# MCDR INSPECTION REPORT

## 1.0 GENERAL

SI.N	PARTICULARS	DETAILS
1	File No.	CHG/KNK/FE-7/30CHG08008
2	Name & Designation of the inspecting officer	Shri Rudra N. Mishra,
		Senior Mining Geologist
3	Date of Inspection	13/07/2021 (MPI)
4	Accompanying mine personnel	Mr Ganga Ram Verma (Mine Agent)
		Mr J B Singh (Mine Manager)
		Mr Shailendra Suryavanshi (Mining Engineer)
5	Date of Last Inspection & Officer	05/02/2021, Shri R. K. Das, Sr.ACOM
6	Name of the Mine	Kachche Aridongri Iron ores Mine
7	Total Lease Area (Ha) with breakup of Non-	Non- forest – 11.560 hect. Forest Land: 127.40 hect.
	forest and forest land	Total Land: 138.960 hect.
8	Mine code	30CHG08008
9	IBM Registration Number under rule 45 of	IBM/4342/2011
	MCDR, 2017	
10	Name of the lessee, Address, phone, email and	Kachche Aridongri Iron Ores Mines
	fax number	Village: Kachche, Taluka: Bhanupratappur,
		District: Kanker
		State: Chhattisgarh
		Fax : 0771-4082709, 4082765
	Village	Email id vinod.pillai@hiragroup.com Kachche
	Taluka/Mandal	Bhanupratappur
	District	Uttar Baster, Kanker
	Pincode	494635
	State	Chhattisgarh
	Post office	Kachche
11	Nearest police station	Kachche
11	Nearest Railway station	Gudum
13	Date of Grant of Mining Lease	30.09.2008 Date of Expiry: 29.09.2058
13	Date of Execution	03.09.2015(Amalgamated Lease)
15	Date of opening of Mine	16.01.2009 &
15	Dute of opening of Mine	09/09/2015 (After amalgamation of both lease
		106.60ha & 32.36 ha)
16	Date of first Renewal, if applicable and its	NA
	period & expiry	
17	Date of submission of renewal application if	NA
- '	Mining Operations are continuing under	
	deemed extension	

18	Name of the Nominated Owner with Address,	Mr Vinod Pillai
10	phone, email, fax number and date of	B-7 Sahni Vihar, Raipur
		Phone -0771-4082706, fax – 0771-4057601
	appointment	Email id vinod.pillai@hiragroup.com
		Appointment date 28.07.2009
19	Name of the Mine Agent with Address, phone,	Mr Ganga Ram Verma
	email, fax number and date of appointment	H.NO. – 168, Capital city phase 1
		Saddu Raipur
		Phone No 07714082765/7004502568
		Email id gangaram.verma@hiragroup.com
		Date of Appointment: 11.09.2019
20	Name of the Mines Manager with Address,	Mr J B Singh
20	phone, email, fax number and date of	Kachche Aridongri Iron Ore Mine
	-	Village- Kachche, Tehsil- Bhanupratappur,
	appointment in mines	Dist. Kanker (C.G.)
		Mobile No 9685090986
21	Name of the Mining Engineer, Qualification	Mr Shailendra Suryavanshi
	and total experience with Address, phone,	Kachche Aridongri Iron Ore Mine
	email, fax number and date of appointment in	Village- Kachche, Tehsil- Bhanupratappur,
	mine	Dist. Kanker (C.G.)
		Mobile No 9685090602
22	Whether Geologist and Mining Engineer	Mr Ghanshya Namdeo (Geologist)
	appointed in mines satisfy the rule 42 &	Mr Shailendra Suryavanshi (Mining Engineer)
	carrying out their duties as per rule 43 & 44.	
23	Date of Approval of Mining Plan/Modified	Modification of Mining Pan
	Mining Plan with five-year period and specific	Plan Period 2015-16 to 2019-20
	condition in approval letter, if any.	Modification Period 2017-18 to 2019-20
24	Date of Approval of Scheme of	Letter No. Knk/Fe/MPLN-1138/2017/RPR
	Mining/Modified Scheme of Mining with five-	Dated 05.03.2018
	year period and specific condition in approval	Letter No. Knk/Fe/MPLN-1227/2019/RPR
	letter, if any.	Dated : 09/01/2020
25	Mineral(s) granted in lease and proved for	Iron ore
	mining	
26	Method of Mining (Opencast, Underground)	Opencast
27	Category (Fully Mechanized, Others or	Fully mechanized
	Manual)	
28	Captive/Non-Captive	captive
29	EC for ROM Prod:	2.35 million Tonne dated 23 <sup>rd</sup> June 2021
	Date of Issue:	D 070 000 00
30	FA amount Rs	Rs.37252290.00
	Valid up to:	Valid up to: 31/03/2025

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. -

#### **1.0 EXPLORATION**

SN	ITEM	PROPOSALS (2020-21)	ACTUAL WORK (2020-21)	REMARKS		
1a	Backlog of previous year	Nil	Nil	During 20-21,		
1b	Exploration over lease area	Proposal Not	Nil	Proposal was nil.		
	for Geological axis 1 or 2.	given				
1c	Exploration Agency &	Proposal Not	NA			
	Expenditure in lakh Rupees	given				
	during the year					
1d	Balance area to be explored	-	39.74 Ha			
	to bring Geological axis in 1					
	or 2					
1e	Balance reserves as	Magnetite:				
	01/04/2021	Category 111: 8	3.023 million tonnes			
		Category 122: 3	8.151 million tonnes			
		Specularite:				
		Category 111: 8	3.089 million tonnes			
		Category 122: 0	0.005 million tonnes			
		Banded Magnet	ite Quartzite:			
		Category 111: 8	8.158 million tonnes			
		Category 122: 0	0.555 million tonnes			
		Total Reserve: 3	Total Reserve: 30.251 million tonnes			
		Magnetite:				
		Category 211: 0				
			Category 222: 2.630 million tonnes			
		Specularite:	Specularite:			
		Category 211: 1.105 million tonnes				
		Category 222: 0	Category 222: 0.009 million tonnes			
		-	Banded Magnetite Quartzite:			
			0.106 million tonnes			
		•••	0.012 million tonnes			
		Total Resources	:4.266 million tonnes			
1f	General remarks of inspecting	Iron ore in the a	rea is associated with Dh	harwarian rocks		
	officer on geology,	and is overlain l	by hard massive ferrugin	ous quartzite. The		
	exploration etc.		nation is either quartz mic	-		
		weathered basic intrusive. Ore consists of Magnetite and				
		Micaceous hematite. Micaceous Hematite patches occur				
		within the ore and don't have any pattern of occurrence.				
		The strike of the ore body is almost NE-SW with the Dip				
			)° to 85° towards west. T			
			about 800m with minim			
			20m to 50 m respectively.			

observed in the area is mostly magnetic with micaceous
nature and can be broadly classified into massive and
Laminated type. Due to metamorphism iron ore has been
remobilized and at places converted into Magnetite.

#### **2.0 DEVELOPMENT**

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2020-21)	(2020-21)	
2a	Location of development	From 506700E to 507000	From 506700E to	
	w.r.t. lease area	E & 2257300N to	507000 E & 2257300N	
		2256300N	to 2256300N	
2b	Separate benches in	Yes	Yes	
	topsoil, overburden and			
	mineral (Rule 15)			
2c	Stripping ratio or ore to	1:1.29	1:2.11	
	OB ratio in m <sup>3</sup>			
2d	Quantity of topsoil	Nil	Nil	
	generation in m <sup>3</sup>			
2e	Quantity of overburden	1806000	2954525.575 m <sup>3</sup>	
	generation in m <sup>3</sup>			
2f	General remarks of	Overburden generation is h	nigh.	
	inspecting officer on			
	development of pit w.r.t.			
	type of deposit etc.			

# **3.0 EXPLOITATION**

S.N.	ITEM	PROPOSAL (2020-21)	ACTUAL WORK (2020-21)	REMARK
3a	Number of pits proposed for production	1	1	
3b	Quantity of Iron Ore production proposed	1400159	1399971.09	
3c	Recovery of saleable/usable mineral from Iron Ore production	Proposal not given	90%	
3d	Quantity of mineral reject generation	12792	Nil	
3e	Grade of mineral reject generation and threshold value declared	NA	NA	
3f	Quantity of sub-grade mineral generation	Nil	Nil	
3g	Grade of sub-grade mineral generation	Nil	Nil	
3h	Manual / Mechanised method adopted for segregating from ROM	Nil	Nil	

3i	Any analysis or beneficiation study proposed & carried out for sub- grade mineral and reject	Nil	Nil	
3j	Provision of drilling & blasting in mineral benches	Deep hole drilling by 110 mm dia Drill at 2.7 m burden & 2.8 m spacing, 83 mm cartridge slurry explosives for blasting	Deep hole drilling by 115 mm dia Drill at 1.5 to 2.0 m burden & 2 to 2.5 m spacing, 83 mm cartridge slurry explosives for blasting For 150 mm drill, burden is 2.5-3 m ^ Spacing is 3-3.5 m, 125 mm dia cartridge slurry explosive is being used	
3k	Provision of mining machineries in mineral benches	Excavators: 1.0 – 1.8 cu. M Tippers: 20t/25 T Drill: 110 mm Dozer , Grader, Water Tankers	Excavators: 1.8 – 3.5 cu. M Tippers: 25t/31t Drill: 115 mm/150 mm Dozer , Grader, Water Tankers, Rock breakers, wheel loaders etc.	
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Yes	Yes	
3m	Total area covered under excavation/pits	39.762 Ha	39.762 Ha	
3n	Ore to OB ratio for the pit/mine during the year	1:1.29	1:2.11	
30	Total area put in use under different heads at the end of year	Area of excavation: 37.762 ha, Overburden dump: 49.846 ha, Infrastructure (Office, Rest shelter & pumping station): 13.075ha, Other purpose: 3.768 ha		
3p	Production of Iron Ore during last	2016-17	1147385.00 T	985178.40 T
	Five -year period, as applicable	2017-18	1343575.00 T	1207018.00 T
		2018-19	1399890.00 T	1182025.24 T
		2019-20	1399900.00 T	1347258.84 T
		2020-21	1400159.00 T	1399971.09 T
3q	General remarks of inspecting officer on method of mining etc.		king is broadly as per pro th deep hole drilling blas	

# 4.0 SOLID WASTE MANAGEMENT-DUMPING

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2020-21)	(2020-21)	
4a	Separate dumping of	Yes	Low grade materials,	
	topsoil, OB & mineral		BMQ are being	
	reject (Rule 32, 33)		stacked separately.	
			Top soil generation is	
			nil.	
b	Location of topsoil, OB &	Yes	OB generation very	
	mineral reject dumps		high	
4c	Number of dumps within	3	3	
	lease area and outside lease			Low grade
4.4	area	Outside the Ultimate Pit	Dunna and la cata d	materials,
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	Limit	Dumps are located outside the Ultimate	BMQ etc. are
	ditinidite pit mint (Rule 10)		Pit Limit	being stacked
				separately
4e	Number of active & alive dumps	3	3	
4f	Number of dead dumps	Not given in proposal	NA	
4g	Number of dumps	Not given in proposal	NA	
.0	stabilized			
4h	Whether Retaining wall or	Yes	Yes	
	garland drain all along			
4.	dumps are there		D	
4i	Length of Retaining wall or	Not given in proposal	Retaining wall: 115 m Garland drain: 640 m	
	garland drain all along dump		Gariand drain: 040 m	
4j	Number of settling ponds	Not given in proposal	Nil, maxium area	
5	01		covered by dump.	
4k	Specific comments of	Waste generation is very high, VL Pointed out		
	inspecting officer			

#### 5.0 SOLID WASTE MANAGEMENT-BACKFILLING

SN	ITEM	PROPOSALS (2020-21)	ACTUAL WORK (2020-21)	REMARKS
5a	Status on part or full extraction of mineral from mined out area before starting backfilling	Not given in proposal	Area not matured for backfilling	
5b	Area under backfilling of mined out area	Not given in proposal	NA	
5c	Concurrent use of topsoil for restoration or rehabilitation of mined out area (Rule 32)	Top soil generation is Nil	Top soil generation is Nil	

5d	Total area fully reclaimed &	Nil	Nil		
	rehabilitated				
5e	General remarks of inspecting officer	Area is not mature for backfilling and reclamation etc.			
	on backfilling, reclamation etc				

## 6.0 PROGRESSIVE MINE CLOSURE PLAN

SN	ITEM	PROPOSALS (2020-21)	ACTUAL WORK (2020-21)	REMARKS
ба	Whether Annual report on PMCP submitted on time and correctly - Rule 23E (2). Details should be given in the format as given in Annexure-20.	Yes	Yes	
бЬ	Management of worked/mined out benches i) Area available for rehabilitation (ha) ii) Afforestation done (ha) iii) No. of saplings planted during the year iv) Cumulative no. of plants v) Any other specific method of rehabilitation vi) Cost incurred on watch & care during the year	Nil	Nil	Ultimate pit limit is not yet reach; therefore, rehabilitation of active benches could not be done
6с	Compliance on reclamation and rehabilitation by backfilling i) Voids available for backfilling (L X B X D) ii) Void filled by waste/tailings iii) Afforestation on the backfilled area iv) Rehabilitation by making water reservoir v) Any other specific means	NA	NA	
6d	Compliance of Rehabilitation of waste land within lease i) Afforestation ii) Area rehabilitated (ha) iii) Method of rehabilitation	2810 1.124ha Plantation	10900 4.41 ha Plantation	
6e	Compliance of Environmental monitoring (core zone & buffer zone)	Complied	Complied	
6f	General remarks of inspecting officer on PMCP compliance & progressive	Broadly as per	proposal.	

#### **7.0 MINERAL CONSERVATION**

SN	ITEM	PROPOSALS (2020-21)	ACTUAL WORK (2020-21)	REMARKS
7a	ROM Mineral dispatch or grade-wise sorting within lease area	Grade-wise sorting of ore	8	
7b	Method of grade-wise mineral sorting i.e. manual or mechanical	Mechanical	Three stages of crushing of ore	
7c	Different grade of mineral sorted out at mines	Not Mentioned Maximum fines generation from the Lumpy ROM		
7d	Any beneficiation process at mines	Nil		
7e	General remarks of inspecting officer on Mineral conservation & beneficiation issues	There are no beneficiation facilities within lease area and only crushing & grinding is carried out at Mines. Maximum fines generation from the Lumpy ROM. VL pointed out		

#### **8.0 ENVIRONMENT**

SN	ITEM	PROPOSALS (2020-21)	ACTUAL WORK (2020-21)	REMARKS	
8a	Separate removal and utilization of topsoil (Rule 32)	Nil	Nil	No topsoil is generated	
8b	Concurrent use or storage of topsoil	Nil	Nil	during the	
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Yes	Yes	period, Low grade	
8d	Use of overburden, waste rock, rejects and fines dump for restoring the land to its original use	NA	NA	materials, BMQ are being	
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Nil	Nil	stacked separately.	
8f	Baseline information on existence of plantation & additional plantation done (Rule 41)	No. of Plants: 2810 Area: 1.124 Ha	No. of Plants: 10900 Area: 4.41 Ha		
8g	Survival rate	Not mentioned	75%		
8h	Water sprinkling on roads to control airborne dust	Yes	Yes		
8i	General remarks of inspecting officer on aesthetic beauty in and around mines are	EMP parameters are regularly being monitored.			

#### 9.0 COMPLIANCE OF RULE 45

S. N.	Item	Comments		Remarks	
9a	Status of submission of monthly and Annual returns	M.R. Submitted upto-June_2021			
		A.R. submitted upto- 2020-2021			
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Yes			
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	Area of excavation: 37.762 ha, Overburden dump: 49.846 ha, Infrastructure (Office, Rest shelter & pumping station): 13.075ha, Other purpose: 3.768 ha			
9d	Scrutiny of Annual return on afforestation	10900 saplings within lease, Survival Rate: 75%			
9e	Scrutiny of Annual return on mineral reject generation (Grade & Quantity)	Nil			
9f	Scrutiny of Annual return on ROM stock and/or grade ore	Magnetite Opening Stock: 190813.620 T Production: 1293553.96 T. Closing stock: 254.890 T Hematite Opening Stock: 0.0 T Production: 106417.13 T. Closing stock: 45.41 T			
9g	Scrutiny of Annual return on sale value, Ex. Mine price & production costs	Cost of production: Rs 1694.00 per ton Ex Mine price: Rs 1623.29 VL pointed out.			
9i	Scrutiny of Annual return on Fixed assets	Value of Fixed Assets: Rs 508997.00 (mentioned in AR)			
		Type of Machinery	Nos. of Unit	Capac	ity
		Shovel (Hydraulic)	6	2.600 CUM	
9k	Scrutiny of Annual return on mining Machineries	Shovel (Hydraulic)	7	3.100	CUM
		Shovel (Hydraulic)	4	1.400 CUM	
		Shovel (Hydraulic)	4	1.600 CUM	
		Shovel (Hydraulic)	3	0.060 CUM	
		Dozer	5	165.000 HP	
		Air Compressor	4	450 C	UM/MN
		Wheel Loader	6	175 C	UM/MN
		Dumper	6	20.00	Т
		Dumper	51	25.00	Т
		Rock Drill	4	115.00	OMM
		Rock Drill	4	150.00	OMM

10- Details of violations observed during current inspection

नियम	उल्लंघन के प्रकार का विस्तृत ब्यौरा
Rule 11 (1)	<ul> <li>Mining Operation are not being carried out in accordance with the Mining plan approved vide No Letter No. Knk/Fe/MPLN-1227/2019/RPR Dated: 09/01/2020 to the extent below:</li> <li>i) As per approved Mining Plan, Proposed Quantity of overburden generation in 1806000 m<sup>3</sup>, but in F.Y 2020-21 Quantity of overburden increased up to 2954525.575 m<sup>3</sup>.</li> <li>ii) ROM Lamp ore 70% and fine ore 30% and grade is more than 65% fe where as in the returns after three stages of crushing more than 90% fines generated from below 55% fe grade to above 65% fe reported.</li> <li>iii) Proposal of Iron ore is 1400159.00 T but whereas dispatched 1683832.64 T</li> </ul>
Rule 35 (2)	<ul> <li>more than proposal given in mining plan.</li> <li>The softcopy (in the standard format), of high-resolution satellite images obtained from CARTOSAT-2 Satellite LISS-IV sensor on the scale of cadastral map has not been submitted.</li> </ul>
Rule 45 (5) (c)	<ul> <li>While scrutiny of the annual return 2020-21, few discrepancies observed</li> <li>i) The cost of production is mentioned as Rs1694.00 whereas the Ex-mine price is given Rs 1623.29. the mine is captive mine therefore Ex-mine Price will be equal to the cost of production.</li> <li>ii) Value of Fixed Assets: Rs 508997.00 only mentioned</li> <li>iii) that Part -V Reserves and resources estimated at the end of year is not correct. which needs to be corrected.</li> </ul>

No earlier Violations outstanding. Star Rating of the mines also validated

Date: 26/07/2021

Rudra Narayan Mishra

Senior Mining Geologist