



भारत सरकार GOVERNMENT OF INDIA  
खान मंत्रालय MINISTRY OF MINES  
भारतीय खान ब्यूरो INDIAN BUREAU OF MINES  
क्षेत्रीय खान नियंत्रक के कार्यालय  
OFFICE OF THE REGIONAL CONTROLLER OF MINES



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No. RMP/A/51-ORI/BHU/2020-21

Date: 22.02.2021

सेवामे

Shri P L Gupta, Director & Nominated Owner,  
M/s Prakash Industries Ltd,  
Plot No-93, First Floor, Kharvela Nagar,  
Bhubaneswar-751001

विषय: Approval of Review of Mining Plan of Sirkaguttu Iron & Mn Mine along with Progressive Mine Closure Plan (PMCP), over an area of 19.532 ha in Keonjhar district of Odisha State, submitted by M/s Prakash Industries Ltd under Rule 17 of MCR, 2016.

- संदर्भ: - i) Your letter No. Nil dated 05.02.2021 received on 08.02.2021.  
ii) This office letter of even no. dated 08.02.2021.  
iii) This office letter of even no. dated 08.02.2021 addressed to Director of Mines, Government of Odisha copy endorsed to you.

महोदय,

This has reference to the letter cited above on the subject. The draft Review of Mining Plan along with Progressive Mine Closure Plan (PMCP) has been examined in this office based on earlier site inspection carried out on 09.01.2021 by Shri Dayanand Upadhyay, Senior Assistant Controller of Mines. The deficiencies observed are enclosed herewith as Annexure I.

You are advised to carry out the necessary modifications in the draft Review of Mining Plan in the light of the contents vide Annexure I and submit **three (3) firm bound and two (2) soft copies of the document text in USB Pendrive/Flash drive in a single MS Word file ( the drawing/plates should be submitted in Auto CAD compatible format or JPG format in resolution of 100x100 pixels on same USB Pendrive/Flash drive )** with financial assurance under Rule 27 of MCDR 2017 of the Review of Mining Plan within **15 (Fifteen)** days from the date of issue of this letter, for further necessary action. If the total page of annexures exceeds 50 (Fifty) then it should be submitted as separate volume. But reference of these annexures must appear in the Review of Mining Plan document. The plates are also to be submitted in separate volume.

The para-wise clarifications and the manner in which the deficiencies are attended should invariably be given while forwarding the final copies of the Review of Mining Plan. It may be noted that no extension of time in this regard will be entertained and the Review of Mining Plan will be considered for rejection if not submitted within above due date. It may also be noted that if the deficiencies are not attended completely, the submission would be liable for rejection without further correspondence.

भवदीय,  
22/02/21  
(हरकेश मीना)

क्षेत्रीय खान नियंत्रक

Copy for kind information and further necessary action to Shri S.C. Nayak, M/s MINESKETCH Consultants (P) Ltd, Flat No-205, Bhagwan Tower, Cuttack Road, Bhubaneswar-751006.

(हरकेश मीना)  
क्षेत्रीय खान नियंत्रक

**Scrutiny comment of Review of Mining Plan including PMCP in respect of Sirkaguttu Iron & manganese mine, Area 19.532 ha. of M/s Prakash Industries Ltd in Keonjhar district of Odisha State.**

**GENERAL:**

1. Page no.-7, Para-2.0, the co-ordinates of the boundary pillar as furnished in terms of longitude, latitude and in UTM co-ordinates are not matched with DGPS plan as submitted with plates. All the co-ordinates of the boundary pillars should be re-checked and corrected.
2. Para-3.3, Page 9-10, the review of earlier approved proposal, the ROM production and excavation of waste have not been updated. All the updated figures should be furnished accordingly.
3. Lessee is a company. Hence, all certificates, undertakings, consent letter etc. should be signed by the nominated owner only. Extract from the minutes of the Board of director meeting with list of Board of Directors, their phone no. address and declaration of nominated Owner to be furnished. Name of the nominated owner should be furnished under name of the applicant/Lessee.
4. The experience certificate of all qualified person should be as per provision of rule 15(1)(b) of MCR 1960. Qualified person address, e-mail, Phone number, Mobile number, PIN code and Fax no. should be furnished on cover page.
5. Sequence of para and its numbering as per IBM Manual appraisal MP 2014 should be covered in text. All the headings as mentioned in the IBM Manual appraisal MP 2014 should be furnished in all chapters in the text. All the annexure and text to be properly indexed/ numbered/ paged and signed by qualified person. All the certificates/annexures should bear dated signature.

**GEOLOGY:**

6. Page no.-18, Para-(ii), it is mentioned that in financial year 2020-21 till date, total 10 nos. of bore holes have been drilled by lessee however it has been observed during earlier inspection that in 2020-21 till date of inspection total 20 nos. of bore holes have been drilled by lessee which details has not been furnished and not updated in geological plan and sections.
7. In page 19, Para (iii), the details of the sample analysis indicating type of sample should be given in tabulated format and nos. of sample analysis from NABL/Govt. lab out of total sample should be furnished along with annexure.
8. Page-22, Para-(i), the complete lease area should be proposed to cover under exploration under G1 level upto end of mineralization as per provision of rule 12(4) of MCDR,2017. The year wise proposal for drilling to be shown in different contrasting color in both Geological Plan and Geological sections.
9. The proposal of exploration to be given in following format:

Year	BH no.	Northing	Easting	Collar RL	Core/DTH	Meterage	Inclination	Forest/Diversified forest/non fores	Surface right/non surface right	Purpose of bore holes

10. Page-25, explored area as presented in table is not correct. The area explored under G1/G2....have not been be furnished as per as per Minerals Evidence of Mineral Contents Rules 2015. In geological plan UPL has not been marked prevailed on mineralization considering the bore holes drilled in the lease area.
11. Para-J, the depletion of reserve has not been explained considering the ROM production. Further the enhancement of reserve and resources has not been elaborated based on the fresh bore holes data with reflecting the geological sections.
12. The method of reserve/resources estimation may be elaborated with recovery factor, Bulk density and, Length of influence considered, cut-off grade etc. Necessary supporting documents to be furnished with respect of bulk density and recovery factor considered.

13. The reserve and resources has not been furnished as per Minerals Evidence of Mineral Contents Rules 2015. The reserve and resources should be modified based on the G2 level of exploration after correct demarcation as per MEMC Rules 2015. The calculation of reserve and resources as presented in Table no.- 1.1, 1.2 and 1.3 are not matched with geological sections.
14. The justification of UNFC of G2 axis, F2 axis and E1 axis have not been explained based on exploration status of the lease area and pre-feasibility report prepared. It may be elaborated.

#### **MINING:**

15. Sequence of paragraph and its numbering has not been covered in chronicle order as per IBM Manual Appraisal MP 2014. Proposed method of mining should be furnished in light of development plan i.e justification of site selection, production capacity, nos. of pits proposed for production, waste dump and other designing parameters to be discussed.
16. The litho profile of development sections are not matched with geological section. It should be re-checked and corrected accordingly.
17. Year wise tentative calculation of the ore quantity as presented in table in 2.1 is not furnished in tonnes considering the bulk density. The recovery factor as mentioned for ore and mineral reject should be justified with recovery test/time series data.
18. Page 50, briefly the layout of mine workings, pit road layout, the layout of faces and sites for disposal of overburden/waste along with ground preparation prior to disposal of waste, reject etc.
19. Back filling proposal as furnished in development plan has not been explained text. Exhausted area to be backfilled by OB/Waste to be specified with RL and area on year to year basis with description of the method & manner of disposal of waste.
20. In development sections, the backfilling has not been shown as furnished in development plan. Before backfilling of the quarry as proposed, it should be ensured the exhaustion of ore body in terms of their depth & extension in the interest of mineral conservation.
21. In conceptual mining plan, cumulative waste generation and protective measures i.e restoration of safety zone and slope of the dump may describe properly. In pursuant to the order dated 14.01.2020 passed by MoM, GoI, consequent up on the order dated 08.01.2020 of the Hon'ble Apex Court passed in W.P.(C) No. 114/2014, the lessee shall carryout "re-grassing in mining area after closure of mines". Accordingly it should be discussed during conceptual period.

#### **STACKING OF MINERAL REJECT/SUB GRADE AND DISPOSAL OF WASTE:**

22. The extent/location of the proposed dumps to be given also mentioned whether within UPL or not. Also give the details of the existing dumps (top soil, waste dump, mineral reject dump) within the lease area in tabulated form comprising dump number, designed capacity, present quantity, remaining quantity, bottom RL and top RL.
23. Details Existing and proposed retaining wall, garland drain, settling tank etc. to be given yearwise with their location. Location of sub-grade storage along with year to year development is to be given.
24. It should be ensured that the area proposed dumping should be proved non mineralized. The proposed location of mineral reject should be furnished with terraces to minimize the land degradation. The details of mineral reject dumps and their analysis report should be submitted and discussed for their future use on the basis of their physical and chemical properties.



**PROCESSING OF ROM AND MINERAL REJECT:**

25. Page-66, material balance chart has not been furnished correctly. It should be described with average size of feed, grade and details of products generated with quantity, recovery and grade. Page-69, total requirement of water for mine and their consumption in different heads is to be furnished. Source of water, permission form concern department, recycle of water and water balance chart should be furnished.

**PROGRESSIVE MINE CLOSURE PLAN:**

26. Page-73, Para-8.1, the baseline information should be described properly incorporating buffer zone of the lease area. Page-85, Para-8.3.1, the information of Progressive reclamation plan of mined out land should furnished as below:

Year	Pits/ Quarries/ dump	Area beginning of year(ha)	Additional degraded during year(ha)	Area to be reclaimed by backfilling(ha)	Area rehabilitated by plantation (ha)	Balance area at the end of year

27. The degraded area as furnished on page no.-75 and page no-85 are not matched to each other. Year wise plantation covering number of saplings to be planted, location and area covered may be furnished.

28. Monitoring station of air, noise and water should be described in text and their locations furnished in tabular form. Updated air, water, noise, ground vibration and soil data with analysis from laboratory done at specified periodicity to be enclosed.

29. Para-8.3.6, Page-86, in dump management, plantation has not been furnished. Numbers of plantations are to be carried out in backfilled area, reclamation of waste land/safety zone are to be furnished.

**FEASIBILITY STUDY REPORT:**

30. Financial analysis is not carried out as per UNFC guidelines. It should be carried out based on real time cost. Viability of the project should be analyzed up to the ultimate depth considering following points: Capital cost, Cash flow forecast, Investment cost, Inflation forecast, Operating cost, Sensitivity studies, RR, IRR, NPV for the project life, cost of operation, Closure cost and Rehabilitation cost etc.

**PLATES (General):**

31. All the plan and sections should be signed with date by certified surveyor, qualified person, mines manager and mining geologist. The plans and sections submitted bear the certificate that --the plans and sections are prepared based on the lease map authenticated by the state government.

32. All plans and sections shall show a scale of the plan at least twenty five centimeters long and suitably subdivided. Wind direction may show through wind rose diagram in key plan and environmental plan. Approach road to the ML to be shown. The CCOM circular no.2/2010 and its addendum should be implemented. The plan of five years development, dumps and quarries with lease boundary should be submitted in from of soft copy in KML and KMZ format.

33. **Key Plan:** The key plan has not been prepared as per the provision of rule 32 (5) (a) of MCDR 2017 particularly the boundaries of all villages and towns with their population, forests with tree density, approach road to lease area.

34. **Surface Plan:** Few pillars may be correlated with some permanent ground features giving distance and direction. Virgin area to be shown by contours and spot RL in surface plan. Forest & Non forest area, Surface right acquired area etc. should be marked clearly.

35. **Geological Plan & Section:** Data related to strike, dip, dip-direction etc. shown clearly on the geological plan. In the Geological Plan UNFC boundaries G1, G2..., explored area, unexplored area, drilled boreholes and year wise proposed boreholes to be shown in relevant colors. In sections UNFC codes have not been furnished as per Minerals Evidence of Mineral Contents Rules 2015. The proposed bore holes are to be marked in sections and litho units should be matched with bore hole logs.

36. **Development plan & Section:** Development plan and sections should be revised based on updated geological map and sections. The existing benches are not shown distinctly with their RL. The sequence of development of benches of previous year should be followed in next year development plan. Proposed backfilling are not shown in development sections.
37. **Environment plan:** The Environment Plan as prepared should be satisfy the provision as laid down rule 32(5) (b) of MCDR2017. The proposed and existing environment protective measures to be shown in environment plan.
38. **Conceptual plan:** Conceptual plan may be prepared considering mineralization as revealed from the borehole logs. Direction of run off from the area based on surface contours may be shown on the plan and the sections.
39. **Reclamation Plan:** Proposals of land restoration/reclamation/rehabilitation, afforestation, waste dump management etc should be depicted in Reclamation Plan year wise with different color codes. The proposed retaining & garland wall, settling pond should be furnished year wise.