

# Indian Minerals Yearbook 2022

(Part-I)

61st Edition

STATE REVIEWS (Gujarat)

(ADVANCE RELEASE)

GOVERNMENT OF INDIA MINISTRY OF MINES INDIAN BUREAU OF MINES

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## **GUJARAT**

## **Mineral Resources**

Gujarat is the sole producer of chalk and is the principal producer of clay (others), fluorite (graded), kaolin, silica sand, lignite, petroleum & natural gas and marl in the country. The State is the sole holder of the country's chalk, marl and perlite resources and possesses 66% fluorite, 28% diatomite, 25% bentonite, 18% granite, 12% wollastonite, 10% limestone and 9% bauxite resources.

The important mineral occurrences in the State are: bauxite in Amreli, Bhavnagar, Jamnagar, Junagadh, Kheda, Kachchh, Porbandar, Sabarkantha & Valsad districts; ball clay in Banaskantha, Bharuch, Kachchh & Patan districts; bentonite in Amreli, Bhavnagar, Jamnagar, Kachchh & Sabarkantha districts; china clay in Amreli, Banaskantha, Bhavnagar, Jamnagar, Junagadh, Kachchh, Mahesana & Sabarkantha districts; chalk in Porbandar district; diatomite in Bhavnagar district; dolomite in Bhavnagar & Vadodara districts; fireclay in Bharuch, Kachchh, Mahesana, Rajkot, Sabarkantha, Surat & Surendranagar districts; fluorite in Vadodara & Bharuch districts; gypsum in Bhavnagar, Jamnagar, Junagadh, Kachchh and Surendranagar districts; lignite in Bharuch, Bhavnagar, Kachchh & Surat districts; limestone in Amreli, Banaskantha, Bharuch, Bhavnagar, Jamnagar, Junagadh, Kheda, Kachchh, Panchmahals, Porbandar, Rajkot, Sabarkantha, Surat, Vadodara & Valsad districts; marl in Amreli, Junagadh & Porbandar districts; ochre in Banaskantha, Bhavnagar & Kachchh districts; perlite in Rajkot district; petroleum and natural gas in oil fields of Ankaleshwar, Kalol, Navgam, Balol & Cambay in Cambay onshore and offshore basins; quartz/silica sand in Bharuch, Bhavnagar, Dahod, Kheda, Kachchh, Panchmahals, Rajkot, Sabarkantha, Surat, Surendranagar, Vadodara & Valsad districts; and talc/soapstone/steatite in Sabarkantha district.

Other minerals that occur in the State are: apatite and rock phosphate in Panchmahals district; calcite in Amreli & Bharuch districts; copper ore in Banaskantha district; granite in Banaskantha, Mahesana & Sabarkantha districts; graphite in Panchmahals district; lead-zinc and marble in Banaskantha & Vadodara districts; manganese ore in Panchmahals & Vadodara districts; vermiculite in Vadodara district; and wollastonite in Banaskantha district. The lignite resources are located in Bharuch, Bhavnagar, Kachchh and Surat districts (Tables - 1 and 2).

## **Exploration & Development**

The details of exploration activities conducted by GSI during 2021-22 are furnished in Table - 3.

## **Production**

Lignite, Natural Gas, Petroleum (Crude), Bauxite, Limestone etc were reported from Gujarat. The value of minor mineral's production is estimated as ₹ 4000 crore for the year 2021-22. There was 143 reporting mines in 2021-22 in case of MCDR minerals (Table-4).

## **Mineral-based Industry**

The present status of each mineral-based industry is not readily available. However, the important mineral-based industries in the Organised Sector in the State are furnished in Table - 5.

Table - 2: Reserves/Resources of Lignite as on 1.4.2023: Gujarat

(In million tonnes)

District	Proved	Indicated	Inferred	Total
Total	1278.65	283.70	1159.70	2722.05
Kachchh	335.61	56.40	33.09	425.10
Bharuch	724.76	118.59	491.23	1334.58
Bhavnagar	-	_	299.17	299.17
Surat	218.28	108.71	336.21	663.20

Source: Coal Directory of India 2022-23.

Table -1: Reserves/Resources of Minerals as on 1.4.2020: Gujarat

										•				
			Rese	Reserves						Ren	Remaining resources	ırces		E
Mineral	Unit	Proved	Probable	able	_	Feasibility	Pre-fe.	Pre-feasibility	Measured		Inferred	Reconnaissance	I	resources
	. 1	SID III	STD121	STD122	(A)	S1D211	STD221	STD222	S1D331	S1D332	\$1D333	S1D334	4 (B)	(A+B)
Apatite	tonne	'	•		•	,	1	•	•	1	•	351000	351000	351000
Bauxite	'000 tonnes	83448	2005	15777	101230	86746	41434	21913	29145	22107	82774	11678	295797	397027
Copper														
Ore	'000 tonnes	•	•	•	•	2013	2371	696	129	1	7131	•	12613	12613
Metal	'000 tonnes	1	•	•	•	31.2	35.8	19.67	69.0	•	113.38	•	200.74	200.74
Diatomite	'000 tonnes	•	•	•	•	•	•	1	•	1	811	•	811	811
Fluorite	tonne	•	•	•	•	8630000	٠	1	•	5723360	1920	٠	14355280	14355280
Graphite	tonne	•	•	•	•	•	٠	•	•	2520805	835000	٠	3355805	3355805
Lead-Zinc Ore														
Ore	'000 tonnes	•	1	•	•	2013	2371	696	129	1	200	•	5682	5682
Lead metal	'000 tonnes	•	•	•	•	81.94	88.2	34.41	3.9	•	•	•	208.45	208.45
Zinc metal	'000 tonnes	1	•	•	•	111.73	111.44	37.13	1.1	•	•	•	261.4	261.4
Lead-Zinc	'000 tonnes	1	1	1	•	1		ı	•		6.0		6.0	0.0
metal														
Limestone	'000 tonnes 722663	722663	115984	64467	903115	507311	254583	176439	79919	2593098 1	18317659	160	21929169	22832284
Manganese Ore '000 tonnes	e '000 tonnes	695	•	0	695	•	٠	,	٠	1	2180	•	2180	2875
Marl	tonne 5	50825000	50825000 17210000 110000	110000	68145000	68145000 26474477 4189000	4189000	1	•	•	390000	•	31053477	99198477
Perlite	'000 tonnes	•	•	•	•	140	683	595	•	1	•	886	2406	2406
Rare Earth	tonne	•	•	•	•	•	٠	•	•	424000	•	٠	424000	424000
Elements														
Rock	tonne	•	•	•	•	•	•	1	•	•	314820	•	314820	314820
Phosphate														
Vermiculite	tonne	1	•	1	•	•	•	1	•	ı	1960	•	1960	1960
Wollastonite	tonne	'	•	•	•	•	•	ı	٠	ı	1990000	•	1990000	1990000
	•							1						

Figures rounded off.

Table – 3: Details of Exploration Activities in Gujarat, 2021-22

Agency/ Mineral/	Location	Map	pping	Dri	lling	Sampling	Remarks
District		Scale	Area (sq km)	No. of boreholes	Meterage	(No.)	Reserves/Resources estimated
GSI							

GSI REE & RM

Banaskantha Jalotra-Vaghor area - - - -

Geologically the area is comprised of Sendra Ambaji Granitoids intrusive in metasediments of Delhi Supergroup. It mainly consists of syn-tectonic and post tectonic granites. Granitoids are intruded by several microgranite, of varying size, mafic dyke, Basaltic dyke, apliteveins, quartz veins and quartzo-feldspathic veins. In majority, two variants of SendraAmbajigranitoids i.e., Plagioclase rich porphyritic granite, K-feldspar rich porphyritic granite are observed in the area. Rapakivitexture in porphyritic granite is observed throughout the area. Quartz syenite is intruded into both the variants of granites. Alteration in syenite is observed in the form of epidotisation and secondary crystallisation of quartz and flourites along fracture and joint planes. A mafic dyke of nearly 2 km length and 0.15 km width trending N-S is observed near Motipura village which cut across by several aplite and microgranite dykes all trending almost along N50°W-S50°E. The last phase magmatic activity in the area is represented by microgranite in the form of dykes throughout the mapped area along with aplite vein, quartz vein and few quartzofeldspathic veins. Two phases of microgranites were observed during fieldwork. Older phase is in the form of xenoliths in porphyritic granites and younger phase is in the form of dyke. Two major shear zones trending in NS and NW-SE are present along with small scale shearing have been observed in the study area characterised by mylonitic rock. Based on the field observations, petrographic study and proximity indicators, it seems that late phase microgranite, fluorite bearing quartz syenite and altered granite are potential host for the REE and RM mineralisation. In the thin section study, zircon, monazite, fluorite are observed in

Table - 3 (contd)

Agency/	Location	Map	pping	Dri	lling	G 1:	D 1
Mineral/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated
							K-feldspar rich granite and quartz syenite. Alteration like epidotisation, silicification, greisenisations have been observed in investigated block, which also indicate enrichment REE and RM bearing phases in altered zones in granite.
Chhota Udepu and Dahod	r Khokhra-Mithibor area of Panchmahal	-	-	-	=	-	A G2 stage exploration with drilling of 5727 m to explore the occurrences of REE beneath the

drilling e the occurrences of REE beneath the basalt of Deccan Trap was carried out in Central block Ambadungar area in Ambadongar Carbonatite Complex. Lithologically the investigation area comprises different varieties of carbonatite (Sovite, brecciated carbonatite, ferro-carbonatite/Ankerite), carbonate sandstone, phonolite, basalt, dolerite dyke and quartz veins. The pyrochlore crystals with magnetite observed within sovite, brecciated carbonatite and ferro carbonatite in Ambadungar area. Petrography study reveals that the carbonatite mainly is constituted of 80% to 90% calcite whereas apatite, amphibole, pervoskite, zircon and barite occurs as minor constituents. The EPMA study of core samples indicated the presence of REE associated mineral phases like bastnasite, parasite, synchesite, apatite, fluoro apatite and monazite whereas the RM minerals are mainly associated with Pyrochlore.The drilling of 5727 m was completed in FS: 2021-22 and 2022-23 (spill over) to assess the potentiality of carbonatites for REE and Niobium. A total 10 nos. of vertical borehole was drilled in the central block of Ambadungar area with 500 to 600 m vertical depth at 100 x 100 m regular interval. The carbonatite occurs beneath the basalt at vertical depth of 55 m to 90 m whereas the average depth is 100 m. During the exploration out of 5727 m of drilling 4728 m of carbonatite zone which is favorable for REE and Niobium mineralisation has been observed. The zone of REE and Niobium mineralised carbonatite is

Table - 3 (contd)

Agency/	Location	Map	ping	Dri	lling		
Mineral/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated
							observed in each borehole and their vertical depth varies from 450 to 500 m. Besides REE, Pyrochlore, sulphide and magnetite with pyrochloremineralisation are also observed in core of different borehole. Based on the previous analytical data of the core samples, these carbonatite show encouraging value (0.4% average grade with 0.25% cut off) for REE and (400 ppm average grade with 200 ppm cut off) for Nichum

Graphite

Dahod

Patra-Guvali- 1:12500 - - - - Satsera-Gopalpura

area

The large-scale mapping on 1:12,500 scale reveals that the area comprises rocks of Kalinjara Formation belonging to Meghnagar Group of Aravalli Supergroup of rocks. It comprises marble, chlorite schist, carbonaceous phyllite, graphite schist, quartzite, calc silicate, phyllite, dolonitic marble and quartz mica schist and biotite gneiss. The Lunawada Group is unconformably overlain by rocks belonging to Bagh Series which are in turn overlain by Deccan traps, while it is underlain by Udaipur group of rocks represented by granite Gneisses and amphibolites. During the mapping, four separate discontinuous graphite-bearing zones in carbonaceous phyllite were recorded in the area. Based on limited exposures and pitting / trenching in soil cover area, the graphite hosting carbonaceous phyllite body has been traced over a cumulative strike length of 1.29 km from south of Patra village to Dhebar village The graphite schist/ carbonaceous phyllite band cocurs as patchy, impersistent lenses and sometimes associated with impure ddomite. The south Patra graphite schist/ carbonaceous phyllite band has been marked in south of Patra village. The graphite in the south pat of this zone is an ophous, hard and thus doesn't qualify the cut-off grade of 10% fixed carbon for amorphous variety. However, the graphite in the northern part is soft,

Table-3 (concld)

Agency/	Location	Map	ping	Dri	lling	G 1:	D 1
Mineral/ District		Scale	Area (sq km)	No. of boreholes	Meterage	Sampling (No.)	Remarks Reserves/Resources estimated

silver-gray to black in colour, greasy and soils hands. Mostly it occurs along the foliation planes as thin layers, small patches and pockets. The north Patra mineralised zone is 650 m and thickness vary from 10 m to 140 m. The overall strike direction of the Patra south band varies from N730W- S730E to N400W- S400E. Sample no. B045 with maximum values of 8.21% is from north Patra mineralised zone. Keeping the cut-off value of fixed carbon at 2%, 8 m wide and 150 m long mineralised zone has been established in trench CH-03 with average fixed carbon content of 2.09%. The Dhebar zone exposed on the right bank of Anas River is flanked by quartzite of Kalinjara Formation on east and Anas bank phyllite on west. The length of the body is ~170 m with thickness of ~12 m. The graphite is lensoidal, much friable here and grey. It shows greasiness and soils hand. The mineralised zone could not be established as the average grade is <2%. Total 05 numbers of graphite samples were studied through Laser Raman Spectroscope. It is confirmed that all the sample contains graphite. The analytical data for MnO, V and Ni of 25 samples out of 100 have been received. Spot samples have given MnO values of 42.39% and 42.11% from Anas River block (Gogia et.al., 2012). The same samples have also given V results of 194 ppm and Ni results of 141 ppm. The manganeseore deposits observed in the study area occur within the village limits of Rampura and of Mandli. The Mn ore occur associated with smaller exposed quartzite bodies in and around Mandli and Rampura. The deposits occur associated and interbanded with quartzites and form fairly prominent hillocks in the phyllite country. The strike of the quartzite varies from N5°E to N40°E and the dips range from 20°-65° to the west. The ore is chiefly psilomelane and braunite with some pyrolusite.

Table – 4: Mineral Production in Gujarat, 2019-20 to 2021-22 (Excluding Atomic Minerals)

(Value in ₹'000)

			2019-20	0		2020-2	2.1		2021-2	22 (P)
Mineral	Unit	No. of mines	Quantity	Value <sup>§</sup>	No. of mines	Quantity	Value <sup>§</sup>	No. mine	of Quantit	y Value <sup>§</sup>
All Minerals		184		76880978	143		54458025	143		46777610
Lignite	'000t	-	10357	-	-	10813	-	-	13331	-
Natural Gas (ut.)	m cu.m	-	1342	-	-	1138	-	-	1017	-
Petroleum (crude)	'000t	-	4707	-	-	4651	-	-	4627	-
Bauxite	t	68	2076329	1439889	63	1497712	1198490	58	2018309	1683681
Manganese Ore	t	1*	-	-	-	-	-	-	-	-
Limestone	'000t	115	22868	5204303	91	22227	5080904	85	23543	4959400
Marl%	t	-	1646104	318711	-	1300333	243556	-	900560	133211
Sulphur#	t	-	97107	-	-	82450	-	-	117588	-
Minor Minerals		-	-	69918075	-	-	47935075	-	-	40001318

Note: The number of mines excludes Fuel and Minor minerals.

Table – 5 : Principal Mineral-based Industries

Industri	les
Industry/plant	Capacity ('000 tpy)
Abrasives	
Bombay Mineral Limited Jam Khambhalia	86.4 (Abrasive Grain)
Carborandum Universal Ltd, Okha, Distt Jamnagar.	NA
Carborandum Universal Ltd, Bhatia, Distt Jamnagar	NA
Flexo-Plast Abrasives, Ahmedabad Orient Abrasive Ltd, Porbandar	NA 75 (Abrasive Grain) 150 (Calcined Bauxite) 30 (Castable Refractory)

## **Asbestos Products**

Ramco Industries Ltd, Singura, Distt Kachchh.	72
Sanghi Industries Ltd,	36
Sanghipuram, Distt Kachchh.	
U.P. Asbestos Ltd, Valsad.	36
	(contd)

Table - 5 (contd)

• 1	Capacity 000 tpy)
Cement Ambuja Cements Ltd, Ambuja Nagar, Distt Junagad	h. 5700
Ambuja Cement Ltd, Magdalla, Distt Surat (G).	1560
Mehta Group Gujarat Sidhee Cement, Sidheegram, Sutrapada Distt Junagadh.	1200
Mehta Group Saurashtra Cement Ltd, Porbandar, Distt Junagadh.	1500
Saurashtra Cement Ltd, Ranavav Porbandar,	3063
Hi Bond Cement, Gondal.	1200
J.K. Laxmi, Kalol, Distt Ganghinagar (G).	1000
J.K. Laxmi, Surat	1350
Sanghi Industries Ltd, Sanghipuram, Distt Kachchh	. 4000
12	(53. Gr.) (200 (PPC)
1200 (Oil we	
1200 (Sulphate Resi Tata Chemicals Ltd, Mithapur, Distt Jamnagar.	500
UltraTech Cement Co. Ltd, Pipavav,	6400
Distt Amreli.	(contd)

<sup>\$</sup> Excludes the value of Fuel minerals.

<sup>\*</sup> Only labour reported.

<sup>%</sup> Associate with Limestone.

<sup>#</sup> Recovered as by-product from oil refineries.

Table - 5 (contd)

Table	- 5	(contd)
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Table - 5 (conta)		lable - 5 (contd)	
Industry/plant	Capacity ('000 tpy)	Industry/plant	Capacity ('000 tpy)
UltraTech Cement Ltd, (Narmada Jafrabad, Distt Amreli.	a Cement), 1450	Ankleshwar, Distt Bharuch.	12 (chloro- sulphuric acid)
UltraTech Cement Ltd, (Gujarat Kovaya, Babarkot, Rajula Jafraba		Tata Chemicals Ltd, Mithapur, Distt Jamnagar.	875 (soda ash)
UltraTech Cement (formerly a un Sewagram, Abdasa, Distt Kachchl		Copper Smelter	
UltraTech Cement (formerly a un Wanakbori, Distt Kheda (G).	it of JCCL), 2400	Hindalco Industries Ltd, Birla Copper, Dahej,	500 (copper smelting) 1670 (H <sub>2</sub> SO <sub>4</sub> )
UltraTech Cement Ltd, Magdalla	(G). 750	Distt Bharuch.	15 tonnes (Au) 150 tonnes (Ag)
Sparta Cements & Infra Ltd. Bhu	j 1000		(electrolytic copper)
Vadraj Cement, Mora, Surat	6000	Jhagadia, Distt. Bharuch.	20 (copper anodes)
Ceramic Unifrax India, Lakhtar Orient Glazes Ltd, OGPL	7.5 (Ceramic fiber product) 35.53	<b>Electrode</b> Power Electrode Varaval Shapar Kotda Sangani	0.60
Kheda Unit Radhu		Fertilizer Aarti Fertilizers, Vapi, Valsad	132 (SSP)
Chemical Baroda Rayon Corpn. Ltd, Surat.  Century Chemicals, Nava Nanga,	15000 (yarn) 21600 ( $H_2SO_4$ ) 2.2 (sodium sulphate) 108	Coromandel International Ltd (Former Liberty Phosphate Ltd), Nandesari, Vo GSFC, Vadodara	dodara 367 (urea) 108 (DAP) 200 (complex)
Distt Jamnagar.	(refined salt)	GSFC, Sikka (Sikka - I & II), Jamnagar	196 (AS) 326 (DAP)
Gujarat Alkalies & Chemicals Ltd Baroda.	, 14.9 (caustic soda)	GNFC, Bharuch	636.9 (urea) 142.5 (complex)
Gujarat Alkalies & Chemicals Ltd Dahej, Distt. Bharuch.	, 242.6 (caustic Soda) 151.4 (Cl)	Hindalco Industries Ltd, Dahej, Distt Bharuch	400 (DAP/complex)
	33.408 (phosphoric acid)	IFFCO Ltd, Kandla, Distt. Kachchh	2420
GHCL Limited, Sutrapada.	1100 (Soda Ash)	IFFCO Ltd, Kalol, Distt. Gandhinagar	602 (urea)
Indian Rayon Industries Ltd,	71 (Sodium bicarbonate) 21 (yarn)	Khaitan Chemicals & Fertilizers Ltd, Dahej, Bharuch	200 (SSP)
Veraval, Distt Junagadh.	35.7 (H <sub>2</sub> SO <sub>4</sub> ) 10 (carbon disulphide)	KRIBHCO Ltd, Hazira, Distt. Surat	2195 (urea)
	9.3 (sodium sulphate) 91.3 (caustic soda)	Narmada Agro Chemicals Pvt. Ltd, Mangrol, Junagadh	33000 (SSP)
Kamadhenu Nutrients Pvt.ltd. Panoli,Ankleshwar	10.8 (Dicalcium phosphate)	Narmada Bio-chem Pvt. Ltd, Kalyanga Ahmedabad	dh, 196000 (SSP)
Kohler India Corp. Pvt. Ltd,	15.02 (2Pc B)	Nirma Ltd, Moraiya, Ahmedabad	100 (SSP)
Jhagadia,Talodara	8.29 (lav) 2.25 (Pedestal)	Sona Phosphates Ltd, Sarigam, Valsad T J Agro Fertilizers Pvt. Ltd, Navsari	15 (SSP) 22 (SSP)
Navin Fluorine Industries Ltd, Su	4.73 (tank) rat. 22 (HF)	Foundry	
Nirma Cement Ltd, Ranavav	421.2 (Soda ash)	Steelcast Ltd, Ruvapuri Road, Bhavnag	ar 30
Nirma Soda Ash Plant Kalatalav, Bhavnagar	1008 (Soda Ash Light) 648 (Soda Dense) Refined Sodium Bicarbonate)	Intolcast Pvt. Ltd, 16, 17 & 19 Ankur Industrial Complex, Rajkot Gundal Roa Shaper, Rajkot	2.4 (steel casting) d
Saurashtra Chemicals Ltd,	Vaccun Salt (864) 365 (soda ash)	Intricast Pvt. Ltd, 25/28 Galaxy Industrial Estate, Rajkot Gundal Road Shaper, Rajkot	1.08 (steel casting)
Porbandar, Distt Porbandar	20.4 (caustic soda) 26.4 (refined bicarbonate)	Invac Cast Pvt. Ltd, 444, 453 & 455 Nana Fofadia Road Bamangam, Vadoda	2.4 (steel casting)
Shree Sulphurics Pvt. Ltd,	58 (H <sub>2</sub> SO <sub>4</sub> ) (contd)		(contd)
	` '		` ,

Table - 5 (contd)
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Industry/plant	Capacity ('000 tpy)
Gujarat Intuxt Ltd.184/P, Rajkot Gundal 1.8 (s Road Shaper, Rajkot	teel casting)
Distt Surat 10000 (crude Jindal Saw Ltd, Samaghogha,	900 (Sinter)
	0 (Pig Iron)
Ferro Alloys Baroda Ferro Alloys Ltd, Panchmahals.	3.5
Essel Mining & Industries Ltd, Vapi, Distt Valsac	d. 9
Electro Ferro Alloys Ltd, Ahmedabad.	0.3
Sponge Iron Electrotherm India Pvt. Ltd, Samakhalli, Distt Kachchh	75
Gallant Metal Ltd, Samakhialli, Distt Kachchh	225000
Global Hi-Tech Industries Ltd, Bhuj, Distt Kacho	chh 105
Welspun Steel Ltd, Versamedi, Anjar	144
Glass Alembic Glass Industries Ltd. Baroda.	35.0
Bhagwati Glass Containers Ltd, Kalol.	8.7
Bharat Glass Tube Ltd, Bharuch.	7.2
Gobind Glass & Industries Ltd, Kadi.	NA
Gopal Glass Works Ltd, Budasan, Distt Mahesana.	40.6
Gujarat Borosil Ltd, Govali, Distt. Bharuch.	62.5
Piramal Glass Ltd, Jambusar.	355 (tpd)

Table - 5 (concld)

Industry/plant	Capacity ('000 tpy)	
Piramal Glass Ltd, Kosamba.	340 (tpd)	
Haldyn Glass (Gujarat) Ltd, Padra, Vadodara.	320 TPD	
Prestige Glass Industries Pvt Ltd, Vagra.	11.5	
Petroleum Refinery IOCL, Koyali.	13700	
RPL, Jamnagar	33000	
RPL, Jamnagar (SEZ).	27000	
Essar Oil Ltd, Vadinar.	20000	
<b>Refractory</b> Calders India Refractorie Ltd, Bhayati Jambudiya, Wankaner	42	
Lilanand Magnesite Pvt. Ltd, Dharmpur, Ranavav	10.8	
Synthetic Gas Reliance Industries Ltd, JG-DTA Gasification Area, Kunalus Lalpur	13122.48	
Calcined Bauxite Birla VXL Ltd, Porbandar	36	
Bombay Minerals Ltd, Jamkhambhaliya	iya 96	
Gujarat Credo Mineral Industries Ltd, 500 (d Naredi, Abdasa 10 (pro	dry beneficiated) occessed bauxite)	
Saurashtra Calcine Bauxite & Allied Industries Ltd, Bhatia	39	
Shri Natraj Ceramics & Chemical Industries Ltd, Khambhaliya	24	

G: Grinding Unit

Data, not readily available for fertilizer and cement industries on respective websites, is taken from Indian Fertilizer Scenario, FAI Statistics, and Survey of Cement Industry & Directory, respectively.