# MCDR INSPECTION REPORT (Star Rating)

#### 1.0 GENERAL

SN	Particulars	Details VDK Limestone Mine
1	Name of the Mine	KDK Limestone Mine
	Name of the Inspecting officer	Naman Ekka, SMG / 27/03/2023 / Star Rating
2	Total Lease Area (Ha) with breakup of Non-forest and forest land	632.0064 Ha. (No forest land falls within Lease area)
3	Mine-code	38GUJ05008
4	IBM Registration Number under rule 45 of MCDR, 1988	IBM/441/2011
5	Name of the lessee, Address, phone,	M/s UltraTech Cement Limited,
	email and fax number	Unit: Gujarat Cement Works
		Village – Kovaya,
		Taluka – Rajula, Dist. – Amreli. Pin-365541
6	Village	Kalsar, Dayal & Kotda
7	Taluka/Mandal	Mahuva
8	District	Bhavnagar
9	Pincode	364130
10	State	Gujarat
11	Post office	Datha
12	Nearest police station	Datha Police Station
13	Nearest Railway station	Mahuva - Junction
14	Date of Grant of Mining Lease	08.01.2017
15	Date of Execution	11.01.2017 (Valid up to 10.01.2067 i.e. 50 years)
16	Date of opening of Mine	28.11.2020
17	Date of first Renewal, if applicable	As per MMDR Amendment Act-2015, lease period extended
	and its period & expiry	for 50 years vide Order No. MCR-102016 –ML–20.CHH.1, dated 12/04/2016 by
		Govt. of Gujarat.
		Lease expires on 10.01.2067.
18	Date of second Renewal, if applicable and its period & expiry	NA
19	Date of submission of renewal	NA
	application if Mining Operations are continuing under deemed extension	
20	Name of the Nominated Owner with	Mr. K.C. Jhanwar
	Address, phone, email, fax number	UltraTech Cement Limited,
	and date of appointment	Ahura Centre, "B" Wing, 2 <sup>nd</sup> Floor, Mahakali Caves Road,
		Andheri (E), Mumbai – 400093, Phone No.: 022 – 66917421
		E-Mail: - ajit.ostwal@adityabirla.com
		Date of appointment - 19.10.2018
21	Name of the Mine Agent with	Mr. Dinkar Dashora,
	Address, phone, email, fax number	M/s UltraTech Cement Limited,
	and date of appointment	Unit: Gujarat Cement Works,
		Village – Kovaya, Taluka – Rajula,
		Dist. – Amreli. Pin-365541
		Mobile – +91 8511118764   Email- dinkar.dashora@adityabirla.com
		Date of Appointment – 17.02.2023
22	Name of the Mines Manager with	Mr. Rami Kandarp Kaushikkumar
	Address, phone, email, fax number	M/s UltraTech Cement Limited,
	and date of appointment in mines	No-245, Krishnanagar, Near J.P. College
		Mahuva Taluka,
		Dist. – Bhavnagar. Pin-364290
		MA-LIL 0000030001
		Mobile –9909926901
		Email- Kandarp.rami@adityabirla.com  Date of Appointment – 09.02.2022

Name of the Mining Engineer, Qualification and total experience with Address, phone, email, fax number and date of appointment in mine	Mr. Dharmendra Kumar Dhandhala, B.E. Mining, Exp.: 8 years M/s UltraTech Cement Limited, No-245, Krishnanagar, Near J.P. College Mahuva Taluka, Dist. – Bhavnagar. Pin-364290 Mobile –9924799776 Email- Dharmendra.dhandhala@adityabirla.com Date of Appointment – 02.08.2021
Whether Geologist and Mining Engineer appointed in mines satisfy the rule 42 & carrying out their duties as per rule 43 & 44.	Yes Appointed. Mr. Neeraj Sharma. M.Sc. Geology appointed as a Geologist on 26.05.2022 Mr Dharmendra Kumar Dhandhala, B.E. Mining appointed as a Mining engineer on 02.08.2021
Date of Approval of Mining Plan/Modified Mining Plan with five- year period and specific condition in approval letter, if any.	Approval Date: 14.01.2021 vide Letter No. 684(4)(1)/MP-308/2020-21-GNR Period from 2021-22 to 2025-2026
Date of Approval of Scheme of Mining/Modified Scheme of Mining with five-year period and specific condition in approval letter, if any.	Not applicable
Mineral(s) granted in lease and proved for mining	Limestone
Method of Mining(Opencast, Underground)	Opencast
Category (Fully Mechanised, Others or Manual)	Fully Mechanised
Captive/Non Captive	Captive
	Qualification and total experience with Address, phone, email, fax number and date of appointment in mine  Whether Geologist and Mining Engineer appointed in mines satisfy the rule 42 & carrying out their duties as per rule 43 & 44.  Date of Approval of Mining Plan with five-year period and specific condition in approval letter, if any.  Date of Approval of Scheme of Mining/Modified Scheme of Mining/Modified Scheme of Mining with five-year period and specific condition in approval letter, if any.  Mineral(s) granted in lease and proved for mining  Method of Mining(Opencast, Underground)  Category (Fully Mechanised, Others or Manual)

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. – **Exploration** 

Explo	Exploration						
SN	Item	Proposals	Actual work	Remarks			
1a	Backlog of previous year	No Proposal	NIL	No any backlog of previous year			
1b	Exploration over lease area for Geological axis 1 or 2.	No Proposal	5 BH, 126 M	We have started Exploration activity on dated 25.01.2023 and Total 5 No. of Bore hole with 126 m drilling completed and exploration work is in under process.			
1c	Exploration Agency & Expenditure in lakh Rupees during the year	No Proposal	5 BH, 126 M	VINAYAK ENGIMECH PVT LTD.  & Total 3,01,850 Rs expenditure incurred. and exploration work is in under process.			
1d	Balance area to be explored to bring Geological axis in 1 or 2	G2 85.49860ha. G3-1.53198ha. G4-0.96942 ha.	G1 -406.9532ha. G2- 220.2765ha. G3-4.7766ha.	We have started Exploration activity on dated 25.01.2023 and Total 5 No. of Bore hole with 126 m drilling completed and exploration work is in under process.			

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1e	Balance reserves as on	-	Mineral – Limestone	We have started
	26.03.2023 (in Million. Metric		122 – 3.771	Exploration activity on
	Tonne)		222 -81.727	dated 25.01.2023 and Total
	•		333 – 1.532	5 No. of Bore hole with 126
			334 -0.969	m drilling completed and
				exploration work is in under
				process. Final Reserve will
				be updated after the
				completion of proposed
				Bore Holes and previous
				drilling bore hole data
				update.
1f	General remarks of inspecting	As reported Area has	been explored in past by Di	rilling BH and after that
	officer on geology, exploration	Pitting has been done and influence of already existing pits has also been		
	etc.	considered the area to be explored.		

2.0 Development

SN	Item	Proposa	ls		Actual w	ork		Remarks
2a	Location of	BLOCK A	-		BLOCK C			
	development		Grid Reference					
	w.r.t. lease area					Grid Ref	erence	
			EW	NS		EW	NS	EC for 2.074 Million Metric
			808082	23409		80863	2341017	Tonne,
			to	01 to		6.4	to	
			808219	23414		to	2341083	As per Approved Mining Plan
				06		80866		Production proposed was in FY
						8.2553		2022-23 is 1,25,000 Tons (0.125
		Block B1	L		BLOCK B	1	the control of the co	Million Metric tonne ) and
			Grid Refe	rence		Grid Ref	erence	Actual Production & Dispatch for the FY 2022-23 is 17.840 Tons.
						_		(0.00001784 Million Metric
			EW	NS		EW	NS	tonne)
			802964	23397		-	-	
			to	83 to				
			803157	23399				
				76			1	
			BLOCK B-	2,3,4		BLOCK B	1-2,3,4	
			EW	NS		EW	NS	
			802326	23387		-	-	
			to	26 to				
			802951	23390				
				77				
				1			L	

2b	Separate benches in topsoil, overburden and mineral (Rule 15)	Separate benches in topsoil and mineral proposed	Separate benches are maintained	No deviation from mining plan.
2c	Stripping ratio or ore to OB ratio			No deviation from mining plan.
2d	Quantity of topsoil generation in m3			No deviation from mining plan.
2e	Quantity of overburden generation in m3	-	-	No deviation from mining plan.
2f	General remarks of inspecting officer on development of pit w.r.t. type of deposit etc.	Development of pits has of Mineral.	carried out as per proposal by	separate benches in Top Soil and

3.0 Exploitation

SN	Item	Proposals	Actual work	Remarks
3a	Number of pits proposed for production	5	1	No deviation from mining plan.
3b	Quantity of ROM mineral production proposed	1,25000 Tons	17.840 Tons	No deviation from mining plan.
3c	Recovery of saleable/usable mineral from ROM production	-	Nil	No deviation from mining plan.
3d	Quantity of mineral reject generation	-	Nil	No deviation from mining plan.
3e	Grade of mineral reject generation and threshold value declared	-	Nil	No deviation from mining plan.
3f	Quantity of sub-grade mineral generation	-	Nil	No deviation from mining plan.
3g	Grade of sub-grade mineral generation	-	Nil	No deviation from mining plan.

3h	Manual / Mechanised method adopted for segregating from ROM	-	Nil	No deviation from mining plan.
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	No beneficiation is proposed in the mining plan	No beneficiation is carried out	
3ј	Provision of drilling & blasting in mineral benches	-	Nil	
3k	Provision of mining machineries in mineral benches	Excavator, Dumper Trucks	JCB & Tippers are used for development and for mining purpose	
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Proposed Bench height 0.5,1.2,3 mtr for ore benches	Mines under development stage	
3m	Total area covered under excavation/pits	6.9634 Ha. Area was proposed.	0.3741 Ha. Area covered under excavation.	
3n	Ore to OB ratio for the pit/mine during the year	-	-	
30	Total area put in use under different heads at the end of year	Below mentioned area was proposed put in use in different heads: Pit – 6.9634 Ha. Others – 0.2974 ha (Occupied by Roads/Plants/Buildings)	Below mentioned area was actually put in use for different heads: Pit- 0.3741 Ha. Others – 0.0 ha (Occupied by Roads/Plants/Buildings) Used for Waste Disposal- 0.100 Ha.	No deviation from mining plan.
3р	Production of ROM mineral during last five-year period, as applicable	2017-18: 5,31,576 T 2018-19: 8,93,907 T 2019-20: 13,48,376.4 T 2020-21: 18,43,516.8 T 2021-22:62,500 T 2022-23-1,25,000 T	2017-18: Nil 2018-19: Nil 2019-20: Nil 2020-21: 29.65 T 2021-22: Nil 2022-23: 17.840 T	
3q	General remarks of inspecting officer on method of mining etc.		st. No Drilling and blasting is b	eing carried out.

4.0 Solid Waste Management-Dumping

	Und waste Management-Dumping	T		
SN	Item	Proposals	Actual work	
4a	Separate dumping of topsoil, OB & mineral reject (Rule 32, 33)	No proposal	Only top soil available and No OB generated. Top soil will be used along the lease boundary and roads for plantation.	
4b	Location of topsoil, OB & mineral reject dumps	-	Nil	
4c	Number of dumps within lease area and outside lease area	Nil	Nil	No deviation from mining plan.

4d	Location of dumps w.r.t. ultimate pit	Nil	No dumps	No deviation from
	limit (Rule 16)			mining plan.
4e	Number of active & alive dumps	Nil	Nil	No deviation from
	3 2 300 COMP 3			mining plan.
4f	Number of dead dumps	Nil	Nil	No deviation from
				mining plan.
4g	Number of dumps stabilised	Nil	Nil	No deviation from
'В		(600)79		mining plan.
4h	Whether Retaining wall or garland	NA	NA	No deviation from
	drain all along dumps are there	(CC) collect. (In		mining plan.
4i	Length of Retaining wall or garland	NA	NA	No deviation from
	drain all along dump			mining plan.
4j	Number of settling ponds	NA	NA	No deviation from
,				mining plan.
4k	Specific comments of inspecting			
	officer	As reported No Sol	id waste generated	

5.0 Solid Waste Management-Backfilling

3.0 3	ond waste management-backming		T	
SN	Item	Proposals	Actual work	Remarks
5a	Status on part or full extraction of mineral from mined out area before starting backfilling	-	Mines under development stage	No deviation from mining plan as full extraction of mineral from mine out area is remaining.
5b	Area under backfilling of mined out area	-	Nil	No deviation
5c	Concurrent use of topsoil for restoration or rehabilitation of mined out area (Rule 32)	-	Nil	Top Soil use for plantation purpose
5d	Total area fully reclaimed & rehabilitated	-	Nil	
5e	General remarks of inspecting officer on backfilling, reclamation etc	No Back filling of the Mine	has been carried out.	

# **6.0 Progressive Mine Closure Plan**

SN	Item	Proposals	Actual work	Remarks
6a	Whether Annual report on	Proposed to submit as per	Not submitted for the	We will Submit as
	PMCP submitted on time and	RULE 23 (E) (2).	current year	per the Rule
	correctly - Rule 23E (2). Details			
	should be given in the format as			
	given in Annexure-20.			
6b	Management of worked/mined	No Proposal	Nil	
	out benches			
	i) Area available for			
	rehabilitation (ha)			
6c	Afforestation done (ha)	1.00 Ha. Proposed for	Nil	
		afforestation.		
6d	No. of saplings planted during	2500 Saplings.	Nil	
	the year			
6e	Cumulative no. of plants	11000 No.	Nil	
be	Cumulative no. or plants	11000 NO.	IVII	
6f	Any other specific method of	No proposal given	No other method	No deviation from
01	rehabilitation	No proposar given	adopted	
	Terraphitation		adopted	mining plan.
			L	

6g	Cost incurred on watch & care during the year	Rs. 2.75 lakhs rupees is proposed in mining plan for the year 2022-23	Nil	
6h	Compliance on reclamation and rehabilitation by backfilling i) Voids available for backfilling (L X B X D)	No proposal in mining plan.	Nil	
6i	Compliance on reclamation and rehabilitation by backfilling ii) Void filled by waste/tailings	No proposal in mining plan.		
6j	Compliance on reclamation and rehabilitation by backfilling iii) Afforestation on the backfilled area	No proposal in mining plan.	Nil	No deviation
6k	Compliance on reclamation and rehabilitation by backfilling iv) Rehabilitation by making water reservoir	No proposal in mining plan.	Nil	No deviation
61	Compliance on reclamation and rehabilitation by backfilling v) Any other specific means	No proposal in mining plan.	Nil	No deviation
6m	Compliance of Rehabilitation of waste land within lease i) Afforestation	1.00 Ha area was proposed for afforestation.	Nil	
6n	Compliance of Rehabilitation of waste land within lease ii) Area rehabilitated (ha)	No proposal in mining plan.	Nil	No deviation
60	Compliance of Rehabilitation of waste land within lease iii) Method of rehabilitation	No proposal in mining plan.	Nil	No deviation
6р	Compliance of Environmental monitoring (core zone & buffer zone)	Monitoring of Ambient air quality, water quality, noise level survey and ground vibration is given in mining plan.	All the compliances related to Monitoring of Ambient air quality, water quality, noise level survey are compiled as per mining plan and No blasting has been carried out	All the monitoring values are within the prescribed limits.
6q	General remarks of inspecting officer on PMCP compliance & progressive	PMCP as per Proposals has been carried out.		

### 7.0 Mineral Conservation

7.0 Willieral Colliser Vacion					
SN	Item	Proposals	Actual work	Remarks	
7a	ROM Mineral dispatch or grade-wise sorting within lease area	1,25000 Tonne ROM was proposed during FY 2022-23.	17.840 Tons ROM was Production and Dispatch.		
7b	Method of grade-wise mineral sorting i.e. manual or mechanical	No mineral sorting proposal in mining plan.	No mineral sorting is done.		
7c	Different grade of mineral sorted out at	No mineral sorting proposal in mining	No mineral sorting is done.		

7d	mines  Any beneficiation	plan.  No beneficiation is	100% mineral extracted by mechanised method is crushed directly and dispatched to cement plant. No beneficiation is	
70	process at mines	proposed in the mining plan.	carried out.	
7e	General remarks of inspecting officer on Mineral conservation & beneficiation issues	No Beneficiation issue reported.		

#### 8.0 Environment

SN	Item	Proposals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	In mining plan it is proposed that Top soil to be utilised concurrently for plantation.	No Excavation of Top Soil	No Plantation Activity due to local Resistance
8b	Concurrent use or storage of topsoil	No proposal given in mining plan.	No top soil stored during the year 2022-23	No deviation from mining plan.
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	No dumps proposed in mining plan for Overburden or Mineral Rejects.	No dumps available in mines for overburden or mineral rejects.	No deviation from mining plan.
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	No proposal in mining plan	No Overburden.	No deviation from mining plan.
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Phased restoration proposed in mining plan over 1.00 Ha area.		
8f	Baseline information on existence of plantation & additional plantation done (Rule 41)	2500 Saplings was proposed in Mining Plan.		
8g	Survival rate	No details given in mining plan		
8h	Water sprinkling on roads to control airborne dust	Water tankers is proposed for water sprinkling on roads.		
8i	General remarks of inspecting officer on aesthetic beauty in and around mines are	Mines is surrounded by Vegetatio	n	1

# 9.0 Compliance of Rule 45

3.0 Compliance of Rule 45					
S.N	Item	COMMENTS		Remarks	
	Status of submission of	Monthly Return submitted up to – Fe	No deviation.		
	Monthly and Annual	09.03.2023.			
	returns	Annual Return has been submitted fo			
S.N	Item	Details GIVEN in A.R.	Observation of	Remarks	
			I/Officer		

9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Mining Engineer – Dharmendra Kumar Dhandhala Geologist –Neeraj Sharma appointed 26.05.2022 Manager – Rami Kandarp Kaushikkumar	Mining Engineer  – Dharmendra Kumar Dhandhala Geologist – Neeraj Sharma appointed 26.05.2022 Manager – Rami Kandarp Kaushikkumar	
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	Details of land use pattern is given as on 01.04.2023, Pit- 0.3741 Ha. Others – 0.0 ha (Occupied by Roads/Plants/Buildings) Used for Waste Disposal-0.100 Ha.	Details of land use pattern is given as on 01.04.2023, Pit- 0.3741 Ha. Others – 0.0 ha (Occupied by Roads/Plants/Bu ildings) Used for Waste Disposal-0.100 Ha.	
9d	Scrutiny of Annual return on afforestation	Nil		
9e	Scrutiny of Annual return on mineral reject generation (Grade & quantity)	No mineral rejects given in annual		No mineral rejects available in mines. 100% of mineral utilised with proper blending.
9f	Scrutiny of Annual return on ROM stock and/or graded ore	NO ROM Stock available in Mines	-	
9g	Scrutiny of Annual return on sale value, Ex. Mine price & production cost	Annual Return We will be Submit as per Rule	-	
9i	Scrutiny of Annual return on fixed assets	Fixed assets like, Machinery, Building and land details along with value is given in annual return.	-	
9k	Scrutiny of Annual return on mining machineries	Mining Machinery details are given in annual return.	-	

10- Details of violations observed during current inspection and compliance position of earlier violation pointed out:- No significant violations observed .

Naman Ekka SMG