



भारत सरकार GOVERNMENT OF INDIA  
खान मंत्रालय MINISTRY OF MINES  
भारतीय खान ब्यूरो INDIAN BUREAU OF  
MINES  
क्षेत्रीय खान नियंत्रक के कार्यालय  
OFFICE OF THE REGIONAL CONTROLLER  
OF MINES



**BY REGD POST/E-MAIL**

**VIOLATION LETTER**

Phone: 0674-2352463

Tele Fax: 0674-2352490

E-mail:

ro.bhubaneshwar@ibm.go

v.in

Plot No.149, Pokhariput

BHUBANESWAR-751020

File No.: MCDR-MiFL0Mn/3/2023-BBS-IBM\_RO\_BBS

Dated-20/01/2025

To,  
M/s. Steel Authority of India  
Raw Material Division,  
Bolani Manganese & Iron Ore Mines,  
Po- Bolani, Barbil,  
Kendujhar, Odisha: 758037  
Email: [rsp.director@sail.in](mailto:rsp.director@sail.in), [cgmmbom.rsp@sail.in](mailto:cgmmbom.rsp@sail.in), [dminers.rsp@sail.in](mailto:dminers.rsp@sail.in), [bomrmdppc@gmail.com](mailto:bomrmdppc@gmail.com), [envrmd@gmail.com](mailto:envrmd@gmail.com)

Sub: Violation of provisions of MCDR, 2017 read with MCDR (Amendment), 2021 in respect of your Bolani Manganese & Iron Ore Mines of M/s. Steel Authority Of India Limited (SAIL) over an area of 1,586.360 ha in Bolani Village, Barbil Tahsil, Kendujhar District of Odisha State.

Sir,

The following provisions of Mineral Conservation and Development Rules, 2017 read with MCDR (Amendment), 2021 were found violated in respect of the above said mine during inspection on 07.11.2024 by the undersigned, in presence of Sh. Umesh Kumar Bhasker, Mines Manager, and other mining officials.

Modification of the Review of Mining Plan was approved vide letter no. MRMP/A/16-ORI/BHU/2021-22 dated 05.08.2021 for the period 2021-22 to 2024-25. The mining operations are not being carried out in accordance with the approved mining plan. The deviations observed in mining operations vis-à-vis the approved document are given below.	
Rule No.	Observations
11(1)	<p>For the Year 2023-24, It is observed that the actual ROM production of manganese ore is 2337.31tonnes (including Mineral Reject 10-25%Mn,540tonnes) has been carried out against the proposal of 14900tonnes of ROM (including Mineral Reject 9000 tonnes) manganese ore.</p> <p>Hence, it is observed that only 15.67% of production has been achieved against the proposed production. Also it is observed that there is a major variation in grade of Manganese Ore that is mineral Reject (10-25%Mn), produced in the mine with respect to the approved proposal.</p> <p>(ii) During the year 2023-24, the waste of 4285.6m<sup>3</sup> has been generated against the proposal of 19,600m<sup>3</sup>. It is observed that the actual generation of waste is only 21.86% of the proposed waste.</p> <p>(iii) For the year 2023-24 there was a proposal to produce 11600 tonnes of ROM from quarry-5. It is observed that no excavation has been carried out from quarry-5.</p>

02. In this connection, it is brought to your notice that the above violations constitute an offence punishable under Rule 62 of MCDR, 2017.

03. The violation of Rule 11(1) may also attract provisions of Rule 11(2) of MCDR, 2017 regarding suspension of mining operations till the compliance of violations.

04. You are advised to rectify the above violations immediately and intimate the position to this office within 45 (forty five) days from the date of issuance of this letter.

Yours faithfully,

**(Rohita Sethi)**  
Assistant Controller of Mines

Copy for kind information:-

1. The Controller of Mines (EZ), Indian Bureau of Mines, CP-13, Sector V, Salt Lake City, Kolkata- 700 091.
2. The Director of Mines, Directorate of Mines, Government of Odisha, Bhubaneswar, Odisha-751 001.