

Violation Notice Letter

By e-mail

**भारत सरकार / GOVERNMENT OF INDIA
खान मंत्रालय / MINISTRY OF MINES
भारतीय खान ब्यूरो / INDIAN BUREAU OF MINES
क्षेत्रीय खान नियंत्रक कार्यालय / OFFICE OF THE REGIONAL CONTROLLER OF MINES,
BHUBANESHWAR**

File No.: MCDR-MiFL0CR/16/2023-BBS-
IBM_RO_BBS

Date : 08/12/2025

To: Shri/M/s. Mr Saivenkat
Chitisureshbabu Chigurupali,
Nominated Owner,
BALASORE ALLOYS
LIMITED, BALASORE
ALLOYS LTD
,BALGOPALPUR,
BALASORE, Kalarangiata
(Ct) Village & Mandal,
Jajapur district, Odisha,-
756020

Subject : Violation of provision of Mineral Conservation and Development Riles, 2017 in respect of your Kaliapani Chromite Mine (11ORI19013) over an extent of 128.463 ha in Kalarangiata (Ct) in , Jajapur, Odisha

Sir, The following provision of MCDR 2017 were found violated in your above mine during the inspection carried out on 5th November 2025 by the undersigned in presence of the mine officials Shri Pramod Kumar, Mines Manager and other Mine Officials.

Summary of Violations :

Items for Reporting	As Per Plan	Actual	Deviati on	Rule	Reason
Exploration: Number of Core Boreholes	1	0	1.000 p roposed borehol e was not made	Rule 11(1),	
Exploration: UNFC category wise reported Re sources/Reserves as per MP/MMP ROMP Total Reserves (111, 121 & 122) and Total Mineral Resources (331, 332 & 333 upto 334)	121:110 0075.68 mT Res ource 221: 15 07878.4 2 mT Grand Total (Reserve + Resou rce): 26 07954.1 0 mT Under Ground Reserve 121: 11 119683. 84 mT 122: 13 389577. 00 mT Resourc e 221: 1 245296. 81 mT 222: 15 78716.0 0 mT Grand Total (Reserve	272,225 mT during the FY 2024-2 5. Only Openca st	No prod uction has been reporte d from Underg round Mining as prop osed	Rule 11(1),	

	+ Resource): 27333273.65 mT (estimated as on 01.09.2024)				
Development - Opencast: Location of development w.r.t. lease area	North Side South Side OC 2325891N - 2326524N/ 371837E - 372404E BPM No 2326323N-2326393N/ 372198E-372269E UG 2325810N-2326378N/ 371973E-372421E	OC (At Pit bottom) 2325966-2326504N/ 371856E-372382E. BPM No Work UG No Work	No work in BPM and Underground has been carried out as proposed.	Rule 11(1),	
Development - Opencast: Quantity of overburden generation in m3	OC 8,55,250 m3 BPM NIL UG 1,31,994 m3	OC 3,12,506 m3 BPM NIL UG NIL	The target of generation of overburden from Opencast, BPM and Underground	Rule 11(1),	

			nd work ings has not been ac hieved.		
Development - Opencast: Stripping ratio : ore to OB ratio	OC: 1:2.85, UG 1:0.813	OC 1:1.5 UG NIL	There is deviatio n in the ratio both in opencas t and un dergrou nd working	Rule 11(1),	
Development - Method of Underground: Mode of Entry Shaft/ Adit/Incli ne/Decline	Decline	None	The pro posed Decline 1 and 2 were found not made.	Rule 11(1),	
Development - Method of Underground: Method of Working	Stoping	None	No stopes have been de veloped as prop osed	Rule 11(1),	
Development - Method of Underground: (i)Shaft	3	0	3.000 shafts as prop osed were not made.	Rule 11(1),	
Development - Method of Underground: (ii)Incline/Decline/ Ramp	Decline	0	Decline 1 and 2 have not been	Rule 11(1),	

			made		
Development - Method of Underground: (v)Haulage	Proposed	0	No haulage was found as proposed	Rule 11(1),	
Development - Method of Underground: (vi)Ore-Drive/Levels	Proposed	0	The ore drive have not been made as proposed	Rule 11(1),	
Development - Method of Underground: Quantum of Ore Generated while Development during the year (inT)	55700	0	The quantum of ore proposed i.e. 55700.000 tonnes could not be achieved	Rule 11(1),	
Development - Method of Underground: Ore Recovery in the development	55700	0	The proposed ore recovery of 55700.000 tonnes could not be achieved	Rule 11(1),	
Exploitation - Opencast Mine: Quantity of ROM mineral production proposed (in T)	512746	272225	There is a shortfall of 240521.000 tonnes in the	Rule 11(1),	

			ROM p roducti on		
Exploitation - Opencast Mine: Recovery of salable/usable mineral quantity from ROM production in T)	357270	272225	There is a shortfall of 8504 5.000 tonnes of saleable mineral quantity	Rule 11(1),	
Exploitation - Opencast Mine: Whether height of benches in Overburden & mineral suitable for method of mining proposed in mining plan	8m height p roposed	Not mai ntained at most of the places.	During inspecti on it was obs erved that the height of the benches was exc eeding the pro posed height of 8m	Rule 11(1),	
Annual Return: Whether incomplete or false or wrong returns submitted (Rule 45(7))	Comple te and Correct returns to be su bmitted	Comple te and Correct returns not sub mitted	1. The work done under PMCP has been m entione d as 0. Wheras it was reporte d during i	Rule 45(7),	

			<p>inspection that about 3000 plants have been planted.</p> <p>2. The details for plantation and survival rate has been in correctly furnished.</p>		
<p>Annual Return: Scrutiny of Annual return on sale value, Ex. Mine price & production cost</p>	<p>Lumps 1. 40% to below 52 % Cr2O3-5038 Fines: 1. Below 40% Cr2O3-3801.00 2. 40% to below 52 % Cr2O3-5610.00 3.52% and above Cr2O3-5610.00 4. CON</p>	<p>The cost of production appears to be correct. However, all the ex-mine price is in correct as being captive consumption the cost of production will be the ex-mine price.</p>	<p>All the consumption is captive hence the cost of production will be the ex-mine price however different ex-mine price has been furnished</p>	<p>Rule 45(7),</p>	

	CENTR ATES-8 865.00 Cost of Product ion- 9645.00				
Plans and Sections	Plans and sections to be m aintaine d and updated	During inspecti on no Plans and sections were ob served to maint ained	During inspecti on no Plans and sections were ob served to maint ained	Rule 31(4),	

02. In this connection, it is brought to your notice that the above violations constitute an offence punishable under Rule 62 of Mineral Conservation and Development Rules, 2017. 03. The mining operations can be suspended under rule 11(2), if compliance of rule 11(1) is not found satisfactory. 04. You are advised to rectify the violation immediately and intimate the position to this office within a period of 45 (Forty five) days from the date of issue of this letter.

Yours faithfully,
 Signed by: VIKRAM
 Date: 08/12/2025 05:13:51 PM

(VIKRAM DESHPANDE, BHUBANESHWAR)
 ACOM