS AND PRICES

#### Corundum

No production of corundum was reported during the year 2011-12.

Mine-head stocks at the end of the year were 490 kg as against 3490 kg at the begining of the year (Table - 4 ).

#### Ruby

There was no production of ruby in 2010 - 11 as also in 2011-12 due to temporary closure of the sole public sector mine in Odisha.

												), U)	(In '000 tonnes)	
		Res	Reserves					Remaining	Remaining resources				Lot of L	
Gunda / Stata	Proved	Pro	Probable	Total	Feasibility cTD311	Pre-fe	Pre-feasibility	Measured cTD221	Indicated err222	Inferred cTD 222	Reconnaissance	e Total	resources	
Olaue / State	111/110	STD121	STD122	(Y)	- 117/110	STD221	STD222	100710	700710	כנכעופ	+cc/1 c	( <b>d</b> )	(A+D)	
All India : Total		310	288	598	5824	763	115167	13	38	92388	526000	740194	740792	
By Grades		-		-		2			-	505		000	000	
Settil-Frectous Industrial		309	- 286	1 5 9 7		751	- 105874		1 80	C 60 2 707 7	- 526000	506 709776	710373	
Others			0 ' 0 1				-		0 I 1	4		4	4	
Unclassified	I			'	ı	'	11	13	1	2533	ı	2558	2558	CC
Not known	ı	ı	ı	I	5824	I	9282	ı	8	11883	ı	26997	26997	
By States														
Andhra Pradesh	ı	ı	·	ı	5824	7	9282	ı	ı	62007		77120	77120	
Chhattisgarh	ı	310	288	598	·	'	ı	ı		288		288	886	
Karnataka	ı			'	ı	756	105885	13	38	14169	526000	646861	646861	
Rajasthan	'	ı	ı	'	'	ı	·	ı	'	11925		11925	11925	
Tamil Nadu	ı	·	ı	·	I			ı	'	4000		4000	I	
All India : Total	143		93	236			3165	286	38	1623		5112	5348	
By Grades Unclassified	143		93	236		,	3165	286	38	1623		5112	5348	
By States Odisha	143	ı	93	236		I	3165	286	38	1623		5112	5348	
SAPPHIRE (In kg) All India : Total										450		450	450	
By Grades Unclassified			ı	ı		ı	I	'	1	450		450	450	
By States Jammu & Kashmir			ı	ı		ı	I			450		450	450	

CORUNDUM AND SAPPHIRE

#### CORUNDUM AND SAPPHIRE

#### Table – 2 : Principal Producers of Corundum, 2011-12

	Locatio	n of mine	
Name & address of producer	State	District	
*Maharashtra State Mining Corporation Ltd Plot No.7, Ajni Square, Wardha Road, Nagpur - 440 015, Maharashtra.	Maharashtra	Bhandara	

\*Associated with sillimanite.

#### Table – 3 : Production of Corundum, 2009-10 to 2011-12 (By States)

(Qty in kg; value in ₹ '000)

(In kg)

	2009-	.10	2010-	11	2011-	12
State	Quantity	Value	Quantity	Value	Quantity	Value
India	6600	20	-	-	-	-
Maharashtra*	6600	20	-	-	-	-

\* Associated with sillimanite.

#### Table – 4 : Mine-head Stocks of Corundum, 2011-12 (P) (By States)

State	At the beginning of the year	At the end of the year
India	3490	490
Maharashtra*	3490	490

\* Associated with sillimanite.

#### **CONSUMPTION**

Corundum is used in abrasives, such as grinding wheels, papers and clothes, mortar and wire drawing and grinding powder. It is used in special refractories because of its high melting point. The total reported consumption of corundum in organised sector in 2011-12 was 240 tonnes of which, 100 tonnes was in refractory, 140 tonnes in abrasive industries (Table -5).

#### CORUNDUM AND SAPPHIRE

Table - 5         : Reported Consumption of Corundum
2009-10 to 2011-12

(By .	Ind	lus	trie	es)
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			(In tonnes)
Industry	2009-10	2010-11	2011-12
All Industries	170	240	240
Abrasive	70 (1)	140 (1)	140(1)
Refractory	100 (1)	100 (1)	100 (1)

Figures rounded off.

Data collected on non-statutory basis.

Figures in parentheses denote the number of units in organised sector reporting\* consumption.

(\* Includes actual reported consumption and/or estimates made wherever required.)

#### **WORLD REVIEW**

Corundum for abrasives is mined in Zimbabwe, Russia, Sri Lanka and India. Historically, it was mined from deposits associated with dunites in North Carolina, USA and from a nepheline syenite in Craigmont, Ontario, Emery grade corundum is found on the Greek island of Naxos and near Peekskill, New York, USA. Abrasive corundum is synthetically manufactured from bauxite.

#### FOREIGN TRADE

Exports of corundum (natural) was nil in 2011-12 as compared to 412 tonnes to Qatar in 2010-11. Exports value of uncut ruby and sapphire decreased to ₹ 124 lakh in 2011-12 from ₹ 461 lakh in the previous year. Exports were mainly to Hong Kong (Tables - 6 & 7).

Imports of corundum (natural) were nil in 2010-11 and 2011-12. Imports of ruby and sapphire (uncut) increased to 17 tonnes valued at ₹ 9,233 lakh in 2011-12 from 16 tonnes valued at ₹ 3,713 lakh in the previous year. Imports were mainly from Thailand and Hong Kong (Table - 8).

Table – 6 : Exports of Corundum (Natural) (By Countries)

Country	201	0-11	201	1-12
Country	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
All Countries	412	2527	-	-
Qatar	412	2527	-	-

Table – 7 : Exports of Ruby and Sapphire : Uncut (By Countries)

Commenter	20	010-11	20	11-12
Country	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
All Countries	1	46074	1	12416
Thailand	++	570	++	7202
Hong Kong	++	667	1	4599
Brazil			++	600
USA	++	166	++	9
Switzerland	1	42661	++	5
Other countries	++	2010	++	1

Table – 8 : Imports of Ruby and Sapphire : Uncut (By Countries)

	2	2010-11	20	2011-12	
Country	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)	
All Countries	16	371299	17	923279	
Thailand	7	183386	7	431898	
Hong Kong	1	45724	5	356750	
U Arab Emts.	++	1285	++	21321	
UK	++	1258	++	19863	
Germany	++	4498	++	19633	
Guinea	1	14826	3	14872	
Tanzania Rep.	2	39061	++	12723	
China	++	915	++	11222	
Zambia	++	8214	++	9762	
Brazil	++	22388	++	5147	
Other countries	5	49744	2	20088	