#### **MCDR INSPECTION REPORT**

Mine Code : 38MEG03016

Date of Inspection : 28.10.2024

Name of Inspecting Officer: Subrata Kumar Muduli-Senior Mining Geologist

#### 1.0 GENERAL

SN	Particulars	Details
1	Name of the Mine	LUMSHNONG LIMESTONE MINE
2	Total Lease Area (Ha) with breakup of Non-forest and	66.98 Ha. (Total Lease Area)
	forest land	04.68 Ha. (Forest), 62.30 Ha. (Non-Forest)
3	Mine Code	38MEG03016
4	IBM Registration Number under rule 45 of MCDR, 1988	IBM/5471/2011
5	Name of the lessee, Address, phone, email and fax	STAR CEMENT LIMITED
	number	Village/P.O./P.S. – Lumshnong
		East Jaintia Hills District, Meghalaya - 793 210
6	Village	Lumshnong
7	Taluka/Mandal	Khliehriat
8	District	East Jaintia Hills
9	Pincode	793 210
10	State	Meghalaya
11	Post office	Lumshnong
12	Nearest police station	Lumshnong
13	Nearest Railway station	Bardarpur
14	Date of Grant of Mining Lease	04.01.2017
15	Date of Execution	10.01.2017
16	Date of opening of Mine	21.09.2017
17	Date of first Renewal, if applicable and its period & expiry	Not applicable
18	Date of second Renewal, if applicable and its period & expiry	Not applicable
19	Date of submission of renewal application if Mining Operations are continuing under deemed extension	Not applicable
20	Name of the Nominated Owner with Address, phone,	SH. PANKAJ KEJRIWAL
	email, fax number and date of appointment	Star Cement Limited,
		Village/P.O./P.S. – Lumshnong
		East Jaintia Hills Dist., Meghalaya,
		<u>pankajkejriwal@hotmail.com</u>
		Date of appointment: 13.08.2021
21	Name of the Mine Agent with Address, phone, email,	SH. D. V. RAMANAYYA
	fax number and date of appointment	Star Cement Limited,
		Village/P.O./P.S. – Lumshnong
		East Jaintia Hills Dist., Meghalaya,
		Mobile No. 94901-88024
		dvramanayya@starcement.co.in
		Date of appointment: 11.01.2018
22	Name of the Mines Manager with Address, phone,	SH. SATYAJIT PALIA
	email, fax number and date of appointment in mines	Star Cement Limited,
		Village/P.O./P.S. – Lumshnong
		East Jaintia Hills Dist., Meghalaya,
		Mobile No. 88370-75324
		satyajitpalia@starcement.co.in
22	Name of the Mining Tradition Or 100 of 100	Date of appointment: 01.06.2021
23	Name of the Mining Engineer, Qualification and total	SH. SATYAJIT PALIA
	experience with Address, phone, email, fax number and	Qualification: Diploma in Mining Engineering
	date of appointment in mine	Experience: 18 years
		Star Cement Limited,
		Village/P.O./P.S. – Lumshnong
		East Jaintia Hills Dist., Meghalaya,
		Mobile No. 88370-75324
		satyajitpalia@starcement.co.in

SN	Particulars	Details
011		Date of appointment: 19.11.2021
24	Whether Geologist and Mining Engineer appointed in mines satisfy the rule 42 & carrying out their duties as per rule 43 & 44.	Yes
25	Date of Approval of Mining Plan/Modified Mining Plan with five-year period and specific condition in approval letter, if any.	Mining Plan: Letter No.314(3)/2010-MCCM(CZ)/MP-37, dated 10.06.2011
		Modification of Approved Mining Plan: Period: 2017-18 to 2020-21 Letter No. IBM/GHY/MEG/EJNH/LST/MP-83, dated 19.06.2017
26	Date of Approval of Scheme of Mining/Modified Scheme of Mining with five-year period and specific condition in approval letter, if any.	Review of Mining Plan: Period: 2021-22 to 2025-26 Letter No. IBM/GHY/MEG/EJNH/LST/MP-83, dated 27.08.2021 Modification of Review of Mining Plan Letter No. MCDR-MPCP0MPAS/2/2023-GUH- IBM_RO_GUH, dated: 23.01.2024.
27	Mineral(s) granted in lease and proved for mining	Limestone
28	Method of Mining (Opencast, Underground)	Opencast
29	Category (Fully Mechanised, Others or Manual)	Fully Mechanised
30	Captive/Non Captive	Captive

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. –

### Exploration

SN	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	Nil	Nil	
1b	Exploration over lease area for Geological axis 1 or 2.	Nil	Nil	
1c	Exploration Agency & Expenditure in lakh Rupees during the year	Nil	Nil	
1d	Balance area to be explored to bring Geological axis in 1 or 2	Nil	Nil	
1e	Balance reserves as on 01.04.2024		89.395 million tonnes	
1f	General remarks of inspecting officer on geology, exploration etc.	Exploration over 66.56hectares area has been completed in G1 level and 0.42 hectares in G-3 levels by means of drilling 46 Nos. of core boreholes for a total drilling meterage of 3833.25m.		

### 2.0 DEVELOPMENT

SN	Item	Proposals	Actual work	Remarks
2a	Location of development w.r.t. lease area	Easting	Easting	
		435969 to 436644	435970 to 436640	
		<u>Northing</u>	<u>Northing</u>	
		2783440 to 2784045	2783442 to 2784040	
2b	Separate benches in topsoil, overburden	Benches to be	Benches developed in	
	and mineral (Rule 15)	developed only in OB	OB and Mineral.	
		and Mineral.	OD allu Willeral.	
2c	Stripping ratio or ore to OB ratio	1: 0.09	1:0.023	
2d	Quantity of topsoil generation in m <sup>3</sup>	Nil	Nil	
2e	Quantity of overburden generation in m <sup>3</sup>	81,545.00	20,550.25	Proposed
				ÔB
				generation
				could not be
				achieved due
				to present
				EC
				restriction
				(15 lakhs

			TPA).	
2f	General remarks of inspecting officer on	There are only one no mining pit of dimension 721 m length X		
	development of pit w.r.t. type of deposit	436 m Width X 72 mdepthas of 31.03.2024 with C	One OB bench	
	etc.	and 8 nos Ore bench.		

# **3.0 EXPLOITATION**

SN	Item	Proposals	Actual work	Remarks
3a	Number of pits proposed for production	1	1	The mining has been carried out in a single pit.
3b	Quantity of ROM mineral production proposed	24,99,970 MT	14,99,447.67 MT	Could not achieved due to present EC restriction (15 lakhs TPA)
3c	Recovery of <del>saleable</del> /usable mineral from ROM production	100%	100%	
3d	Quantity of mineral reject generation	No proposal	Nil	
3e	Grade of mineral reject generation and threshold value declared	No proposal	Nil	
3f	Quantity of sub-grade mineral generation	No proposal	Nil	
3g	Grade of sub-grade mineral generation	No proposal	Nil	
3h	Manual / Mechanised method adopted for segregating from ROM	No such proposal approved for 2023-24	Seggregation is not being practiced.	
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	No proposal approved.	Nil	
3j	Provision of drilling & blasting in mineral benches	2nos drilling machine each of 115mm dia,Spacing-5m, Burden-3m, Bench height-9m, Hole depth-10m, Charging:stemming ratio-2:1, Staggered pattern drilling and blasting.	Deep hole drilling by deploying two nos DTH drilling machine of 115 mm dia,Spacing-4 to 5m,Burden-2.5m to 3m,Bench height- 9m,Hole depth- 10m,charging:stemming ratio-2:1,Staggered pattern drilling and blasting, NONEL is used for bottom initiation.	
3k	Provision of mining machineries in mineral benches	Mechanised mining with the combination of deep hole drilling and blasting, also by deploying Hydraulic Excavator of 2.6m <sup>3</sup> with dumpers of 25 MT.	Hydraulic Excavator of 2.6m <sup>3</sup> with dumper of 25 MT	
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	Suitable.	Boom height of excavator is suitable for the bench height.	
3m	Total area covered under excavation/ pits	31.64 Ha.	30.425 Ha.	
3n	Ore to OB ratio for the pit/mine during the year	1: 0.09	1: 0.023	
30	Total area put in use under different heads at the end of year	47.36 Ha.	45.087 Ha.	

SN	Item	Proposals	Actual work	Remarks
Зp	Production of ROM mineral during last			Proposed
	five-year period, as applicable			production
		2019-20: 25,04,760 MT	2019-20: 8,99,772.42 MT	could not
		2020-21: 24,95,816 MT	2020-21: 8,99,103.10 MT	achieved
		2021-22: 24,99,800 MT	2021-22: 8,99,933.80 MT	due to
		2022-23: 24,98,500 MT	2022-23: 14,98,194.80 MT	present EC
		2023-24: 24,99,970 MT	2023-24: 14,99,447.67 MT	restriction
				(15 lakhs
				TPA)
3q	General remarks of inspecting officer on		ted by open cast mechanised	
	method of mining etc.	adopting deephole drilling and blasting in combination with		
		deployment of excavator	rs and tippers.	

#### 4.0 SOLID WASTE MANAGEMENT-DUMPING

SN	Item	Proposals	Actual work	Remarks
4a	Separate dumping of topsoil, OB & mineral reject (Rule 32, 33)	Proposal for separate dumping of OB.	Separate dumping of OB carried out.	As per proposal
4b	Location of topsoil, OB & mineral reject dumps	N2784388- N2784442 E436160-E436214	OB dumping done within the proposed location	
4c	Number of dumps within lease area and outside lease area	Five	Five	
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)	Outside the UPL	Outside the UPL	
4e	Number of active & alive dumps	5	5	
4f	Number of dead dumps	Nil	Nil	
4g	Number of dumps stabilised	Nil	Not applicable	
4h	Whether Retaining wall or garland drain all along dumps	Yes	Yes	
4i	Length of Retaining wall or garland drain all along dump	No Proposal during 2023-24.	As on date of inspection a total 800m length retaining wall and 860m garland drain has already been constructed.	
4j	Number of settling ponds	No Proposal during 2023-24.	As on date of inspection there are a total of two check dams and one siltation pond.	
4k	Specific comments of inspecting officer	Terracing of waste dump has been done. Retaining wall, check dam and garland drain constructed to prevent wash off. Waste dump SD-2 has been shifted as the area where dumping was done is now under mining.		

# 5.0 SOLID WASTE MANAGEMENT-BACKFILLING

SN	Item	Proposals	Actual work	Remarks
5a	Status on part or full extraction of mineral from mined out area before starting backfilling	No such proposal approved.	Mineral is yet to exhaust. No part of the lease is matured to start backfilling.	
5b	Area under backfilling of mined out area	No such proposal approved.	Nil	
5c	Concurrent use of topsoil for restoration or rehabilitation of mined out area (Rule 32)	No such proposal approved.	OB Soil is being dumped and only top soil is being used for green belt development.	

SN	Item	Proposals	Actual work	Remarks
5d	Total area fully reclaimed & rehabilitated	No such proposal approved.	Nil	
5e	General remarks of inspecting officer on backfilling, reclamation etc	The mine was opened on 21.09.2017.Mineral is yet to exhau No part of the mining lease is matured to start backfillir reclamation.		

SN	Item	Proposals	Actual work	Remarks
6a	Whether Annual report on PMCP submitted on time and correctly - Rule 23E (2). Details should be given in the format as given in Annexure-20.	As per rule 26(2) Annual PMCP report to be submitted before 1 <sup>st</sup> day of July of every year	Submitted through AR- 2023-24 and also through email on 25.06.2024.	
6b	Management of worked/mined out benches i) Area available for rehabilitation (ha) ii) Afforestation done (ha) iii) No. of saplings planted during the year iv) Cumulative no. of plants v) Any other specific method of rehabilitation vi) Cost incurred on watch & care during the year	No such proposal approved. i) NA ii) NA iii) NA iv) NA v) Nil vi) NA	i) NA ii) NA iii) NA iv) NA v) Nil vi) NA	Mineral yet to exhaust and the mining activity is in dynamic stage. Hence, no proposal of reclamation and rehabilitation of mined out benches by back filling and other means envisaged.
6c	Compliance on reclamation and rehabilitation by backfilling i) Voids available for backfilling (LxBxD) ii) Void filled by waste/tailings iii) Afforestation on the backfilled area iv) Rehabilitation by making water reservoir v) Any other specific means	No such proposal approved. i) NA ii) Nil iii) NA iv) NA v) Nil	i) NA ii) Nil iii) NA iv) NA v) Nil	-do-
6d	Compliance of Rehabilitation of waste land within lease i) Afforestation ii) Area rehabilitated (ha) iii) Method of rehabilitation	No such proposal approved.	There is no waste land as the entire lease area is mineralised. However against the proposal of 700 nos of sapling plantation within the 7.5m safety barrier, the lessee has completed plantation of 2000Nos in 0.26Ha.	
6e	Compliance of Environmental monitoring (core zone & buffer zone)	Air, Noise and Water quality monitoring to be donewithin the mining lease area.	Monitoring has been carried out &all the parameters are within the prescribed limits. Ambient Air Quality and Noise level Monitoring is being done at 3 locations in Core Zone. Also Environmental monitoring is being done at buffer zone.	
6f	General remarks of inspecting officer on PMCP compliance & progressive		ar environmental monitori .5m safety barrier zone.	ng, green belt

#### 6.0 PROGRESSIVE MINE CLOSURE PLAN

# 7.0 MINERAL CONSERVATION

SN	Item	Proposals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise	No proposal of grade-	14,99,447.67tonnes	
	sorting within lease area	wise sorting approved	Produced ROM is	
		and the entire produced	directly despatched to	
		ROM to be directly	the plant from the	
		despatched.	mine.	
7b	Method of grade-wise mineral sorting i.e.	No such proposal	No sorting done.	Entire ROM
	manual or mechanical	approved.	_	is of Cement

				Grade
7c	Different grade of mineral sorted out at	No such proposal	Limestone (ROM) is	
	mines	approved.	of Cement Grade.	
7d	Any beneficiation process at mines	No such proposal		
		approved as entire	Nil	
		Limestone is feedable		
		in the Cement Plant.		
7e	General remarks of inspecting officer on	The Lessee has reported 100% recovery. Also Lessee is rehandling a OB dump (WD-1) and recovering mineral @ 85%		
	Mineral conservation & beneficiation			
	issues	of the total rehandling quantity. Lessee has reported no		
		generation of sub grade or mineral reject.		

# 8.0 ENVIRONMENT

SN	Item	Proposals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	To be removed separately.	Nil during 2023-24	
8b	Concurrent use or storage of topsoil	Topsoil to be used for plantation and additional quantity to be stored.	No top soil generated.	
8c	Separate dumps for overburden, waste	Separate dumps for	There are in total	
8d	rock, rejects and fines (Rule 33) Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	overburden. No such proposal approved.	Five OB dumps. Nil as no part of the lease area is matured to start backfilling.	
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	No such proposal approved.	Nil	A total 800 m length Retaining wall and 860 m Garland drain have been constructed along part of waste dump.
8f	Baseline information on existence of plantation & additional plantation done (Rule 41)	Within lease- 700 Nos.	Within lease- 2000 Nos.	A total of 22350 nos. of saplings planted in the 7.5m safety barrier zone of the mine as on 31.03.2024.
8g	Survival rate	No proposals	About 80% as reported by lessee.	01100120211
8h	Water sprinkling on roads to control airborne dust	Water Sprinkling on Haul roads	Water sprinkling by water tanker over haul roads is being carried out regularly. Fixed type of sprinkler has been installed all along the haul road.	
8i	General remarks of inspecting officer on aesthetic beauty in and around mines are	Lessee is doing plantation in and around the mines to improve the aesthetic beauty of Mines and surrounding areas. Lessee has established 3 nos (three) Continuous Ambient Air QualityMonitoring Stations (CAAQMS) within the mining lease area.		

#### 9.0 COMPLIANCE OF RULE 45

SN	Item	em COMMENTS		Remarks
	Status of submission of	Monthly Return submitted upto – S		
	Monthly and Annual returns	Annual Return submitted for FY 2023-24		
SN	Item	Details GIVEN in A.R.	Observation of I/Officer	Remarks
9b	Scrutiny of Annual return	Shri SatyajitPalia	Shri SatyajitPalia	
	for information on Mining	( <u>Mines Manager</u> )	( <u>Mines Manager</u> )	
	Engineer, Geologist and	Shri SatyajitPalia	Shri SatyajitPalia	
	Manager	( <u>Mining Engineer</u> )	( <u>Mining Engineer</u> )	
		Hijam Rakesh Singh	Hijam Rakesh Singh	
		( <u>Geologist</u> )	( <u>Geologist</u> )	
9c	Scrutiny of Annual return on			
	land use pattern for area	Mining Pit: 30.425 Ha	Mining Pit: 30.425 Ha	
	under pits, reclaimed area,	OB Dump: 9.70 Ha	OB Dump: 9.70 Ha	
	dumps etc.			
9d	Scrutiny of Annual return on	Saplings Plantation Within lease:	Saplings Plantation Within	
	afforestation	2000 Nos.	lease: 2000 Nos.	
		Outside ML: 470 Nos	Outside ML: 470 Nos	
9e	Scrutiny of Annual return on		No mineral reject generated	
	mineral reject generation	Nil	during 2023-24.	
	(Grade & quantity)		<u> </u>	
9f	Scrutiny of Annual return on		Opening Stock: Nil	
	ROM stock and/or graded	Opening Stock: Nil	Production: 14,99,447.67 MT	
	ore	Production: 14,99,447.67 MT	Dispatch: 14,99,447.67 MT	
		Dispatch: 14,99,447.67 MT	Closing Stock: Nil	
		Closing Stock: Nil	There is no separate stock for	
			graded ore.	
9g	Scrutiny of Annual return on	Ex. Mine Price: Rs	Ex. Mine Price: Rs	
	sale value, Ex. Mine price &	254.56/Tonne	254.56/Tonne	
	production cost	207.00/ 10mic		
9i	Scrutiny of Annual return on	Rs 49,76,51,267/-	Details belong to five mines	
	fixed assets		of the Lessee.	
9k	Scrutiny of Annual return on mining machineries	1) Back Hoe-2.6m <sup>3</sup> : 4		
		2) Dumper-25 tonners: 17		
		3) Dozer-165 HP: 1		
		4) Drill Machine-115mm: 2 with	Found OK	
		Air Compressor-2		
		5) Explosive Van-7.5Tonnes:1		
		6) Water Tanker-10KL: 1		

10 - Details of violations observed during current inspection and compliance position of earlier violation pointed out:-Violation issued-under Rule 34A(1) and 34A (3) of MCDR-2017 and Rule 11(1) of MCDR-2017-has been compiled by the Lessee.

> Subrata Kumar Muduli Senior Mining Geologist Name of Inspecting Officer/Designation