Sl.N	PARTICULARS	DETAILS
1	File No.	CHG/RAP/LST-50/NGP
2	Name & Designation of the	D. Dash, Regional Mining Geologist,
	inspecting officer	Indian Bureau of Mines, Raipur
3	Date of Inspection	05.09.2023
4	Date of Last Inspection & Officer	01.09.2022,
		Shri Arun Kumar, Regional Controller of Mines
5	Accompanying mine personnel	Mr. Ramesh Kumar Nakum, HOD (Mines),
		Mr. Kamlesh Chandrakar- Sr. Manager
		(Planning & Geology)
6	Name of the Mine	Rawan Jhipan Limestone Mine
7	Total Lease Area (Ha) with	Lease area – 722.834 hect,
	breakup of Non-forest and forest	Non-Forest area – 722.834 hect,
	land	Forest Area – Nil
8	Mine code	38MPR28018
9	IBM Registration Number under	IBM/441/2011
	rule 45 of MCDR, 1988	
10	Name of the lessee, Address,	Name - M/s UltraTech Cement Limited
	phone, email and fax number	Address - 'B" Wing, Ahura Centre 2nd floor,
		caves Road, Andheri (E), Mumbai 400093
		Fax No – 02266928109, Phone No- 02266917800
		Email - ajit.ostwal@adityabirla.com
	Village	Rawan, Jhipan, Pendri, Kadhidih and Phunderdih
	Taluka/Mandal	Simga
	District	BalodaBazar - Bhatapara
	Pincode	493196
	State	Chhattisgarh
	Post office	Grasim Vihar, Rawan
11	Nearest police station	Suhela
12	Nearest Railway station	Bhatapara
13	Date of Grant of Mining Lease	01.11.1993
14	Date of Execution	04.12.1993
15	Date of opening of Mine	05.02.1994
16	Weekly day of rest	Sunday
17	Date of first Renewal, if	Not applicable
	applicable and its period & expiry	

19	Name of the Nominated Owner with Address, phone, email, fax number and date of appointment Name of the Mine Agent with Address, phone, email, fax number and date of appointment	Mr. K.C. Jhanwar UltraTech Cement Limited Ahura Centre, A Wing, First Floor, Mahakali Caves Road, Andheri East, Mumbai 400093, Email: ajit.ostwal@adityabirla.com, Phone No.: 022-66917421, Date of Appointment – 19/10/2018 Shri Vinay Sharad Chitale M/S UltraTech Cement Limited, Unit: Rawan Cement Works, Address- Village Rawan, Post office: Grasim Vihar, distt. Baloda Bazar –Bhatapara (C.G.) 493196, Phone No- 9922413048, Fax - 07726-
		281572 Email: vinay.chitale@adityabirla.com Date of appointment: 12.11.2021
20	Name of the Mines Manager with Address, phone, email, fax number and date of appointment in mines	Shri Ramesh Kumar Nakum Rawan Jhipan Limestone Mine, Grasim Vihar Rawan, District: Baloda Bazar-Bhatapara (Chhattisgarh), Phone no: 9824852314 Email: ramesh.nakum@adityabirla.com Date of Appointment: 10/11/2022
21	Name of the Mining Engineer, & Geologist, Qualification and total experience with Address, phone, email, fax number and date of appointment in mine	Shri Ramesh Kumar Nakum Shri Ramesh Kumar Nakum Qualification: Diploma (Mining) Total Experience: 20 years District: Baloda Bazar-Bhatapara (Chhattisgarh) Email: ramesh.nakum@adityabirla.com Phone no: 9824852314, Date of Appointment: 10/11/2022 Shri Kamlesh Kumar Chandrakar M. TechApplied Geology Total Experience 22 years. Phone number-9977701632, Date of appointment- 30.05.2018
22	Whether Geologist and Mining Engineer appointed in mines satisfy the rule 42 & carrying out their duties as per rule 43 & 44.	Both Geologist and mining engineer appointed under Rule 42 and meet the required qualification and experience criteria.
23	Date of Approval of Mining Plan/Modified Mining Plan with five-year period and specific condition in approval letter, if any.	Approval of Review of Mining Plan vide letter no RPR/BalodaBazar/LST/1342/RMP/2022-23 dated 28.02.2023 for 2023-24 to 2027-28.
24	Date of Approval of Scheme of Mining/Modified Scheme of Mining with five-year period and specific condition in approval letter, if any.	Modification not done in this plan period.

25	Mineral(s) granted in lease and proved for mining	Limestone
26	Method of Mining (Opencast,	Open cast
	Underground)	
27	Category (Fully Mechanized, Others or	Fully mechanized
	Manual)	
28	Captive/Non-Captive	Captive
29	EC for ROM Prod:	7.5 Million Tonnes
	Date of Issue:	29.06.2011
30	FA amount Rs	Rs-23,00,10,000/- Valid up to 31st March 2028
	Valid up to:	

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. –

1.0 EXPLORATION

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2022-23)	(2022-23)	
1a	Backlog of previous year	0	0	Deposit has
1b	Exploration over lease area	NIL	NIL	been explored
	for Geological axis 1 or 2.			under G1
1c	Exploration Agency &	NIL	NIL	scale of
	Expenditure in lakh Rupees			exploration.
	during the year			
1d	Balance area to be explored	Nil	Nil	
	to bring Geological axis in 1			
	or 2			
1e	Balance reserves as 01.04.	Under (111): 415.903	Million Tonnes	
	2023 (million tonnes)	Under (122): Nil		
		Under 211: 145.626 N	Million Tonnes	
1f	General remarks of inspecting	The entire lease area i	is covered under G1 scale of	of exploration.
	officer on geology,			
	exploration etc.			

2.0 DEVELOPMENT

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2022-23)	(2022-23)	
2a	Location of development	X=601683-603303	X=601426-603303	As per proposal.
	w.r.t. lease area	Y=2383990- 2386535	Y=238989- 2386389	
2b	Separate benches in topsoil, overburden and mineral (Rule 15)	In topsoil and Overburden-01 Mineral-05	In topsoil and Overburden-01 Mineral-05	As per the plan

2c	Stripping ratio or ore to OB ratio	1:0.20 (T/T)	1:0.24 (T/T)	Total OB (topsoil & waste) handed 15,47,500 MT. Total Limestone dispatched 6400934 MT. Development of quarry is slightly on higher side.
2d	Quantity of topsoil generation in Tonnes	1,44,925	1,84,021	Slightly on higher side.
2e	Quantity of overburden generation in MT	15,07,677	15,47,500	Overburden handling is slightly on higher side.
2f	General remarks of inspecting officer on development of pit w.r.t. type of deposit etc.	Development of quarrie	s have been done as per	proposal.

3.0 EXPLOITATION

S.N.	ITEM	PROPOSAL	ACTUAL WORK	REMARK
		(2022-23)	(2022-23)	
3a	Number of pits proposed for production	01	01	As per proposal.
3b	Quantity of mineral production proposed	74,25,000	64,00,934	As per plant demand. Part of the limestone requirement has been met from other mines
3c	Recovery of saleable/usable mineral from production	99%	96.68%	Generation of Screen reject quantity is more due to high contamination of Clay in top benches
3d	Quantity of mineral reject generation	60,000 MT	2,19,839MT	Generation of Screen reject quantity is more due to high contamination of Clay in upper benches
3e	Grade of mineral reject generation and threshold value declared	CaO grade in Mineral reject - 26.8% Threshold – 34%	CaO grade in Mineral reject -29.31% Threshold – 34%	Screened rejects are waste since below the threshold limit.
3f	Quantity of sub-grade mineral generation	15,000MT	3223 MT	The grades are above threshold limit and cut off.
3g	Grade of sub-grade mineral generation	CaO- 36.17 %	CaO-36.52%	
3h	Manual / Mechanised method adopted for segregating from ROM	Mechanized	Mechanized	Wobbler with screening system installed in crusher

				for segregation of clay and limestone.
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	Nil	Nil	city and innestone.
3j	Provision of drilling & blasting in mineral benches	Drilling & Blasting Dia of Hole -152 & 112 mm Drilling Pattern (Spacing*Burden* Depth) OB-(3*3*2.5) Ore-(6.5*4*8)	Drilling & Blasting Dia of Hole -152 & 112 mm Drilling Pattern (Spacing*Burden* Depth) Dev -(3*3*2.5) Ore-(6.5*4*8)	As per proposal.
3k	Provision of mining machineries in mineral benches	Shovel Tata EX1200- 3Nos L&T CK300-3 Nos Back Hoe L&T CK300-2 Nos Dumper 60T-11 Nos Dumper 35T- 5 Nos	Excavator 6.5 CUM Excavator 4 CUM Back Hoe 3.2 CUM Loader 5 CUM Dumper 60 T Dumper 35 T Blast Host Drill 152 MM dia Blast Host Drill 115 MM dia Dozer 350 HP	NAs per proposal. NAs per proposal.
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Yes	Yes	Bench height maintained are OB – up to 5 Meters Ore – 8 to 9 Meters
3m	Total area covered under excavation/pits	265Hect.	233.980 Hect.	Due to less production against proposed production quantity in last four years.
3n	Ore to OB ratio for the pit/mine during the year (T/T)	1:0.20	1:0.24	Slightly on higher side.
30	Total area put in use under different heads at the end of year	312.804	302.994 (+59.83 hect green belt)	Due to less production then the plan quantity in last four years.

3p	Production of mineral	, , , , , , , , , , , , , , , , , , ,	68,99,169	Production as per the
	during last Three -year period, as applicable	Z() 7=Z(). 4.Z.).(),\/	70,16,800	plant demand
	(tones)	2020-21: 74,25,000	61,67,014	
		2021-22: 74,25,000	68,04,149	
		2022-23: 74,25,000	64,00,934	
3q	General remarks of		imestone from the mine	
	inspecting officer on		the captive cement plan	
	method of mining etc.	ration is slightly on	higher side indicating l	nigher development of
		quarry.		

4.0 SOLID WASTE MANAGEMENT-DUMPING

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2022-23)	(2022-23)	
4a	Separate dumping of topsoil, OB & mineral reject (Rule 32, 33)	Separate dumping of Topsoil, OB & mineral reject is proposed	Separate bench for topsoil, OB and limestone are being maintained.	Done as per proposal.
b	Location of topsoil, OB & mineral reject dumps	Top soil along the MLB North Soil- 2386532- 2387060N & 602575- 603094E South OB 2384282- 2384446N & 602714 -603147E Mineral Reject- 2383967- 2383967N & 602438-602655E	Top soil staking along the lease boundary. South OB- 2386532 -2387060N & 602575 - 603094E South OB- 2384282-2384455N & 602740 -603145 E Screen Reject- 2384015-2384196N & 602516-602633E	Done as per proposal.
4c	Number of dumps within lease area and outside lease area	06	06	
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	South OB 2384282- 2384446N & 602714 -603147E Temporary in nature	South OB- 2384282-2384455N & 602740 -603145 E Temporary in nature	
4e	Number of active & alive dumps	05	05 (1-OB, 1- Screen Reject, 3 soil)	

4f	Number of dead dumps	02	02 (1-OB, 1- Screen	
			Reject)	
4g	Number of dumps stabilized	01	01	Garland drain
4h	Whether Retaining wall or	Yes	Yes	and Retaining
	garland drain all along dumps			wall provided at
	are there			the edge of the
4i	Length of Retaining wall or	Nil	500mtr	dump.
	garland drain all along dump			
4j	Number of settling ponds	Nil	Nil	
4k	Specific comments of inspecting	Top soil, over burd	len, sub grade/mineral	rejects, screened
	officer	fines(waste) have been separately stacked as per proposal.		
		Protective measure in form of retaining wall and garland		
		drainage provided in waste dumps.		

5.0 SOLID WASTE MANAGEMENT-BACKFILLING

SN	ITEM	PROPOSALS	ACTUAL WORK	REMARKS
		(2022-23)	(2022-23)	
5a	Status on part or full extraction of	Nil	Nil	No area is fully
	mineral from mined out area			mined out.
	before starting backfilling			
5b	Area under backfilling of mined	Nil	Nil	-do-
	out area			
5c	Concurrent use of topsoil for	Based on the	Top soil stored	During 2022-23
	restoration or rehabilitation of	availability –	along the lease	total 1,84,021MT
	mined out area (Rule 32)	used for	boundary and it is	of top soil used for
		spreading for	being used for	plantation
		Plantation	plantation.	
5d	Total area fully reclaimed &	Nil	Nil	1.65 hect fully
	rehabilitated			reclaimed and
				rehabilitated in
				2010-15.
5e	General remarks of inspecting	No area fully m	nined out hence the	re is no scope for
	officer on backfilling, reclamation	backfilling at present. One old waste dump has been fully		
	etc	rehabilitated by pl	antation.	

6.0 PROGRESSIVE MINE CLOSURE PLAN

SN	ITEM	PROPOSALS (2022-23)	ACTUAL WORK (2022-23)	REMARKS
6a	Whether Annual report on PMCP submitted on time and correctly - Rule 23E (2). Details should be given in the format as given in Annexure-20.	Yes	Yes	Annual return submitted on dated 29.06.2023.
6b	Management of worked/mined out benches i) Area available for rehabilitation (ha)	Nil	Nil	No area is mined out.
	ii) Afforestation done (ha)	Nil	Nil	-do-
	iii) No. of saplings planted during the year	Nil	Nil	-do-
	iv) Cumulative no. of plants	Nil	Nil	-do-
	v) Any other specific method of rehabilitation	Nil	Nil	-do-
	vi) Cost incurred on watch & care during the year	Nil	Nil	-do-
6c	Compliance on reclamation and rehabilitation by backfilling i) Voids available for backfilling (L X B X D) ii) Void filled by waste/tailings iii) Afforestation on the backfilled area iv) Rehabilitation by making water reservoir v) Any other specific means	Nil	Nil	-do-
6d	Compliance of Rehabilitation of waste land within lease i) Afforestation ii) Area rehabilitated (ha) iii) Method of rehabilitation	i) 2500Nos of Saplingsii) 1haiii) Plantation	i) 2800 Nos of Saplings ii) 1.1ha iii) Plantation	Replantation done in the year 2022-23
бе	Compliance of Environmental monitoring (core zone & buffer zone)	Monitoring of ambient air, water, noise level, Ground vibration	Air Quality monitoring in 04 locations in Core and buffer zone. Mines sump water and drinking water	M/s JM EnviroNet is engaged for Monitoring of Air, Water and noise quality in core and

			analysis on	buffer zone.
			quarterly	
			basis. Noise	
			monitoring in	
			quarterly	
			basis.	
			Ground	
			vibration is	
			being done in	
			regular basis.	
6f	General remarks of inspecting officer on	No area is mine	ed out, thus ther	re is no scope
	PMCP compliance & progressive	for plantation	on mined out	benches or
		backfilling of m	ined out pit. Ho	wever, during
		the year 2022-	23, plantation	2800 nos of
		saplings done a	gainst proposed	plantation of
		2500 saplings in	waste land with	in lease area.

7.0 MINERAL CONSERVATION

SN	ITEM	PROPOSALS	ACTUAL	REMARKS
		(2022-23)	WORK	
			(2022-23)	
7a	ROM Mineral dispatch or grade-	Within Mining lease	Within Mining	Done as per
	wise sorting within lease area	area	lease area	proposal.
7b	Method of grade-wise mineral	Mechanized	Mechanized	Clay and
	sorting i.e. manual or mechanical			limestone
				segregation is
				being done
				through wobbler
				and screen
				combination
				installed in
				crusher.
7c	Different grade of mineral sorted	Within Mining lease	Within Mining	Usable grade and
	out at mines	area	lease area	Mineral reject is
				being sorted out in
				mining lease area.
7d	Any beneficiation process at mines	Nil	Nil	
7e	General remarks of inspecting	Mechanised crushing,	sizing and screer	ning done within the
	officer on Mineral conservation &	lease area.		
	beneficiation issues			

8.0 ENVIRONMENT

SN	ITEM	PROPOSALS	ACTUAL	REMARKS
		(2022-23)	WORK (2022-	
			23)	
8a	Separate removal and utilization of topsoil (Rule 32)	Separate removal and utilization of topsoil proposed	Top soil stored along the lease boundary and it is being used for plantation	During the year 2022-23 total 1,84,021MT
8b	Concurrent use or storage of topsoil	Separate stacking and utilisation during plantation	Top soil generate is being used.	quantity was used for plantation.
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Separate dumps for overburden, waste rock, rejects are proposed	Separate dump for all type of waste is being maintained. 03 nos OB dump, 2 nos screen reject dumps are maintained.	
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Nil	Nil	
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Nil	Nil	
8f	Baseline information on existence of plantation & additional plantation done (Rule 41)	Not specific.	During the year 2022-23: 2800 saplings Cumulative plantation: 255290 saplings	
8g	Survival rate		79%	
8h	Water sprinkling on roads to control airborne dust	28KL and 12KL taker proposed for Water sprinkling on roads	28KL and 12KL taker water tanker are being deployed for suppression air born dust on road.	Dedicated tanker for water sprinkling.
8i	General remarks of inspecting officer	Top soil area sepa	arately stacked along	lease boundary

on aesthetic	beauty	in	and	around	as proposed and concurrently used for plantation
mines are					purpose. During the year 2022-23 total 1,84,021MT
					quantity was used for plantation.

9.0 COMPLIANCE OF RULE 45

S. N.	Item	Details Given in A.R.	Observation of I/Officer	Remarks
9 a	Status of submission of monthly and Annual returns	Monthly Returns submitted up to – July 2023, Annual Return for the year submitted on 29.06.2023.	Submitted on time.	
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Mining Engineer Shri. Ramesh Kumar Nakum Geologist Shri Kamlesh Chandrakar	Both were present during the inspection.	
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	As per annual return Area covered in OC mining- 233.98 ha. Reclaimed & rehabilitated- 1.65- ha.	Appears to be correct.	
		Used for waste disposal-58.816 ha. Occupied by plant, buildings etc- 8.098 Ha.		
		Other purpose (mineral reject/subgrade stock)- 60.23 ha (1. Mineral Storage:0.4ha 2.Plantation-Virgin area under green belt)		
9d	Scrutiny of Annual return on afforestation	As per annual return Total 2800 nos of sapling planted in 1.1 ha with survival rate of 79%	Appears to be correct.	
9e	Scrutiny of Annual return on mineral reject generation (Grade & quantity)	As per annual return Mineral reject (screen reject) generated during the year is 2,19,839MT, cumulative-	-do	

		37,62,401 MT	Γ				
9f	Scrutiny of Annual return on ROM stock and/or graded ore	ROM Open stock- Nil Grade-wise closing stock-	Openin		ıg &	-do-	
9g	Scrutiny of Annual return on sale value, Ex. Mine price & production cost	As per annuamine price is MT. The cost as this is a cap	Rs 249.	44/- pe is sam	er	-do-	
9i	Scrutiny of Annual return on fixed assets	As per annua asset is Rs 26			ed	-do-	
9k	Scrutiny of Annual return on mining machineries	Equipments Excavator Excavator Back Hoe Loader Dumper Dumper Blast Host Drill Blast Host Drill Dozer Water Tanker Explosive Van Explosive Van Motor Grader Road Roller Other HEMM Crusher	Capacity 6.5 CUM 4 CUM 3.2 CUM 5 CUM 60 T 35 T 152 MM dia 115 MM dia 350 HP 12 KL 28 KL 8 T 7.3T 145HP 10T 1 1600TPH 850TPH	Nos. 4 2 2 1 1 12 2 2 1 1 1 1 1 1 1 1 1 1 1		Found in operation during the inspection.	

10- Details of violations observed during current inspection and compliance position of earlier violation

During the current inspection, no serious violation is observed.

Violations pointed out during the previous inspection

During the previous inspection dated 12.10.2022, no violation is pointed out.

Date: 19.10.2023

(D.Dash)