### INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

### MCDR inspection REPORT

### Chennai regional office

	Mine :	file No : TN/TNL/LST-	1-M	DS	Mine	e code :	38TMN15088
	(i)	Name of the Inspecting Officer and ID No.	:	J103 )V. Jaya Krish	na Babu		
	(ii)	Designation	:	Regional Controller Mi	nes		
	(iii)	Accompaning mine Official with Designation	:	R.Balasubramanian, Age	nt & Gopa	l palani	, mines manage
	(iv)	Date of Inspection	:	15/10/2019			
	(v)	Prev.inspection date	:	06/01/2017			
		PA	RT-	I : GENERAL INFORMATI	ON		
1.	(a)	Mine Name	:	RAMAYANPATTI -12.12 (G	0.1		
	(b)	Registration NO.	:	IBM/7025/2011			
	(g) (h)	Category Type of Working Postal address State District Village Taluka Post office Pin Code FAX No. E-mail Phone Police Station First opening date Weekly day of rest		A Fully Mechanised Opencast TAMIL NADU TIRUNELVELI RAMAYANPATTI TIRUNELVELI 627358 0462-2339248 admn@krishnamines.com 0462-2333200 SANKAR NAGAR 01/07/1958 SUN			
2.		ess for espondance	:	KRISHNA MINES NO:23 RD SRIPURAM, TIRUNELVELI.			
3.	(a) (b) (c) (d)	Lease Number Lease area Period of lease Date of Expiry	:	TMN1234 12.12 10 21/05/2009			
4.	Mine	ral worked	:	LIMESTONE	Main		

5.	Name and Address of the Lessee :	SHRI K.SHANKAR 23, SRIPURAM TIRUNELVELLI TIRUNELVELI TAMIL NADU Phone:333200,333877 FAX :91462-339248
	Owner :	Vinayak Shankar, Partnership deed holder NO.23,sripuram, Tirunelveli TIRUNELVELI TAMIL NADU Phone: FAX :
	Agent :	R.Balasubramaniyan NO.23,sripuram Tirunelveli TIRUNELVELI TAMIL NADU Phone: FAX :
	Mining Engineer	
	Name :	P.krishna Kumar,Full Time
	Qualification :	BE(mining)
	Appointment/ : Termination date	10/07/2014
	Geologist	
	Name :	Stalin Prakash,Full Time
	Qualification :	MSC(GEO)
	Appointment/ : Termination date	15/03/2018
	Manager	
	Name :	Gopal Palani
	Qualification :	Dip.MIn.Engg.,, FMCC
	Appointment/ : Termination date	20/01/2016
6.	Date of approval of Min Plan/Scheme of Mining	ing : Renewal under rule 24 MCR1960 14/02/1991 Mining Scheme rule 12 MCDR1988 07/02/1997 Existing rule 11 MCDR1988 17/02/2005 Renewal under rule 24 MCR1960 28/01/2009 MP review under 17(1) MCR 2016 07/11/2017

PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

## Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	No proposal given.	Area already explored by drilling 11 no. of bore holes for a metreage of 676 m in the lease area.	
lb	Exploration over lease area for geological axis 1 or 2	NIL	No proposals given.	Area already explored.
1c	Exploration Agencies and Expenditure in lakh rupees during the year	NIL. No proposal during the current plan period.	M/s Geo exploration and mining solutions ,salem, carried out the exploration work in the ML area.	NIL
ld	Balance area to be explored to bring Geological axis in 1 or 2	NIL	NIL	NIL
1e	Balance reserve as on 01/04/20	Mineable Reserves as on 01/09/2017 as per ROMP 1441 was 35,54,607 tonnes.	By depleting production of(2018-19), 149300 tonnes the balanced mineable reserves as on 01/04/2019 is 34,05,307 tonnes.	
lf	General remarks of inspecting officers on geology, exploration etc	_		Satisfactory.

# Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area		The workings are carried out as per proposals.	Satisfactory.
2b	Separate benches in topsoil, overburden and minerals (Rule 15)	Yes.	Separate benches formed in Topsoil, OB and Mineral.	Mine is devloped systamatically.

2c	Stripping ratio or ore to OB ratio	1:0.18	1:0.2	NIL
2d	Quantity of topsoil generation in m3	NIL	NIL	No topsoil generation.
2e	Quantity of overburden generation in m3	of mineral	29427 tonnes of over burden achieved.	NIL
2f	General remarks of inspecting officers on development of pit w.r.t. type of deposit etc			Satisfactory. This deposit contain high magnesia Limestone and intrusions.

## Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	One pit.	One pit.	The Mine was devloped as single pit consisting of two Leases.
3b	Quantity of ROM mineral production proposed		149300 tonnes durind 2018-19 and 88385tonnes during 2019-20(upto sep.2019)	NIL.
3с	Recovery of sailable/usable mineral from ROM production		2018-19 and 88385tonnes during 2019-20(upto	NIL
3d	Quantity of mineral reject generation	26402 tonnes during 2018-19 and 26447 tonnes during 2019-20.	25401 tonnes during 2018-19 and details for 2019-20 not available.	NIL
3e	Grade of mineral rejects generation and threshold value declared.	Less than CaCo3 -34%	Less than treshhold value considered as mineral reject and stacked separately.	NIL

3f	Quantity of sub grade mineral generation.	NIL	NIL	No sub grade mineral ,as all grades such as Limestone, High magnesia Limestone and Sillicious Limestone are being used/sold by adopting blending to needy industries,M/S ICL and M/S Krishna mines white cem.
3g	Grade of sub grade mineral generation	NIL	NIL	NIL
3h	Manual / Mechanised method adopted for segregating from ROM	NIL	NIL	No benificiation process adopted.
3i	Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.	NIL	NIL	NIL
3j	Provision of drilling and blasting in mineral benches	Yes. Drilling by wagon drills and compressor combination. 100 mm dia. holes upto 11m depth useing ANFO for blasting.	As per proposals Drilling,blasting and loading carried out.	Satisfactory. Rock breaker fitted to shovel used for loosening the strata and break boulders to avoid secondary blasting.
3k	Provision of mining machineries in mineral benches	YES. provisions made.	The the width and height of the bench facilitates movement of heavy machinery like Shovel,Rock breaker,Front end loader and Tippers.	satisfactory.
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Yes.	Benches are maintained with height of upto 10 m and width 12 m.	Satifactory.
3m	Total area covered under excavation/pits	7.21 HC	7.21 HC.	NIL

3n	Ore to OB ratio for the pit/mine during the year.	1:0.18		
30	Total area put in use under different heads at the end of year	7.21 Hc under pits,4.07 Hc under dumps 0.08 HC under infrastructure ,20HC Roads,0.56 Hc others. at the end of plan period.	As per proposals only.	NIL
3р	Production of ROM mineral during the last five year period as applicable	tonnes 2015-16-149782 "	2014-15- 125040 tonnes 2015-16- 148657 " 2016-17- 148500 " 2017-18- 149700 " 2018-19- 149300 " 2019-20 - 88385 " (upto sep.19)	NIL.
3đ	General remarks of inspecting officers on method of mining etc.			Satisfactory.

Solid Waste Management - Dumping:

Sl.No.	Item	Propasals	Actual work	Remarks
4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)	· -	maintained for OB and	Top soil utilised for plantation purpose.
4b	Location of topsoil, OB and mineral reject dumps	The waste dump located on Noth and North east of the lease area.	As per proposals.	NIL.
4c	Number of dumps within lease area and outside of lease area	in ML area and 2 old dumps	2 dumps exist with in ML area.	NIL

4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	Dumps are located outside the Ultimate Pit Limit.	As per proposals.	Dumps located Out side UPL on Non- mineralised area.
4e	Number of active and alive dumps.	_	As per proposals .	Two old dumps exist out side lease area .
4f	Number of dead dumps.	One dump on North side with in Lease area.	On dump.	NIL
4g	Number of dumps established.	One dump .	One dump is active and another dump stabilised by terracing and plantation.	NIL
4h	Whether Retaining wall or garland drain all along dumps are there.	Proposed.	Garland drains made, lessee was advised to construct pack wall at dump bottom to prevent slippage.	NIL
4i	Length of Retaining wall or garland drain all along dumps	No proposals given.	Garlan drains and Retaining walls made in previous years.	NIL
4j	Number of settling ponds	NIL	NIL	NIL
4k	Specific comments of inspecting officer on waste dump management	_		lessee was advised to construct retaining wall at the bottom of active dump.

Solid Waste Management - Backfilling:

Sl.No.	Item	Propasals	Actual work	Remarks	
5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	NIL. No proposal given.	The mine is in active state, workings not matured for back filling.	NIL	
5b	Area under backfilling of mined out area	NI(L	NIL	NIL	

5c Concurrent use Yes. Top soil generated was Satisfactory. used for plantation on of topsoil for restoration or old dumps and garland rehabilitation plantation. of mineral out area (Rule 32) 5d Total area NIL NIL Area not matured fully reclaimed for reclamation, and however old and rehabilitated stabilised dumps are rehabilitated by way of plantation. 5e General remarks Satisfactory. of inspecting officers on backfilling and reclamation etc.

Progressive Mine Clousre Plan:

Sl.No.	Item	Propasals	Actual work	Remarks
ба	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	Not submitted.	Not received.	Violation pointed out.
6b	Area available for rehabilitation (ha) .	NIL	NIL	No wasteland or reclaimed land available for rehabilitation
бс	afforestation done (ha).	580 plants.	580 plants.	Plantation done along the boudary.
6d	No. of saplings planted during the year	580 saplings along the lease boundary.	plantation carried out.	plantation done on old dumps also for stabilisation.
бе	Cumulative no .of plants	2000 plants	2000 plants	plantation on boundary,old dumps and outside Lease area.
6f	Any other method of rehabilitation	NIL	NIL	Old dumps rehabilitated by plantation and terracing.
бg	Cost incurred on watch and care during the year	Rs.21,750	Watch and ward appointed.	NIL

6h	Compliance on	NIL	NIL	NIL
	reclamation and rehabilitation by backfilling (i) Voids available for backfilling ( Lx B x D			
6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	NIL	NIL	NIL
6j	Compliance on reclamation and rehabilitation by backfilling (iii)Afforestati on on backfilled area	NIL	NIL	NIL
6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	NIL	NIL	The pit will be converted into water reservoir after completly excavation of mineral.
61	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	NIL	NIL	NIL
бm	Compliance of rehabilitation of waste land within lease (i)afforestation	NIL	NIL	No waste land available in the Lease area.
бn	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	NIL	NIL	NIL
60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	NIL	NIL	NIL

бр	Compliance of environmental monitoring (core zone and buffer zone)	YES.	Regular monitoring of Air,Noise,Water ,Vibration etc., pollutions by maintaining monitoring stations.	Satisfactory.
бq	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.			The mining operations are active state and no scope for Reclamation and Rehabilitation at this juncture. satisfactory.

## Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	Entire mineral will be loaded into trucks and transported to stackyard.	No mineral segregation at pit bottom.	The limestone and Magnesia limestone is separated at stackyard.
7b	Method of grade- wise mineral sorting i.e. manual or mechanical.	NIL	NIL	NIL
7c	Different grade of mineral sorted out at mines.	Limestone, High Magnesia Limestone and Siliceous Limestone produced during the plan period.	The different Grades of limestone is supplied to cement plants of M/S ICL, M/s Krishna mines super white plant and other Local suppliers.	NIL
7d	Any beneficiation process at mines	NIL	NIL	No mineral benificiation process involved.
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues	_	_	NIL

Environment:

Sl.No.	Item	Propasals	Actual work	Remarks

8a	Separate removal and utilization of topsoil (Rule 32)	generation	No Topsoil generation.	Topsoil removed was utilised for plantation purpose.
8b	Concurrent use or storage of topsoil	YES.	No Top soil generation during plan period.	NIL
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Separate dumps proposed for OB/Waste etc.	Two dumps located in ML area, out of which one waste dump is active.	satisfactory.
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	No proposal given.	The mine is in active and advancing stage ,workings at Lower benches.	Workings not matured for restoration.
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	NIL	NIL	NIL
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)	2000 saplings proposed outside lease area.	Plantation carried out out side ML as proposed. More than 2000 saplings planted near CEM plant and other lands belonging to lessee.	NIL
8g	Survival rate	90%	70%	NIL
8h	Water sprinkling on roads to control airborne dust	Proposed.	Water sprinkling on haul roads, transit points are done by deploying water tanker.	satisfactory.
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area	_		Satisfactory.

Compliance of Rule 45:

Sl.No.	Item	Propasals	Actual work	Remarks

9a	Status of submission of Monthly and Annual returns	Submitted.	AR 2018-19 submitted .	NIL
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Details furnished.	Information checked ,found satisfactory.	NIL
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	Details given.	Area under pits, dumps etc. given.	Satisfactory.
9d	Scrutiny of Annual return on afforestation		Plantation carried out outside the lease area to the tune of 2000 saplings with 90% survival rate.	Due to paucity of land plantation carried out out side ML area.
9e	Scrutiny of Annual return on mineral reject generation (Grade and quantity)	waste generation/min eral rejects are 26403 tonnes during 2018-19.	25401 tonnes generated during 2018-19.	working on lower mineral benches.
9f	Scrutiny of Annual return on ROM stock and/or graded ore	5	Details given. 149300 tonnes of mineral during 2018-19 and 88385 tonnes during 2019-20 ( upto sep.2019)	production will be achieved in ensuing months.

9g	Scrutiny of Annual return on sale value, Ex. Mine price and production cost	Details given.	The Ex.mine price and Sale value given. Mineral is sold to M/S India Cements Ltd., and used in lessees cem plant M/s Krishnamines super white factory and other needy industries. The above valus appears on higher side mainly due to deep workings. The lease is under non- captive category, the lessee applied for renewal one year befoe expiry under captive category, the district collectoer recommended for captive purpose and the same is under active consideration by the state government.	Ex.mine price and Sale values are on higher side.
9h	Scrutiny of Annual return on fixed assets	Details given.	Details checked found satisfactory.	NIL
9k	Scrutiny of Annual return on mining machineries	Details of machinery deployed are given.	The information checked during inspection ,deployment of machinery found.	Satisfactory.

Details of violations observed during current inspection and compliance position of violation pointed out				
Violatior	1 observed	Show couse position		
Rule NO.	Issued on Compliance on	Rule NO. Issued on Compliance on		
Rule 11(4)	29/01/2020			
Rule 26(2)	29/01/2020			
MCDR17 Rule 37(2)	29/01/2020			

Date :

#### (V. Jaya Krishna Babu)

Indian Bureau of Mines