INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

MCDR inspection REPORT

Kolkata regional office

Mine file No : KOL/JHK/SB(W)/FE(A-1)

Mine code : 30BHR27003

(i)	Name of the Inspecting Officer and ID No.	:	KØ04) B.P KERKETTA
(ii)	Designation	:	Sr. Asst. Contrl. Mines
(iii)	Accompaning mine Official with Designation	:	Sri Prakash kumar,Mines Manager
(iv)	Date of Inspection	:	04/02/2020

(v) Prev.inspection date : 11/02/2014

PART-I : GENERAL INFORMATION

1 (a) Mine Name

: ATTTABURU

1.	(a)	Mine Name	:	AJITABURU	
	(b)	Registration NO.	:		
	(C)	Category	:	A Fully Mechanised	
	(d) (e)		:	Opencast	
		State	:	JHARKHAND	
		District	:	SINGHBHUM (WEST)	
		Village	:	BOKNA	
		Taluka	:	GUA	
		Post office	:	BARAJAMDA	
		Pin Code	:	833221	
		FAX No.	:	06596 262294	
		E-mail	:		
		Phone	:	06596 262294	
	(f)	Police Station	:		
	(g)	First opening date	:	04/08/1953	
	(h)	Weekly day of rest	:	WED	
2.		ess for espondance	:	P.O BARAJAMDA. DIST: SINGHBHUM WEST JHARKHAND.	
3.	(a)	Lease Number	:	BHR0178	
	(b)	Lease area	:	46.62	
	(C)	Period of lease	:	30	
	(d)	Date of Expiry	:	03/08/1983	
4.	Mine	ral worked	:	MANGANESE ORE IRON ORE	Associated Main

5.	Name	and Address of	the		
		Lessee	:	DEVKABAI VELJI	
				SMT DEVKABAI VELJI PO- BARAJAMDA SINGHBHUM (WEST) JHARKHAND Phone:06596-262229/262294	
				FAX :NIL	
		Owner	:	SMT. DEVKABAI VELJI	
				AT & P.O BARAJAMDA DIST. SINGHBHUM(W) JHARKHAND SINGHBHUM (WEST) JHARKHAND Phone: 06596-262229/26	
				FAX : NIL	
		Agent	:	SANJAY KUMAR SHARDA	
				AT & P. O Barajamda P. S Gua DIST.SINGHBHUM(W) SINGHBHUM (WEST) JHARKHAND Phone: 06596-262294	
				FAX : NIL	
		Mining Enginee	r		
		Name	:	UJJAL KUMAR PATSA,Full Time	
		Qualification	:	AMIE(MINING)	
		Appointment/ Termination da		01/10/2017	
		Geologist			
		Name	:	BIKRAM KUMAR SWAIN,Full Time	
		Qualification	:	M.Sc(GEO)	
		Appointment/ Termination da		01/04/2017	
		Manager			
		Name	:	PRAKASH KUMAR	
		Qualification	:	AMIE(MINING)	
		Appointment/ Termination da	: te	01/04/2017	
6.		of approval of Scheme of Minin		ng : Renewal under rule 24 MCR1960 Modif.approved Mining Scheme Mining Scheme rule 12 MCDR1988 Renewal under rule 24 MCR1960 Modif.approved Mining Scheme Mining Scheme rule 12 MCDR1988 MP review under 17(1) MCR 2016 MP modif under 17(3) MCR 2016	06/04/2005 21/04/2005 22/07/2009 27/01/2010 19/03/2012 23/02/2015 17/09/2018 12/10/2018

MP modif under 17(3) MCR 2016

FMCP under 23C(1)

2/07/2009 7/01/2010 9/03/2012 23/02/2015 17/09/2018 12/10/2018 07/12/2018 PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	Total no of hole:-34nos i) 26Nos in Mn quarry ii) 08Nos in Iron ore.	Out of 26nos of Hole in Mn, we have already done 23nos of hole. rest of hole Mn & Iron falls under Forest area.	Exploration progammme for the year 2018-19 is 34 Nos of hole, out of which 23Nos of hole of Mn has already completed. The another 08nos of hole Iron ore & 03Nos of Mn is coming under Forest area, so Lessee has applied for permission of Exploration.
1b	Exploration over lease area for geological axis 1 or 2	34nos	23Nos.in Manganese Section.	llnos of Boreholes are in un-diverted forest area.Applied to Forest Deptt.for permission of drilling,which has not yet been received.
1c	Exploration Agencies and Expenditure in lakh rupees during the year	N A	Rs,41,43,520.00	
ld	Balance area to be explored to bring Geological axis in 1 or 2		N A	
le	Balance reserve as on 01/04/20		IRON ORE:-Proved Reserve 111: 8930290.00MT as on 01/04/2019.	
			Probable Reserve 122: 202000.00MT Mn ORE:- Proved Reserve 111: 127725.00MT	
			Probable Reserve 122: 488000.00MT	

1f General remarks of inspecting officers on geology, exploration etc Out of proposed 34boreholes only 23 boreholes were drilled. Remaining 11 nos of boreholes could not be drilled since it were in un-diverted forest land. Permission is sought by the lessee from the Forest Deptt.in appropriate form.

Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area	85 E329937/330163 TO N2452729/24529 37	<pre>In Iron ore pit: N2452260/2452705 E329937/330215 TO N2452729/2452915 E330250/330300 In Manganese Pit N-2452315/2452640 E330148/330435 TO N2452427/2452630 E330300/330485</pre>	
2b	Separate benches in topsoil, overburden and minerals (Rule 15)	There is no top soil occurred, Proposal for separate benches on OB & mineral	As per proposal there are separate benches for overburden & mineral.	
2c	Stripping ratio or ore to OB ratio	IRON ORE: 1:0.06 Mn ORE : 1:3.60	IRON ORE: 1:0.064 Mn ORE : 1:3.73	
2d	Quantity of topsoil generation in m3	Nil	Nil	

2e Quantity of IRON ORE IRON ORE SECTION : 38116 overburden SECTION : Mn ORE SECTION : 14443 generation in m3 38381 Mn ORE SECTION : 15390

2f	General remarks of inspecting officers on development of pit w.r.t. type of deposit etc	Mine development was carried out as per approved Modification in approved mining plan.
	or deposit etc	

Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	IRON ORE: 3 Mn ORE :2	IRON ORE: 3 Mn ORE :2	
3b	Quantity of ROM mineral production proposed	IRON ORE: 599999.63MT Mn ORE :4274.66MT	IRON ORE: 587837MT Mn ORE :3864MT	
3c	Recovery of sailable/usable mineral from ROM production	IRON ORE: 85% Mn ORE :10%	IRON ORE: 85.22% Mn ORE :11.02%	
3d	Quantity of mineral reject generation	NIL	NIL	
3e	Grade of mineral rejects generation and threshold value declared.	NIL	Threshold value of iron ore 45%Fe, after that analyzing <45% Fe are considered as waste & being kept in the earmarked dumps.	
3f	Quantity of sub grade mineral generation.	NIL	NIL	
3g	Grade of sub grade mineral generation	NIL	NIL	
3h	Manual / Mechanised method adopted for segregating from ROM	Iron ore:- Mechanized Mn ore:- Mannual	Iron ore:-Mechanized Mn ore:- Mannual	

3i	Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.	N.A.	Nil
3j	Provision of drilling and blasting in mineral benches	Provision of drilling & Blasting in Mineral benches.	Drilling & Blasting are done as per proposal of Approved Modification in approved mining plan.
3k	Provision of mining machineries in mineral benches	Machineries are to be deployed in mineral benches.	Machineries are deployed in mines following year wise production proposal.
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	proposed to be done using	
3m	Total area covered under excavation/pits	23.09ha.	In iron ore:-10.835Ha Mn ore:-10.046Ha
3n	Ore to OB ratio for the pit/mine during the year.	Iron ore:- 1:0.06 Mn ore:-1:3.60	In iron ore:-1:0.064 Mn ore:-1:3.73
30	Total area put in use under different heads at the end of year		01.Mining:-20.8810Ha 02.Used for waste disposal:-2.501ha 03.Occupied by plant,buildings & roads:-1.512ha 04.Green belt,Weigh bridge,crusher area,mineral stack yard:-3.204ha& others Total area:-28.098Ha.as on date of inspection.

3p Production of IRON ORE:-IRON ORE:-ROM mineral 2013-14:-2013-14:-545973MT during the last 546000MT 2014-15:-315684MT five year period 2014-15:-2015-16:-NIL as applicable 579165MT 2016-17:-NIL 2015-16:-2017-18:- 599709.57MT 582420MT 2018-19 :- 599710.56MT 2016-17:-579615MT 2017-18:-694620MT 2018-19:-599997.17MT 2019-20:-599999.63MT Manganese:-2013-14:-59500MT 2014-15:-8500MT Manganese:-2015-16:-2013-14:-4272MT 10725MT 2014-15:-3993MT 2016-17:-2015-16&16-17:-NIL 13375MT 2017-18 & 2018-19:4275MT 2017-18:-17225MT 2018-19:-4275.12MT 2019-20:-4274.66MT 3q General remarks Mining was carried out of inspecting by Opencast Method of officers on mining, using Shovel method of mining Dumper combination.

Solid Waste Management - Dumping:

etc.

Sl.No.	Item	Propasals	Actual work	Remarks
4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)	of Top soil.O.B. and mineral	No topsoil was generated during the period. only OB has been generated & dumped at the earmarked dump.	
4b	Location of topsoil, OB and mineral reject dumps	N.A.	Location of OB dump is Dump no 1:- N2452715/2452815 E330355/330435 Dump no2:- N2452215/2452270 E330320/330415.	

4c	Number of dumps within lease area and outside of lease area	Within lease area:- 02Nos(Dump no1&2) Outside lease area:-Nil.	Within lease area:- 02Nos(Dump no1&2) Outside lease area:-Nil.
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	71 - E329925/330358 Mn ore:-	Iron ore:- N2452153/2452871 - E329925/330358 Mn ore:-N2452093/2452715 - E330007/330485
4e	Number of active and alive dumps.	Active dumps:- 02 Nos.	Active dumps:-02 Nos.
4f	Number of dead dumps.	Dead dumps:- Nil.	Dead dumps:-Nil.
4g	Number of dumps established.	2 dumps	2 dumps exists within the lease area
4h	Whether Retaining wall or garland drain all along dumps are there.	drains to be	Yes, Retaining wall & garland drains have been constructed at the surrounding the toe of dump.
4i	Length of Retaining wall or garland drain all along dumps	Dump no 1: Retaining wall:- 108mtrs. Garland drain:- 138mtrs. Dump no 2:- Retaining wall:- 80mtrs. Garland drain:-192mtrs	Dump no 1: Retaining wall:- 140mtrs. Garland drain:- 160mtrs. Dump no 2:- Retaining wall:- 120mtrs. Garland drain:- 150mtrs
4j	Number of settling ponds	One settling pond/tank & Check Dam to be made near Dump no-1	One settling pond/tank & Check Dam has been made near Dump no-1

4k

Specific comments of inspecting officer on waste dump management The waste generated from iron ore was 30% utilized for making haul road and 40% dumped over the near DUMP -2 & 1. And also 30% of total waste blending with high grade iron ore. Out of the total IW from Manganese zone, 30% of the materials will be utilized for road maintenance and the balance 70% will be dumped in the earmarked yard. There is no overburden in the manganese zone.

Solid Waste Management - Backfilling:

Sl.No.	Item	Propasals	Actual work	Remarks
5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	N.A	There is no any quarry exhausted so far, there is no proposal for back filling.	
5b	Area under backfilling of mined out area	N.A.	Nil	
5c	Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)	N.A.	No top soil generated during the period.	
5d	Total area fully reclaimed and rehabilitated	N.A.	Nil	
5e	General remarks of inspecting officers on backfilling and reclamation etc.		Mineral Exists in the Quarry Floor.No backfilling done in 2018-19.	
	Progressive Mine C	lousre Plan:		
Sl.No.	Item	Propasals	Actual work	Remarks

ба	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	PMCP Report to be submitted in time.	PMCP Report time.	submitted	in	
6b	Area available for rehabilitation (ha) .	Nil	Nil			
6с	afforestation done (ha).	2.454ha	2.454ha			
6d	No. of saplings planted during the year	2454nos.	800nos.			Cumulative 16120nos.
бе	Cumulative no .of plants	N.A.	16120nos.			
6f	Any other method of rehabilitation	Nil	Nil			
бд	Cost incurred on watch and care during the year	Rs 98160/-	Rs.10000/-			
6h	Compliance on reclamation and rehabilitation by backfilling (i) Voids available for backfilling (Lx B x D	N.A.	Nil			
6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	N.A.	Nil			
6j	Compliance on reclamation and rehabilitation by backfilling (iii)Afforestati on on backfilled area	N.A.	Nil			
6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	N.A.	Nil			

	51	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	N.A.	Nil
	5m	Compliance of rehabilitation of waste land within lease (i)afforestation	2454nos.affore station	800 nos.afforestation
	5n	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	2.454ha	2.454ha
1	60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	Afforestation	Aforestation done.
1	бр	Compliance of environmental monitoring (core zone and buffer zone)	quality to be	Environmental monitoring of Air(AAQ),Noise,water quality in core zone& buffer zone & being reported quarterly and complied.
	δq	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.		The PMCP compliance and progressive closure operations have been carried out as per approved modification in approved mining plan as far as possible.

Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	sorting of RoM	Grade wise sorting of RoM being done within lease area.	
7b	Method of grade- wise mineral sorting i.e. manual or mechanical.	Iron ore :- Mechanically Mn ore:- Manually	Iron ore :- Mechanically Mn ore:- Manually	

7c	Different grade of mineral sorted out at mines.	Fe	55% to below 58% Fe 58% to below 60% Fe Below 25% Mn
7d	Any beneficiation process at mines	Proposal for Size & Grade wise sorting within the Lease area	sorting within the Lease
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues		Size & Grade wise sorting within the Lease area using Mobile Crushing & Screening unit. Ores of different grades are kept seperately and Low grade of ore is blended with high grade of ore to meet the market requriment.

Environment:

Sl.No.	Item	Propasals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)		No work done against this item.	
8b	Concurrent use or storage of topsoil	No such Proposal.	No work done against this item.	
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)		There exists a seperate dump for waste rock, rejects, overburden and one separate low grade fines stock situated in the opposite side of waste dump.	
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	No such proposal	No work done against this item.	

8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	NO such proposal	NO work done against this item.
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)	Proposal for water sprinkling on roads to control airborne dust.	Water sprinkling on roads to control airborne dust done as per proposal within the lease area.
8g	Survival rate	Not proposed	75%
8h	Water sprinkling on roads to control airborne dust	water sprinkling on roads to control	Water sprinkling on roads by water tanker to control airborne dust done as per proposal within the lease area and also pipeline post near crushing area.
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area		The area lise in the saranda forest division, in a hilly terrain.Aesthetic beauty in and around mines area is good.

Compliance of Rule 45:

Sl.No.	Item	Propasals	Actual work	Remarks
9a	Status of submission of Monthly and Annual returns		Monthly and annual returns were submitted by trhe lessee online for the period 2018-19	
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Mining Engineer – PRAKASH KUMAR Geologist – BIKRAM KUMAR SWAIN	Mining Engineer - PRAKASH KUMAR & Geologist - BIKRAM KUMAR SWAIN, were present at the time of inspection.	

9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	Workings - 20.585 ha. Occupied by plant,	Covered under current (O/C) Workings - 20.585 ha. Occupied by plant, buildings,residential, welfare buildings & roads - 1.503 Ha. GREEN BELT,WEIGHBRIDGE,CRUSHER AREA MINERAL STACK YARDS - 2.173 Ha.,Area for waste disposal 2.16ha.,Work done under progressive mine closure plan during the year 26.421ha.
9d	Scrutiny of Annual return on afforestation	Number of trees planted during the year - 800 (Within lease area)	Number of trees planted during the year - 800 (Within lease area)
9e	Scrutiny of Annual return on mineral reject generation (Grade and quantity)	No mineral rejects generated during 2018- 19.	Mineral Rejects (Iron) - Quantity - 0 Mineral Rejects (Mn) - Quantity - 0

(at the end of 2018- 19) Graded Ore(Iron Ore Fines) Below 55% - 1133.50 T 55% to below 58% - 20.88 T 58% to below 60% - 5301.94 T 60 % to Below 62 % - 11431.81T ROM(Manganese) Production 4275MT.Op& Cl St: Nil	9f	Scrutiny of Annual return on ROM stock and/or graded ore	opening stock 25905.91Te, Production during 2018- 19:599710Te,Cl osing Stock (at the end of 2018-19)ROM was 25905.910Te Graded Ore (Iron Ore Lumps) Below 55% - 12575.44 T 55% to below 58% - 34695.66 T 58% to below 60% - 14335.27 T 60% to Below 62% - 1.42 T Closing Stock (at the end of 2018-19) Graded Ore(Iron Ore Fines) Below 55% - 1133.50 T 55% to below 58% - 20.88 T 58% to below 58% - 20.88 T 58% to below 60% - 5301.94 T 60% to Below 60% - 5301.94 T 60% to Below 62% - 11431.81T ROM(Manganese) Production 4275MT.Op& Cl	monthly reurns on adding as submitted online by
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9g Scrutiny of Ex Mine Price The Ex-mine price as Annual return on per tonne for reported in the annual sale value, Ex. Lumps Below returns seems to be correct as per details Mine price and 55% - 1000/-55 % to Below furnished in AR. production cost 58% - 1500/-58% to below 60% - 1800/-60% to below 62% - 2000/-Ex Mine Price per Tonne for Fines Below 55% - 800/-55 % to Below 58% - 1000/-58% to below 60% - 1200/-60% to below 62%- 1500/-62% to below 65%- 1800/-9h Scrutiny of Fixed Asset: Industrial Building -Rs Annual return on Rs.33388786/-983761.00 fixed assets Residential Building -Rs 8241517.00 Machinery including transport equipment - Rs 23981967.00 Repair to machinery etc. - Rs 181541.00 Total Rs.33388786/-9k Mining Machinery as Scrutiny of SHOVEL proposed in approved Annual return on (HYDRAULIC) mining documet matches with the 1.24cum machineries AR. No defencicy 01,SHOVEL (HYDRAULIC) observed. 0.9cum -03,,SHOVEL (HYDRAULIC) 1.4cum - 01, BLAST HOST DRILL (100mm)-1 FRONT END LOADER - 1 Tipper - 15 Water Tanker -1

	Details of violations observed during current inspection and compliance position of violation pointed out						
	Violatior	n observed		Show c	ouse position		
Rule N	10.	Issued on	Compliance on	Rule NO.	Issued on Compliance on		
MCDR17	Rule 11(1)	24/02/2020					
MCDR17	Rule 26(2)	24/02/2020	18/05/2020				
MCDR17	Rule 35(2)	24/02/2020	18/05/2020				

Date :

(B.P KERKETTA)

Indian Bureau of Mines