# INDIAN BUREAU OF MINES MCDR INSPECTION REPORT

#### **Bhubaneswar Region**

#### **General**

SL. No.	Particulars	Details
1.	Name of the Mine	Dubna-Sakradihi Iron & Manganese Mine
2.	Date of Inspection	18.10.2024
3.	Name of Inspection officer:	Shri Rohita Sethi,
	rume or mapeetrom ormeer.	Assistant Controller of Mines
4.	Name of official	Mines Manager & Mining Engineer -Sh. Gyana
	accompanying inspection	Prakash Mohapatra
5.	Last date of Inspection &	06.03.2023,Sh. Sanjay Kumara
	Officer	Mahapatra ,ACOM
6.	Total Lease Area (Ha) with	Total Lease area: 1332.019 Ha (as per RoR)
	breakup of non-forest and	1331.549 Ha (as per DGPS Survey)
	forest land	Forest area: 1243.2700 Ha
		Non-Forest Area: 88.749 Ha
7.	Minecode	40ORI08010
8.	IBM Registration Number	IBM/4269/2011
_	under rule 45 of MCDR, 2017	
9.	Name of the lessee, Address,	Odisha Mining Corporation Limited.
	phone, email and fax number.	OMC House, Post No. 34, Bhubaneswar, Khurda,
		Odisha, 751001
		Phone No. 0674-2393431
		Email. info@odishamining.in
10.	Village	Fax. 0674-2391629  Dubna
10.	v mage	Dublia
11.	Taluka/Mandal	Barbil, Jhumpura
12.	District	Keonjhar
13.	Pincode	758086
1.4	C	01:1
14.	State	Odisha
15.	Post office.	Dubna
1.0	NT . 1.	D 1 :
16.	Nearest police station	Bamebari
17.	Nearest Railway station	Nayagarh
18.	Date of Grant of Mining	28/12/1959 Sekradihi Iron Mines
	Lease	08/09/1971 Dubna Manganese Mines
19.	Date of Execution	21.02.2024
	D	
20.	Date of opening of Mine	Opening Notice to be sent within 15 days of
24	D. C.	opening.
21.	Date of expiry	27.12.2029

Name of the <b>Nominated Owner</b> with Address, phone, email, fax number and date of appointment	Mr. Balwant Singh, I.A.S, Managing Director. Address: OMC House, Post Box No.34, Bhubaneswar-751001,Khurda Phone No. 0674-2393431, Email- info@odishamining.in Fax- 06742391629 DOA:-08.01.2021				
Name of the <b>Mine Agent</b> with Address, phone, email, fax number and date of appointment	Mr. Abanikanta Pradhan, Regional Manager. Address: Odisha Mining Corporation Limited, Regional Office, Barbil, Keonjhar, Odisha, 758035 Phone No. 0676727525 Email- apradhan@odishamining.in Fax- 0676727525 DOA:-02.06.2021				
Name of the <b>Mines Manager</b> with Address, mobile no, email, fax number and date of appointment in mine	Mr. Gyana Prakash Mohapatra, Mines Manager Address: Dubna-Sakradihi Iron & Mn. Mines,				
Name of the <b>Mining Engineer</b> , Qualification and total experience with Address, mobile no, email, fax/phone number and date of appointment in mine	Mr. Gyana Prakash Mohapatra, Mines Manager Address: Dubna-Sakradihi Iron & Mn. Mines, Odisha Mining Corporation Limited, Dubna Keonjhar Odisha, 758035				
Name of the <b>Geologist</b> , Qualification and total experience with Address, mobile no, email, fax number and date of appointment in mine	DOA- 28.09.2022  Not appointed. Mine is Non-working since 06.11.2009.				
Date of Approval of Mining Plan/Review of Mining Plan/their modifications with five-year period and specific condition in approval letter, if any.	Date of Approval of Review of Mining Plan-           Sl. No         Details MP No         Rule Ref.         Validity Period           1         Review of MP MCR 2016         Fy2020-21 to 24-25           2         Modified MP MCR, 2016         Fy2015-16 to 2019-20           3         Modified MP MCR, 2016         Ty2015-16 to 2019-20           3         Modified MP 1988         28.12.2009 to 31.03.2015           4         Mining Plan         22A of Fy MCR, 1960         Fy 2020-21 to 24-25				
	Name of the Mines Manager with Address, mobile no, email, fax number and date of appointment in mine  Name of the Mining Engineer, Qualification and total experience with Address, mobile no, email, fax/phone number and date of appointment in mine  Name of the Geologist, Qualification and total experience with Address, mobile no, email, fax/phone number and date of appointment in mine  Name of the Geologist, Qualification and total experience with Address, mobile no, email, fax number and date of appointment in mine  Date of Approval of Mining Plan/Review of Mining Plan/Review of Mining Plan/their modifications with five-year period and specific condition in approval letter, if				

		5	Mining Plan	22A of MCR, 1960	to 31.03.2015 Fy 28.12.2005 to 27.12.2009	
28.	Mineral (s) granted in lease and proved for mining.	Iron & Manganese Ore				
29.	Method of Mining (Opencast, Underground)	Opencast				
30.	Category (Fully Mechanised, Others or Manual)	"A" Fully Mechanized				
31.	Captive/Non-Captive	Non-Captive				
	Present EC Capacity	7.01 MTPA				

## Exploration:---

SL.No	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks	
1a	Backlog of previous year	Nil	Nil	Mine is non- operationalized	
1b	Exploration over lease area for Geological axis 1 or 2.	No Exploration proposal	Nil	since 06/11/2009, as per the order of	
1c	Exploration Agency & Expenditure in lakh Rupees during the year	MAPL	Nil	Deputy Director Mines, Joda. vide Order No.	
1d	Balance area to be explored to bring Geological axis in 1 or 2	650ha	Nil	50207/Mines dated 06/11/2009	
1e	Balance reserves as on 01.04.2024. (Proved + Probable)	Reserve as on 30.10.2019 Iron - 25.7524MT Mn – 1.146 MT	Iron -25.7524MT Mn – 1.146 MT		
1f	General remarks of inspecting officer on geology, exploration etc.	Mine is non-operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda. vide Order No. 50207/Mines dated 06/11/2009			

## **Development:--**

SL.No.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
2a	Location of	Deposit-	NIL	Mine is non-
	development	<b>2:</b> 332522E to		operationalized
	w.r.t. lease area	332820E &		since 06/11/2009,

		2415224N to 2415882N  Deposit- 3:332590E to 332892E & 2414530N to 2415125N  Deposit- 8:333475E to 333955E & 2413680N to 2413955N  Deposit-5  Top:332840E to 333110E & 2417600N to 2417825N  Deposit- 6B:332464E to 332720E & 2416940N to 2417145N &		as per the order of Deputy Director Mines, Joda. vide Order No. 50207/ Mines dated 06/11/2009
2b	Separate benches in topsoil, overburden and mineral	Dep-2,3&8:- Bench height- 6m & width- 12m Dep-5top & 6B:- Bench height- 6m & width- 6m	NIL	Mine is non- operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda. vide
2c	Stripping ratio or Ore to OB ratio	Dep2D:- 1:1.27, Dep3D:- 1:1.47, Dep8:- 1:1.12, Dep5top:- 1:14.51, Dep6B:- 1:15.12	NIL	Order No. 50207/ Mines dated 06/11/2009
2d	Quantity of topsoil generation in m3	Iron Ore: Nil Manganese Ore: Nil	NIL	
2e	Quantity of overburden generation in m3	Iron Ore: 1.36 m3 Manganese Ore: 0.3221 m3	NIL	
2f	General remarks of inspecting officer on development of pit w.r.t. type of	Mine is non-operati	onalized since 06/11/ rector Mines, Joda, vi 06/11/2009	

deposit	
etc.	

**Exploitation:--**

Exploitat		_	T	
SL.No.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
3a	Number of pits proposed for production	5 Nos.	Nil	Mine is non- operationalized since 06/11/2009, as
3b	Quantity of ROM mineral production proposed	Fe – 2.93 Mt Mn. – 0.045 Mt.	Nil	per the order of Deputy Director Mines, Joda, vide Order No.
3c	Recovery of salable/usable mineral from ROM production	Fe – 2.4905 Mt Mn 0.01575 Mt	Nil	50207/Mines dated 06/11/2009
3d	Quantity of mineral reject generation	Fe. – 0.4395Mt Mn. – 0.02925 Mt	Nil	
3e	Grade of mineral reject generation and threshold value declared	45-55% Fe 10-25% Mn	Nil	Mine is non- operationalized since 06/11/2009, as per the order of
3f	Quantity of sub- grade mineral generation	Fe. – 0.4395Mt Mn. – 0.02925 Mt	Nil	Deputy Director Mines, Joda, vide Order No.
3g	Grade of sub- grade mineral generation	45-55% Fe 10-25% Mn	Nil	50207/Mines dated 06/11/2009
3h	Manual / Mechanised method adopted for segregating from ROM	Iron Ore: Mechanized Manganese: Manual	Nil	
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	Nil	Nil	
3j	Provision of drilling & blasting in mineral benches	80%	Nil	
3k	Provision of mining machineries in	Excavator 2.5- 4.5cum:- 14nos, Excavator 0.9-	Nil	

mineral benches	2.0cum:- 4nos, Loader 2.5-		
	4.5cum:- 8nos, Dumper 35-50t:-		
	(30KV):- 3nos,		
	with		
	compressor:- 5nos, Dozer		
	324KW:- 3nos, Motor Grader		
	125KW:- 2nos,		
	1no, Service		
	van:- 1no, Pick		
	Water		
	sprinkler(28kl):- 3nos, Water		
	tanker (12kl):- 1no. Diesel		
	browser:- 2nos,		
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	1 -		
	Cranes5t:- 1no,		
	Rock breaker:-		
	1no, Ambulance:-		
	2nos, Vehicle		
	Cannon Gun:-		
	3nos, Staff Bus:- 2nos		
Whether height of benches in	Yes	Nil	Mine is non- operationalized
overburden and			since 06/11/2009, as per the order of
for method of			Deputy Director
mining proposed in MP/SOM			Mines, Joda, vide Order No.
Total area	Iron:- 47.2188 ha	Nil	50207/Mines dated 06/11/2009
under excavation/	1VIII 3.11/3 IId		00/11/2003
Ore to OB ratio	Dep2D:- 1:1.27,	Nil	
for the pit/mine during the year	Dep3D:- 1:1.47, Dep8:- 1:1.12,		
	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM  Total area covered. under excavation/ pits  Ore to OB ratio for the pit/mine	Loader 2.5- 4.5cum:- 8nos, Dumper 35-50t:- 27, DG Set (30KV):- 3nos, Drill 115-150mm with compressor:- 5nos, Dozer 324KW:- 3nos, Motor Grader 125KW:- 2nos, Explosive van:- 1no, Service van:- 1no, Pick up van:- 2nos, Water sprinkler(28kl):- 3nos, Water tanker (12kl):- 1no, Diesel browser:- 2nos, Tyre Handler:- 1no, Portable light for face lighting:- 15nos, Cranes5t:- 1no, Crane15t:- 1no, Rock breaker:- 1no, Ambulance:- 2nos, Vehicle mounted Mist Cannon Gun:- 3nos, Staff Bus:- 2nos  Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM  Total area covered. under excavation/ pits  Ore to OB ratio for the pit/mine  Dep2D:- 1:1.27, Dep3D:- 1:1.47,	Loader 2.5- 4.5cum:- 8nos, Dumper 35-50t:- 27, DG Set (30KV):- 3nos, Drill 115-150mm with compressor:- 5nos, Dozer 324KW:- 3nos, Motor Grader 125KW:- 2nos, Explosive van:- 1no, Service van:- 1no, Pick up van:- 2nos, Water sprinkler(28kl):- 3nos, Water tanker (12kl):- 1no, Diesel browser:- 2nos, Tyre Handler:- 1no, Portable light for face lighting:- 15nos, Cranes5t:- 1no, Crane15t:- 1no, Rock breaker:- 1no, Ambulance:- 2nos, Vehicle mounted Mist Cannon Gun:- 3nos, Staff Bus:- 2nos  Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM  Total area covered. under excavation/ pits  Ore to OB ratio for the pit/mine  Dep2D:- 1:1.27, Dep3D:- 1:1.47, Nill

		Dep5top:- 1:14.51, Dep6B:- 1:15.12		
30	Total area put in use under different heads at the end of year	1. Area under mining pit: 242.5577ha 2. Mineral rejectstack yard: 0.00ha 3. Waste Dump: 14.8060ha 4. Temporary mineral stock: 4.2744ha 5. Infrastructure: 3.3891ha 6. Road & Railways: 9.2687ha 7. Mineral processing: 0.00ha 8. Safety Zone: 33.7227ha 9. Greenbelt: 0.00ha Others-Undisturbed area for future use: 1024.0024	Nil	
Зр	Production of ROM mineral during last five-years period, as applicable	Iron:- 2019-20: 301000 Mt. 2020-21: 290000 Mt. 2021-22: 1650000 Mt, 2022-23:- 3000000 Mt. 2023-24:- 3000000 Mt.  Manganese:- 2019-20: 100000 Mt. 2020-21: 20000 Mt. 2021-22:- 50000 Mt, 2022-23:- 50000 Mt, 2022-23:- 50000 Mt. 2023-24:- 50000 Mt.	Nil	Mine is non- operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No. 50207/Mines dated 06/11/2009

3q	General remarks of inspecting Officer on method of mining etc	 tionalized since 06/1 irector Mines, Joda, d 06/11/2009	

**Solid Waste Management-Dumping:--**

SL.N o.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
4a	Separate dumping of topsoil, OB & mineral reject (Rule 32, 33)	Topsoil:- nil OB:- Iron Ore:3 nos & Manganese Ore:1no Mineral reject:- nil	Nil	Mine is non- operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No. 50207/
4b	Location of topsoil, OB & mineral reject dumps	OB:- Dep2D &3D- 364979E to 364915E & 2412831N to 2412748N, Dep3D (WD-4) 376289E to 376297E & 2413085N to 2413085N Dep8- 364524E to 364453E &2408979N to 2408811N Dep5T, 6A & 6B- 333059E to 332806E &2417186N to 2417390N	Nil	Mines dated 06/11/2009
4c	Number of dumps within lease area and outside lease	Within lease area- 9 nos, Outside lease area- Nil	Nil	

	area			
4d	Location of dumps w.r.t. ultimate pit limit	OB:- Dep2D & 3D- 364979E to 364915E & 2412831N to 2412748N, Dep3D (WD-4) 376289E to 376297E & 2413085N to 2413085N Dep8- 364453E & 2408979N to 2408811N Dep5T, 6A & 6B- 333059E to 332806E & 2417186N to 2417390N	Nil	Mine is non- operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No. 50207/ Mines dated 06/11/2009
4e	Number of active & alive dumps	4 Nos.	Nil	
4f	Number of dead dumps	Nil	Nil	
4g	Number of dumps stabilished	Nil	Nil	
4h	Whether Retaining wall or garland drain all along dumps are there	Yes	Nil	
4i	Length of Retaining wall or garland drain all along dump	Retaining wall:-400x1.2x2.0m Garland drain:-Nil	Nil	
4j	Number of settling ponds	Nil	Nil	
4k	Specific comment s of inspectin g Officer on waste dump managem	_ <del>-</del>	ionalized since 06/11/2009, dines, Joda, vide Order No. 5	-

ent		
CIIC		

## Solid Waste Management-Backfilling:--

SL.No.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
5a	Status on part or full extraction of mineral from mined out area before starting backfilling	Nil	Nil	Mine is non- operationalize d since 06.11/2009, by Deputy
5b	Area under backfilling of mined out area	Nil	Nil	Director Mines, Joda.
5c	Concurrent use of topsoil for restoration or rehabilitation of mined out area	Nil	Nil	Vide Order No. 50207/Mines dated
5d	Total area fully reclaimed & rehabilitated	Reclamation:- 2.6511 ha	Nil	06.11.2009
5e	General remarks of inspecting Officer on backfilling and reclamation etc	per the order of	erationalized since 00 Deputy Director Min 7/Mines dated 06/11	nes, Joda, vide

#### **Progressive Mine Closure Plan: ---**

SL.N.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
6a	Whether Annual report on PMCP submitted on time and correctly - Rule 26(2). (Hard copy same provided)	Yes	Ref. Ltr. No. 332/OMC/DBN- SKD/2024 dtd.01.07.2024.	Mine is non- operationalize d since 06.11/2009, by Deputy Director Mines, Joda.
6b	Management of worked/mined out benches i) Area available for rehabilitation (ha) ii) Afforestation done (ha) iii) No. of saplings planted during the year iv) Cumulative no. of plants v) Any other specific method of rehabilitation	i) Nil ii) 1.50ha iii) 3000 nos iv) 11375nos v) Nil vi) Nil	i) Nil ii) Nil iii) Nil iv) 63012nos v) Nil vi) Nil	Vide Order No. 50207/Mines dated 06.11.2009

	vi) Cost incurred on watch & care during the year			
6c	Compliance on reclamation and rehabilitation by backfilling i) Voids available for backfilling (L X B X D) ii) Void filled by waste/tailings iii) Afforestation on the backfilled area iv) Rehabilitation by making water reservoir v) Any other specific means	Nil	Nil	Mine is non- operationalize d since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No. 50207/Mines dated 06/11/2009
6d	Compliance of Rehabilitation of waste land within lease i) Afforestation ii) Area rehabilitated (ha) iii) Method of rehabilitation	Nil	Nil	Mine is non- operationalize d since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No.
6e	Compliance of Environmental monitoring (core zone & buffer zone)	Core zone: 1. Loading point, 2. Dumping point 3. Haulage road Buffer zone (Villages): 1. Jampani 2. Kalimati 3. Rugurhisahi 4. Jarpada 5. Kutupali 6. Basantpur 7. Dalita 8. Ranga Paharh	Nil	50207/Mines dated 06/11/2009
6f	General remarks of inspecting Officer onPMCP compliance & progressive	Mine is non-operation	nalized since 06/11/200 ctor Mines, Joda, vide 0 6/11/2009	- 1

closure
operation etc

#### **Mineral Conservation:---**

SL.No.	Item	Proposals ((FY 2023-24)	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	Yes	Nil	Mine is non- operationalize d since
7b	Method of grade-wise mineral sorting i.e. manual or mechanical	Mn.:- Manual Iron:- Mechanized	Nil	06/11/2009, by order of Deputy
7c	Different grade of mineral sorted out at mines	Yes	Nil	Director Mines, Joda. Vide Order
7d	Any beneficiation process at mines	Yes	Nil	No. 50207/Mines dated 06.11.2009

#### **Environment:--**

SL.No.	Item	Proposals <b>(FY 2023-24)</b>	Actual work	Remarks
8a	Separate removal and utilization of topsoil	Topsoil if any encountered during lateral development of Mine pit shall be used for plantation purpose over the reclaimed part of the Pit.	Nil	Mine is non- operationalize d since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No.
8b	Concurrent use or storage of topsoil	Yes	Nil	50207/Mines dated 06/11/2009
8c	Separate dumps for	Yes	Nil	

	overburden, waste		
	rock, rejects and fines		
8d	Use of overburden,	Yes	Nil
	waste rock, rejects		
	and fines dumps for		
	restoring the land to		
	its original use		
8e	Phased restoration,	Yes	Nil
	reclamation and		
	rehabilitation of lands		
	affected by mining		
	operations (Pits,		
	dumps etc)		
8f	Baseline information	Area for	Nil
	on existence of	plantation: 1.50ha	
	plantation &	& nos. of	
	additional plantation	saplings 3000	
	done	nos.	
8g	Survival rate	Nil	Nil
8h	Water sprinkling on	4 nos. (Water	Nil
	roads to control	sprinkler 28kl -	
	airborne dust	3nos, Water	
		tanker 12kl)	

## **Compliance of Rule 45**

SL.No.	Item	COMMENTS		Remarks.
9a	Status of submission of Monthly and Annual	M.R. Submitted u	pto September-	Mine is non- operationalized
	returns	A.R. Submitted up dtd. 29.06.2024.	oto FY2023-24 on	since 06/11/2009, as
S.N.	Item	Details given in A.R. for the year 2023-24	Observation of I/ Officer	per the order of Deputy Director Mines,
9b	Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager	Sri Gyana Prakash Mohapatra Manger & Mining Engineer	Appears to be correct.	Joda, vide Order No. 50207/Mines dated 06/11/2009
9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	1.Already exploited and abandoned by opencast (O-C) mining - 242.558 2.Used for waste disposal - 14.806	Mine is non- operationalized since 06.11/2009, by order of Deputy Director Mines, Joda. Vide Order No. 50207/Mines	

		Occupied by plant, buildings, residential, welfare buildings and roads - 12.658 3.Used for any other purpose (specify) Statutory Barrier & Mineral Storage - 37.995 4.Work done under progressive mine closure plan during the year - 3.859	dated 06.11.2009	
9d	Scrutiny of Annual return on afforestation	Nil Nil Cum.63012nos	Appears to be correct	
9e	Scrutiny of Annual return on mineral reject generation (Grade & quantity)	0.00	Appears to be correct	
9f	Scrutiny of Annual return on ROM stock and/or graded ore	ROM (Iron) – 16500.00 Lump (65% and above Fe)- 4814.630 Fines (60% to below 62% Fe)- 54817.850 ROM (Mn.) – 0.00 25% to below 35% Mn. – 2005.870 35% to below 46% Mn. – 43.470 46% and above Mn. – 448.730 Dioxide Ore – 65.770	As per annual return	Mine is non- operationalized since 06/11/2009, as per the order of Deputy Director Mines, Joda, vide Order No. 50207/Mines dated 06/11/2009
9g	Scrutiny of Annual return on sale value, Ex. Mine price & production cost	No sale Ex. Mine Price- 0.00 Production cost- 0.00	As per annual return	Mine is non- operationalized since 06/11/2009, as per the order of

9h	Scrutiny of Annual	Rs. 348736939	As per annual	Deputy
	return on fixed assets		return	Director Mines,
9i	Scrutiny of Annual	Nil		Joda, vide
	return on mining			Order No.
	machineries		As per annual	50207/Mines
			return	dated
				06/11/2009

Rohita Sethi Assistant Controller of Mines