#### MCDR INSPECTION REPORT

Date of Inspection: 28/08/2024

General

Sl. No.	Particulars	Details
1.	Name of the Mines	Jalim & Sanai Bauxite Mine
2	Total Lease Area (Ha) with breakup of Non-forest	12.14 Ha
	and forest land	a. Forest Land – Nil
		b. Non-Forest Land- 12.14 Ha
		G.M Land- Nil
		Raiyati Land- 12.14 Ha
		Others- Nil
3.	Mine code	07BHR32009
4	IBM Registration Number under rule 45 of MCDR, 1988	IBM/935/2011
5	Name of the lessee, Address, Phone, email and fax	M/s Hindalco Industries Limited
	number	Court Road, P.O.: -Lohardaga
		District: -Lohardaga
		State: - Jharkhand
		PIN: -835 302
		Phone No.: - 06526-224015,
		224016, 224446.
		Fax No.06526-24112
6	Village	Jalim & Sanai
7	Taluka/Mandal	Bishunpur
8	District	Gumla & Lohardaga
9	Pin code	835231
10	State	Jharkhand
11	Post Office	Bishunpur
12	Nearest Police Station	Bishunpur
13	Nearest Railway station	Lohardaga
14	Date of Grant of Mining Lease	16.10.1974
15	Date of Execution	16.10.1974
16	Date of Opening of Mine	01.11.1983
17	Date of First Renewal, if applicable and its period	The lease deed renewal application
	& expiry	was made on 08.10.03 for a period of 20 years.
18	Date of second Renewal, if applicable and its period & expiry	NA
19	Date of submission of renewal application if	The lease deed renewal application
	Mining operations are continuing under deemed extension	was made on 08.10.03 for a period of 20 years.
20	Name of the Nominated Owner with Address,	Shri K. N. Bhandari
	phone, email ,fax number and date of appointment	

		5, New Power House Road, Sector-7, Jodhpur-342004, Rajasthan Date of appointment: - 10 <sup>th</sup> Nov 2015,
21	Name of the Mine Agent with Address, phone email, fax number and date appointment in mines.	Shri Prateek Kumar, Court Road Lohardaga, Hindalco Complex – 835302, Date of appointment: - 04.08.2022
22	Name of the Mines Manager with Address, Phone, email, fax number and date of appointment	Shri Tripurari Singh Court Road Lohardaga, Hindalco Complex – 835302, Mobile No. 9431106589 Date of Appointment -01-07-2020
23	Name of the mining engineer, qualification and total experience with Address, phone, email, fax number and date of appointment in Mines.	Shri Soumya Ranjan Panda, Court Road Lohardaga, Hindalco Complex – 835302, Mobile No. 7070104080 Date of appointment: - 21 <sup>th</sup> September 2022
24	Whether Geologist and Mining Engineer appointed in Mines satisfy the rule 42 & carrying out their duties as per rule 43 & 44.	Complied Shri Debjyoti Das, Court Road Lohardaga, Hindalco Complex – 835302, Mobile No. 6289559708 Date of Appointment -06.11.2023
25	Name and designation of the accompanying officers during the inspection.	Shri Tripurari Singh Mines Manager
26	Date of Approval of Mining Plan/Modified Mining Plan with five-year period and specific condition in approval letter, if any.	06/02/2023
27	Date of Approval of Scheme of Mining/Modified Scheme of Mining with five-year period and specific condition in approval letter, if any.	RAN/LOH/BXT/ROMP-3/2022-23 dated 06.02.2023
28	Mineral(s) granted in lease and proved for mining	Bauxite
29	Method of Mining(Opencast, Underground)	Open Cast
30	Category (Fully Mechanized, Others or Manual)	Others
31	Captive/Non Captive	Captive

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. (Duplication of information in existing TMIS data sheets and draft write up has been avoided.)

# Exploration

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
1a	Backlog of previous year	NA	NA	No backlog
1b	Exploration over lease area for Geological axis 1 or 2.	Nos such proposal	nil	mineralized area Explored under G1
1c	Exploration Agency & Expenditure in lakh Rupee during the year	NA	NA	Nil
1d	Balance area to be explored to bring Geological axis in 1 or 2	No such proposal	NA	mineralized area Explored under G1 and G2
1e	Balance reserves as on 01.04.2024		79481.62 T	nil
1f	General remarks of inspecting officer on geology, exploration etc.	Mineralized and G2	area of the lease	e is explored under G1

### **Development**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
2a	Location of development w.r.t lease area	Pit 2 &3	Pit 2 &3	Quarry excavated in the proposed area
2b	Separate benches in top soil, overburden and mineral (Rule 15)	Maintained	Maintained	Separate benches are maintained
2c	Stripping ratio or ore to OB ratio	1:1.3	1:0.61	nil
2d	Quantity of topsoil generation in m <sup>3</sup>	37008	8216.27	nil
2e	Quantity of overburden generation in m <sup>3</sup>	40133	26283	nil
2f	General remarks of inspecting officer on development etc.	Separate ber mineral.	nches are maintain	ned in OB and in

### **Exploitation**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
3a	Number of pits proposal for production	Pit 2&3	Pit 2&3	Pit are in the proposed area
3b	Quantity of ROM mineral production proposed (cum)	21740	18771.7	nil
3c	Recovery of salable/usable mineral from ROM production	90%	90%	nil

3d	Quantity of mineral reject generation	5000.	20 T	nil	nil	
3e	Grade of mineral reject generation and threshold value declared	NA		NA	Grade of r below thre value	
3f	Quantity of sub-grade mineral generation	No su propo		Nil	No subgra generated	de
3g	Grade of sub-grade mineral generation	NA		NA	nil	
3h	Manual/Mechanized method adopted for segregating from ROM	Semi- mecha	anized	Semi- mechanized	nil	
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	No su propsa		Nil	nil	
3j	Provision of drilling & blasting in mineral benches	Yes		Yes	nil	
3k	Provision of mining machineries in mineral benches	Yes		Yes	nil	
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Yes		Yes	Bench hei at 6m as p proposal	
3m	Total area covered under excavation/pits	9.38 h (cum	na ılative)	7.65 (covered under current working)	nil	
3n	Ore to OB ratio for the pit/mine during the year	1:1.13		1: 1:0.61	nil	
30	Total area put in use under different heads at the end of year	9.40 h	a	8.15 ha	nil	
3p	Production of ROM mineral during last five-		POSED	ACTU.	AL	
	year period, as applicable	2019- 20:	49439 T	2018-19:	45545 T	
		2020- 21:	49236 T	2019-20:	41548 T	
		2021- 22	49184 T	2020-21	45855 T	
		2022-23:	49914 T	2022-23:	49000 T	
		2023- 24:	45001.8 T	2023-24:	43175 T	
3q	General remarks of inspecting officer on method of mining etc.	_		ng method is ad n Bench height i	-	-

and mineral. Drilling	g and blasting is been done in
mineral for ROM e	cavation.

## **Solid Waste Management-Dumping**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
4a.	Separate dumping of topsoil, OB & mineral reject (Rule 32,33)	No such proposal	Simultaneously backfilled	Concurrent backfilling is done
4b	Location of topsoil, & OB & mineral reject dumps	NA	NIL	Concurrent backfilling is done hence there is no topsoil, OB or reject dump in mine
4c	Number of dumps within lease area and outside lease area	NA	NIL	nil
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	NA	NIL	nil
4e	Number of active & alive dumps	NA	NIL	nil
4f	Number of dead dumps	NA	NIL	nil
4g	Number of dumps stabilized	NA	NIL	nil
4h	Whether Retaining wall or garland drain all along dumps are there	No such proposal	NIL	No provision of waste dump in mine
4i	Length of Retaining wall or garland drain all along dump	NA	NIL	nil
4j	Number of settling ponds	NA	NIL	nil
4k	Specific comments of inspecting officer on waste dump management	Waste generated are used for backfilling of exhausted pits.		

### **Solid Waste Management-Backfilling**

Sl.No	Item	Proposals	Actual work	Remarks
		(2023-24)	(2023-24)	

5a	Status on part or full extraction of mineral from mined out area before starting backfilling	Full Extraction	Fully extracted	Full extraction is done prior to backfilling of mined out pit
5b	Area under backfilling of mined out area	0.35 Ha	0.26 На	Further backfilling is in progress on the remaining area.
5c	Concurrent use of topsoil for restoration or rehabilitation of mined out area (Rule 32)	Concurrent spreading of top-soil after backfilling is in proposal	As per the proposal	Concurrent backfilling of waste in exhausted pit followed be spreading of top soil over backfilled area is in practice.
5d	Total area fully reclaimed & rehabilitated	0.35 На	0.26 Ha (reclamation by the means of backfilling) 0.26 Ha (afforestation on the backfilled area)	nil
lin5e	General remarks of inspecting officer on backfilling, reclamation etc.		offilling of waste in eading of top soil or	•

## **Progressive Mine Closure Plan**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
6a	Whether Annual report on PMCP submitted on time and correctly-Rule 23E(2). Details should be given in the format as given in Annexure-20	Submitted on time	Submitted on time	Submitted on time along with Annual Return
6b	Management of worked/mined out benches			
	i) Area available for rehabilitation (ha)	0.35 HA	0.26 HA (Afforestation on backfilled area)	Further backfilling is in progress on the remaining area.
	ii) Afforestation done (ha)	0.75 Ha	2.33 На	nil

	iii) No. of sapling planted during the year	1200	1500	
	iv) Cumulative no. of plants	6100	7900	
	v) Any other specific method of rehabilitation	No specific proposal	Nil	nil
	vi) Cost incurred on watch & care during the year	240000/-	260000/-	nil
6c	Compliance on reclamation and rehabilitation by back filling			
	i) Voids available for backfilling	Q2+Q3 – 0.35 Ha	Q2 + Q3 = 0.26 Ha (90m×25m×3.6 m)	nil
	(LxBxD  ii) Void filled by waste/tailings	Nil	Nil	nil
	iii) Afforestation on the backfilled area	0.75 HA	2.33 HA	nil
	iv) Rehabilitation by making water reservoir	No such proposal	NIL	nil
	v) Any other specific means	Nil	Nil	nil
6d	Compliance of Rehabilitation of waste land within lease			
	i) Afforestation	No such proposal on waste land	Nil	nil
	ii) Area rehabilitated (ha)	No such proposal on waste land	Nil	Nil

	iii) Method rehabilitation	No such proposal on waste land	Nil	Nil
6e	Compliance of Environmental monitoring (core zone & buffer zone)	Quarterly	As per proposal	Parameters are within limit
6f	General remarks of inspecting & progressive closure operations.	Concurrent backfilling of waste in exhausted pit followed be spreading of top soil over backfilled area is in practice.		

# **Mineral Conservation**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	All mineral above threshold is dispatched	All mineral above threshold is dispatched from the mine	nil
7b	Method of grade-wise mineral sorting i.e. manual or mechanical	Manual	Manual	nil
7c	Different grade of mineral sorted out at mines	All mineral above threshold are dispatched	All mineral above threshold are dispatched	nil
7d	Any beneficiation process at mines	No such proposal	nil	nil
7e	General remarks of inspecting officer on Mineral conservation & beneficiation issues	All mineral above threshold is dispatched from the mine		

### **Environment**

Sl.No	Item	Proposals (2023-24)	Actual work (2023-24)	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	Concurrent spreading over backfill area	As per the proposal	Concurrent spreading of top soil over backfilled area is in practice.

8b	Concurrent use or storage of topsoil	Concurrent use	As per the proposal	nil
8c	Separate dumps for overburden, waste rock rejects and fines (Rule 33)	No such proposal	Nil	Waste is used for backfilling of mined out pit
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Concurrent Backfilling	As per the proposal	Waste is used for backfilling of mined out pit
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Simultaneously concurrent backfilling and reclamation	Simultaneously concurrent backfilling and reclamation	concurrent backfilling and reclamation is in practice
8f	Baseline information on existence of plantation & additional plantation done (Rule 42)	1200 numbers	1500 within lease area	nil
8g	Survival rate	70%	80%	nil
8h	Water sprinkling on roads to control airborne dust	Provision of Water tanker is kept in provision to control airborne dust	As per the proposal	nil
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area.	Mine is located at top of plateau devoid of major vegetation however slope of plateau having vegetation of mainly sal tree.		

## **Compliance of Rule 45**

Sl.No	Item	COMMENTS	Remarks
9a	Status of submission of	Monthly and Annual	Complied
	Monthly and Annual returns	Return submitted (2023-24)	timely
9b	Scrutiny of Annual return for	Mining engineer: Satyabrata	Information
	information on Mining	Behera	found to be
	Engineer, Geologist and	Geologist: Debajyoti das	correct
	Manager		
9c	Scrutiny of Annual return on	Already exploited and	information
	land use pattern for area under	abandoned by opencast (O-C)	seems to be
	pits, reclaimed area, dumps	mining: 19821 ha	in order
	etc.	Covered under current (O-C) Workings: 7.651 ha	
		Reclaimed-rehabilitated:	
		9.800ha	
		Occupied by plant, buildings,	
		residential, welfare buildings	
		and roads: 0.500 ha	
		Work done under progressive	
		mine closure plan during the	
		year: 0.28 ha	
9d	Scrutiny of Annual return on	Plantation within the lease area:	information
	afforestation	1500nos, survival: 80%, Total	seems to be
		no. of trees at the end of the	correct
		year: 6100 nos	. 1
9e	Scrutiny of Annual return on	Nil	no mineral
	mineral reject generation (Grade & Quantity)		reject
	(Grade & Quantity)		generated during the
			reporting
			year
9f	Scrutiny of Annual return on	Opening stock: 0T, closing	information
	ROM stock and/or graded ore	stock: 0T, production: 43175 T	seems to be
			correct
9g	Scrutiny of Annual return on	Cost of production: Rs. 1364.59	information
	sale value, Ex. Mine price &	per tonne.	seems to be
	production cost.		correct
9h	Scrutiny of Annual return on	Rs. 2192706/-	information
	fixed assets		seems to be
			correct
9i	Scrutiny of Annual return on	Air compressor (400cum/min):	information
	mining machineries	lnos. Others (non-elec.): 1 nos.	seems to be
			correct

P. Hapadgara Senior Mining Geologist Indian Bureau of Mines, Ranchi